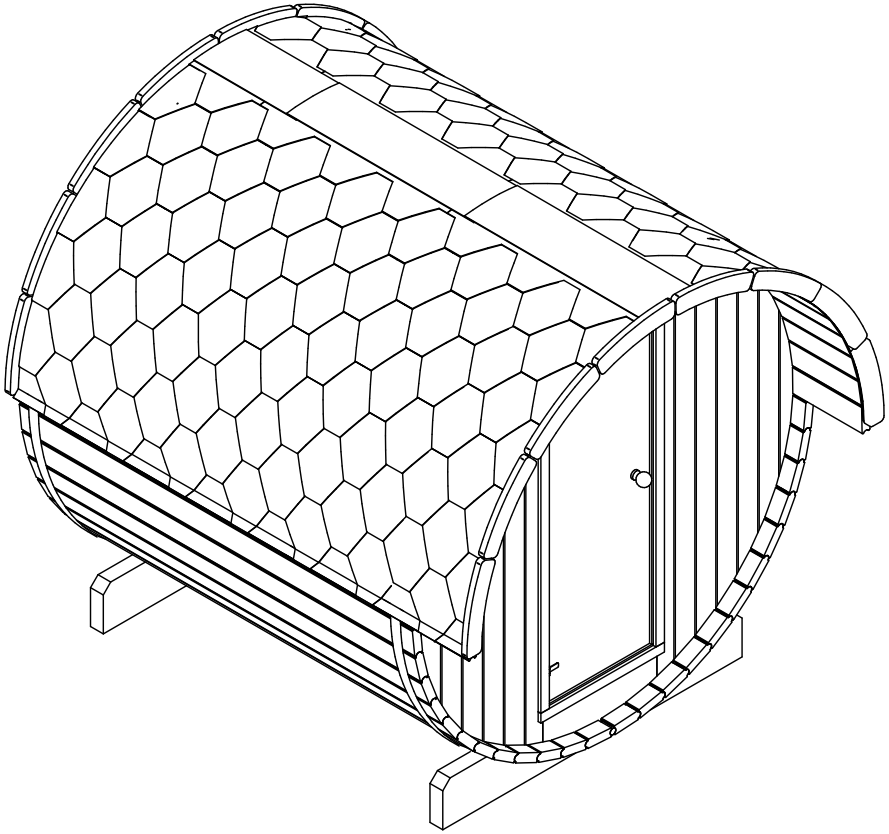
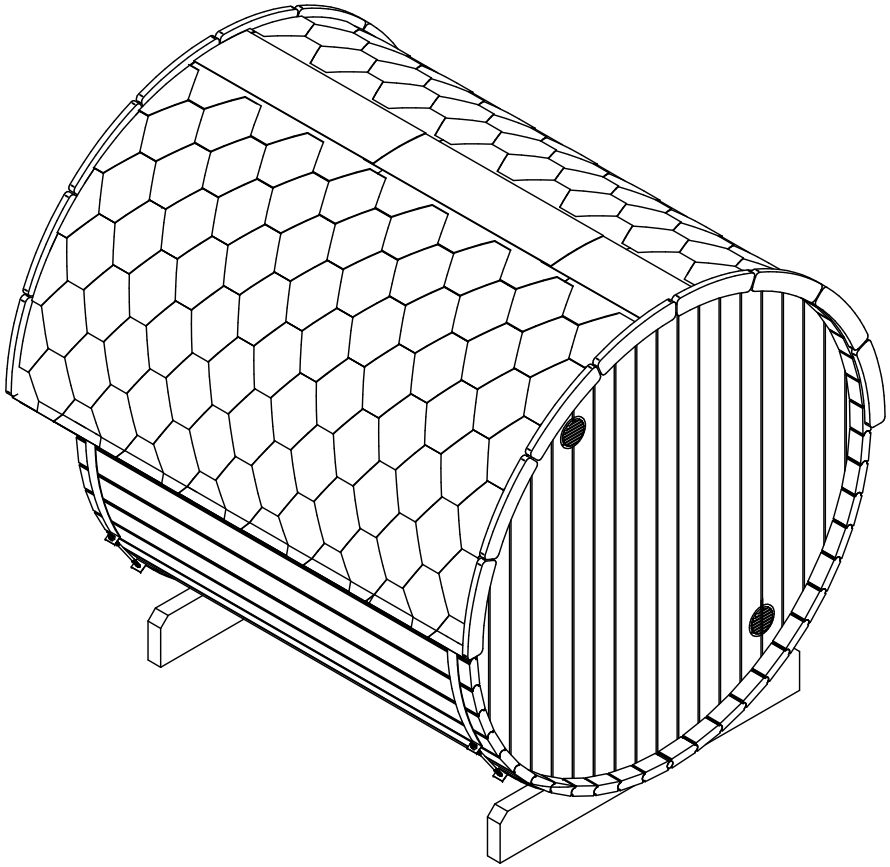




GH 240 Ø215

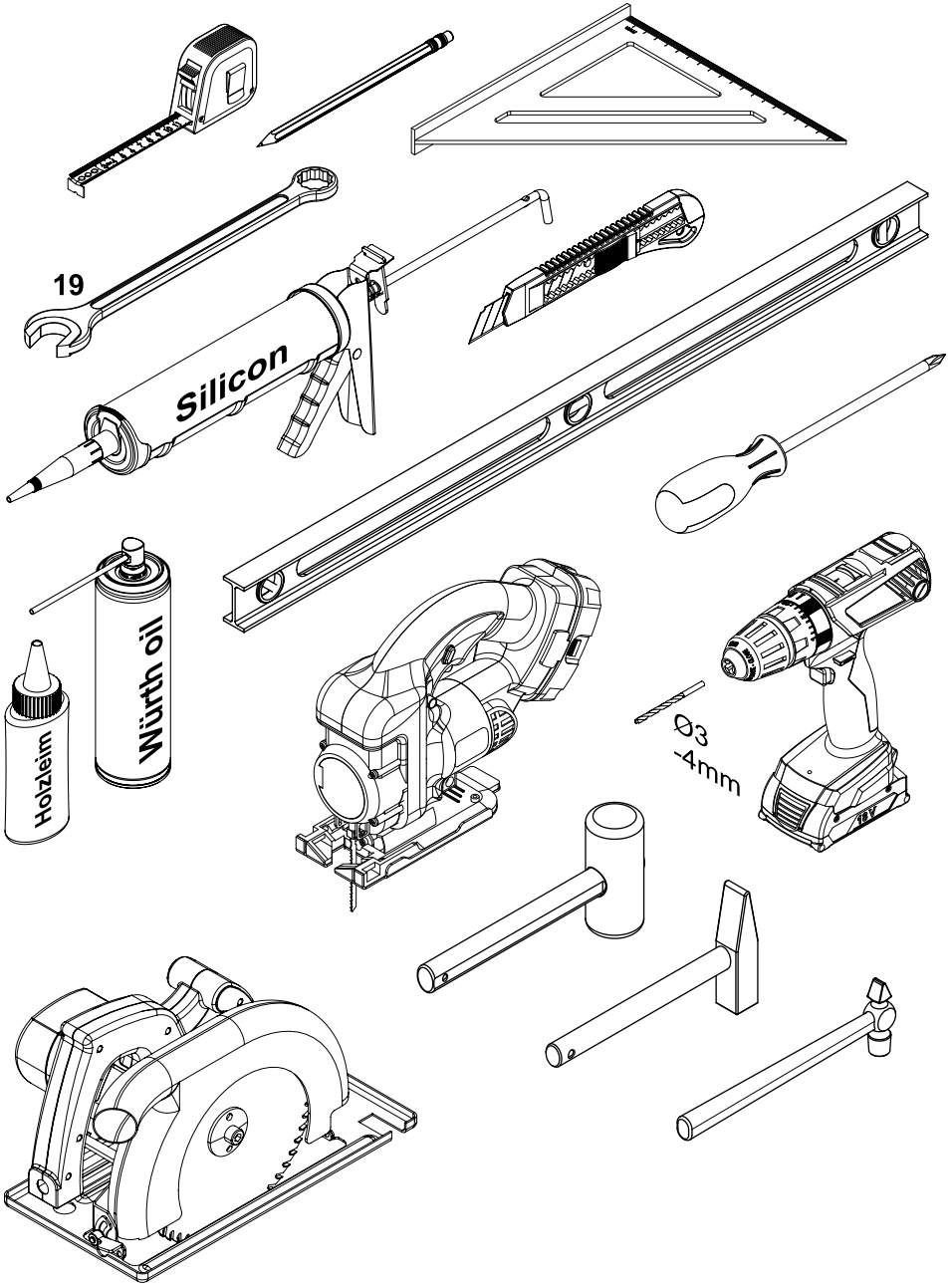
Bevor sie anfangen mit Saunamontage,
bitte durchlesen sie erst die ganze Anleitung.

Alle Massen sind in Millimeter angegeben.

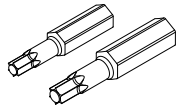
Serial nr. :240SD3-_____

Sauna 240 D215

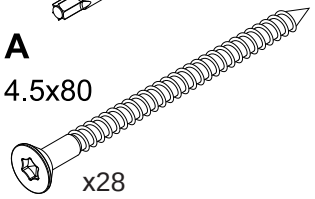
Werkzeuge, die Ihren Aufbau erleichtern.
Nicht im Lieferumfang enthalten.



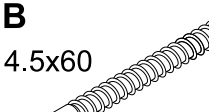
31.01.25
FK



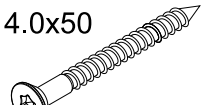
A
4.5x80
x28



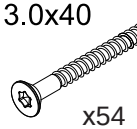
B
4.5x60
x188



C
4.0x50
x28



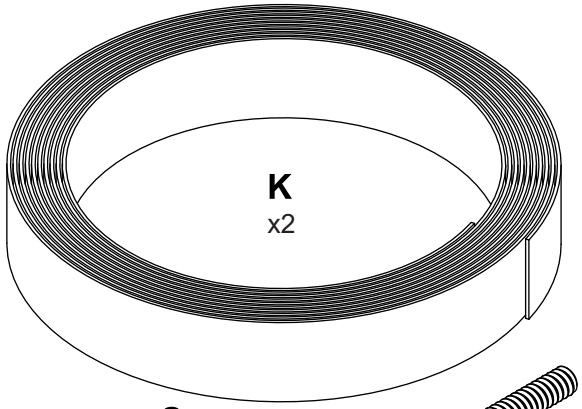
D
3.0x40
x54



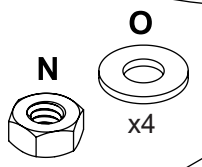
E
3.5x25
x40



H



K
x2

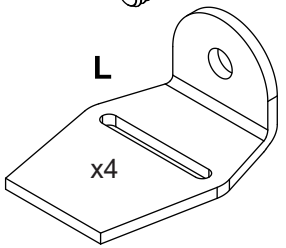


N
x4

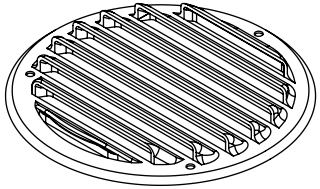
O
x4

M
x2

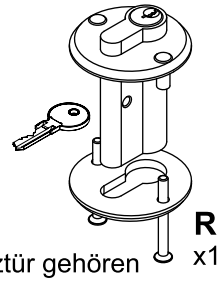
J
x4



L
x4

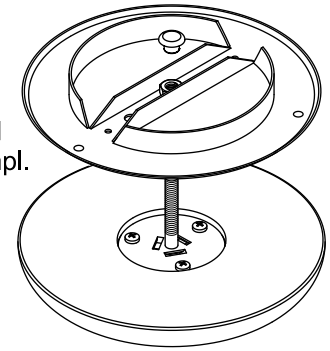


P
x3

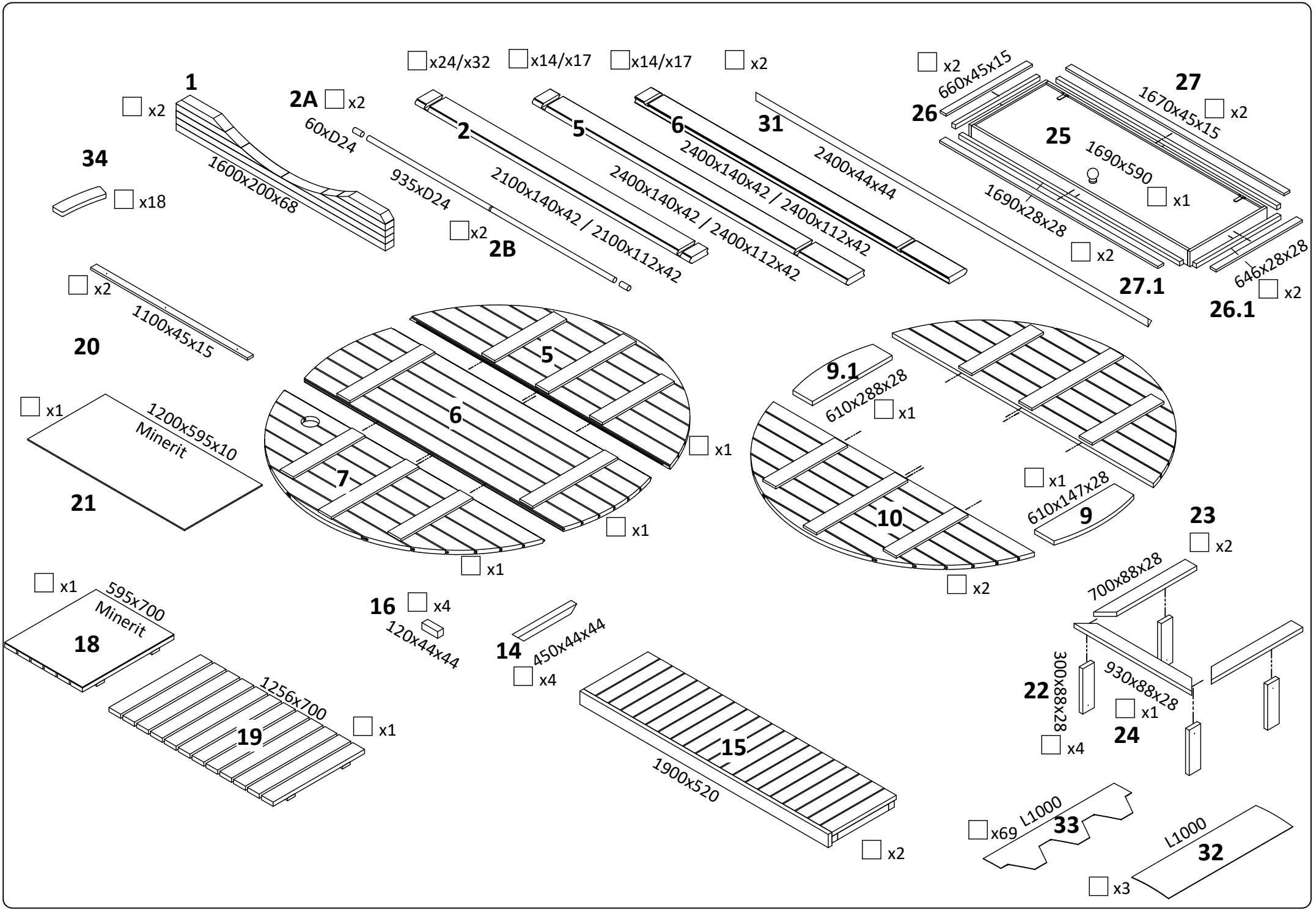


R
x1

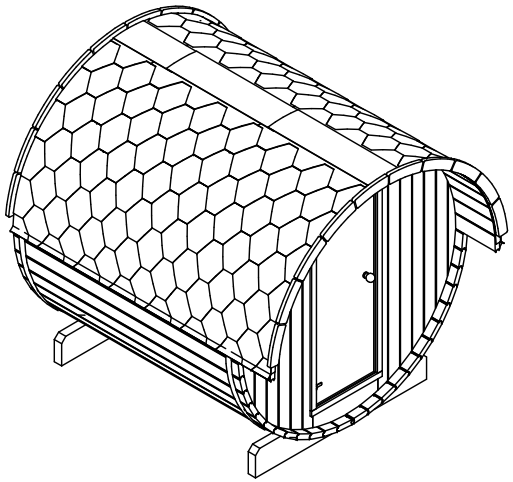
Holztür gehören
NICHT zu jedes Model!



Q
x1
kompl.

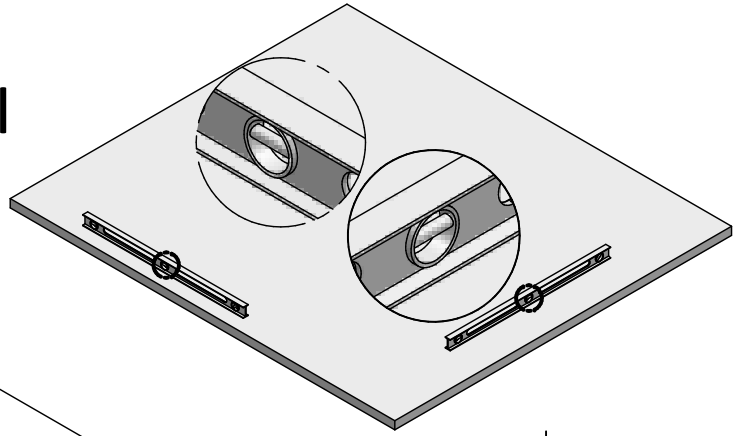

1
x2
1600x200x68
2A
x2
60xD24
935xD24
x2
2B
x24/32
x14/x17
x14/x17
x2
2
2100x140x42 / 2100x112x42
5
2400x140x42 / 2400x112x42
6
2400x140x42 / 2400x112x42
31
2400x44x44
x2
660x45x15
26
27
1670x45x15
x2
25
1690x590
x1
1690x28x28
x2
27.1
646x28x28
x2
26.1
34
x18
x2
1100x45x15
20
x1
1200x595x10
Minerit
21
5
6
7
x1
x1
x1
9.1
610x288x28
x1
x1
610x147x28
9
10
x2
23
x2
700x88x28
22
300x88x28
x4
930x88x28
x1
24
x1
595x700
Minerit
18
16
x4
120x44x44
14
450x44x44
x4
1256x700
19
x1
15
1900x520
x2
x69
L1000
33
L1000
32
x3

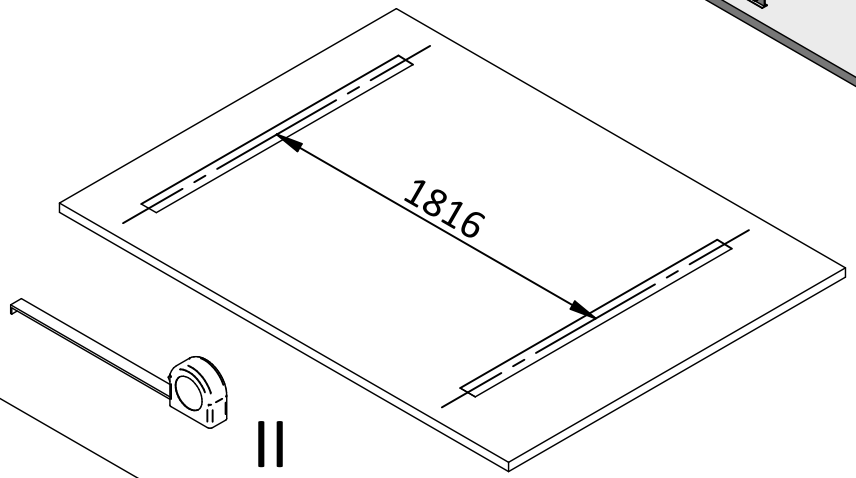
FUNDAMENTPLAN



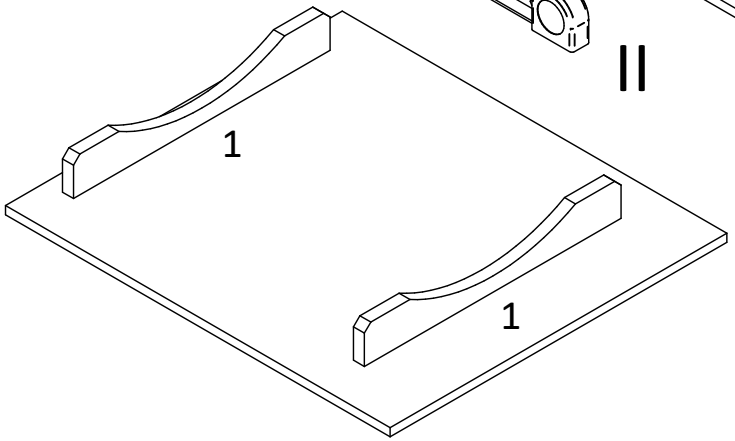
Benutzen
Sie eine
Wasserwaage

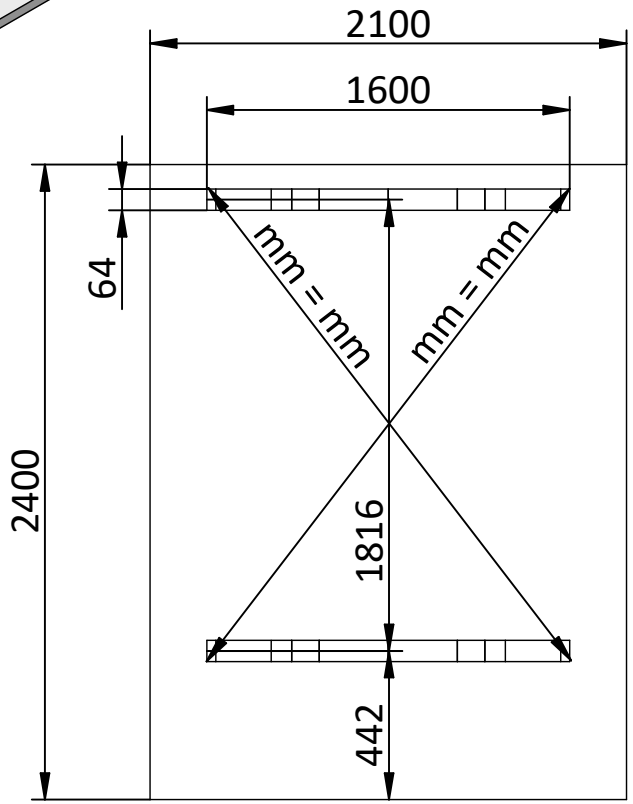
I

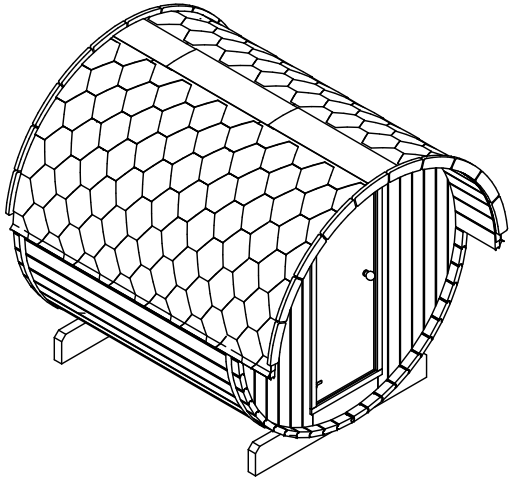




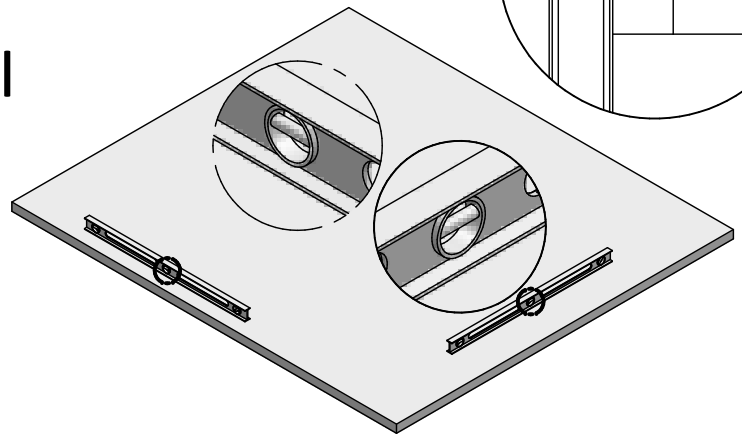
II

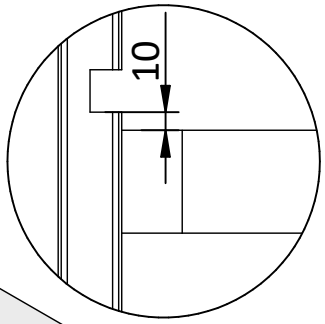




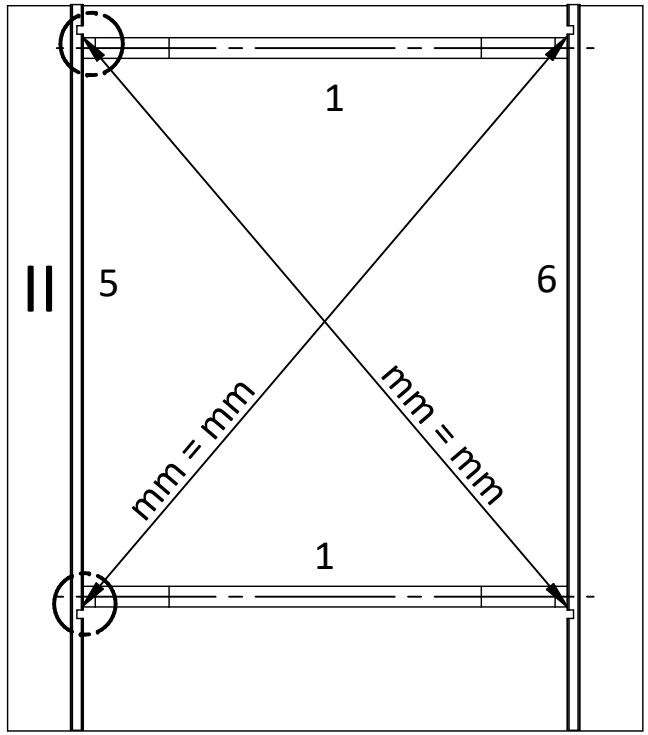


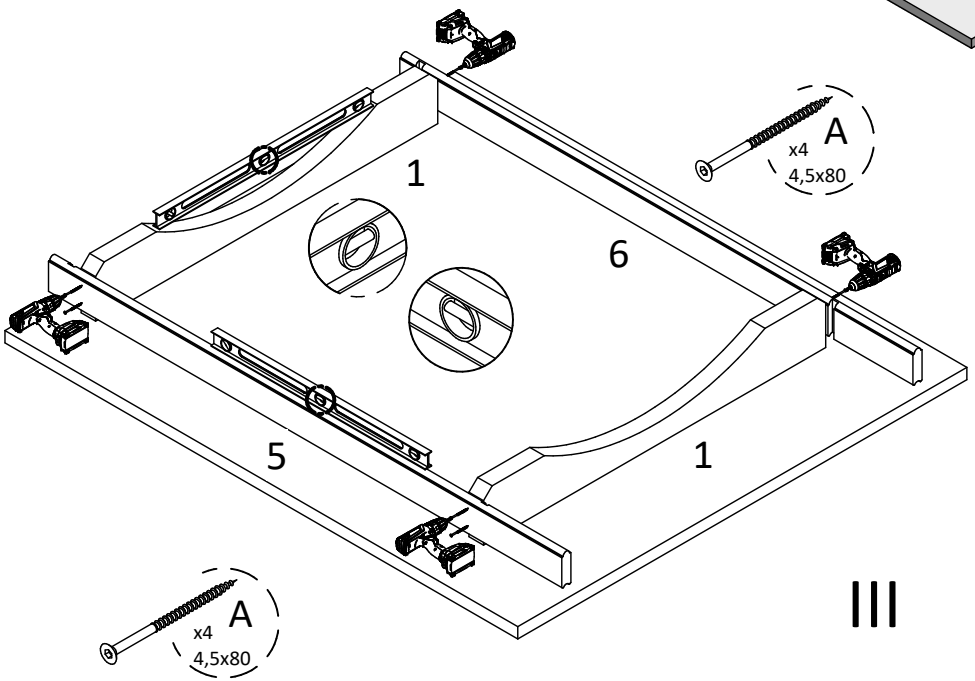
I



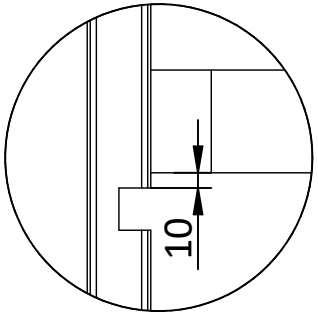


II

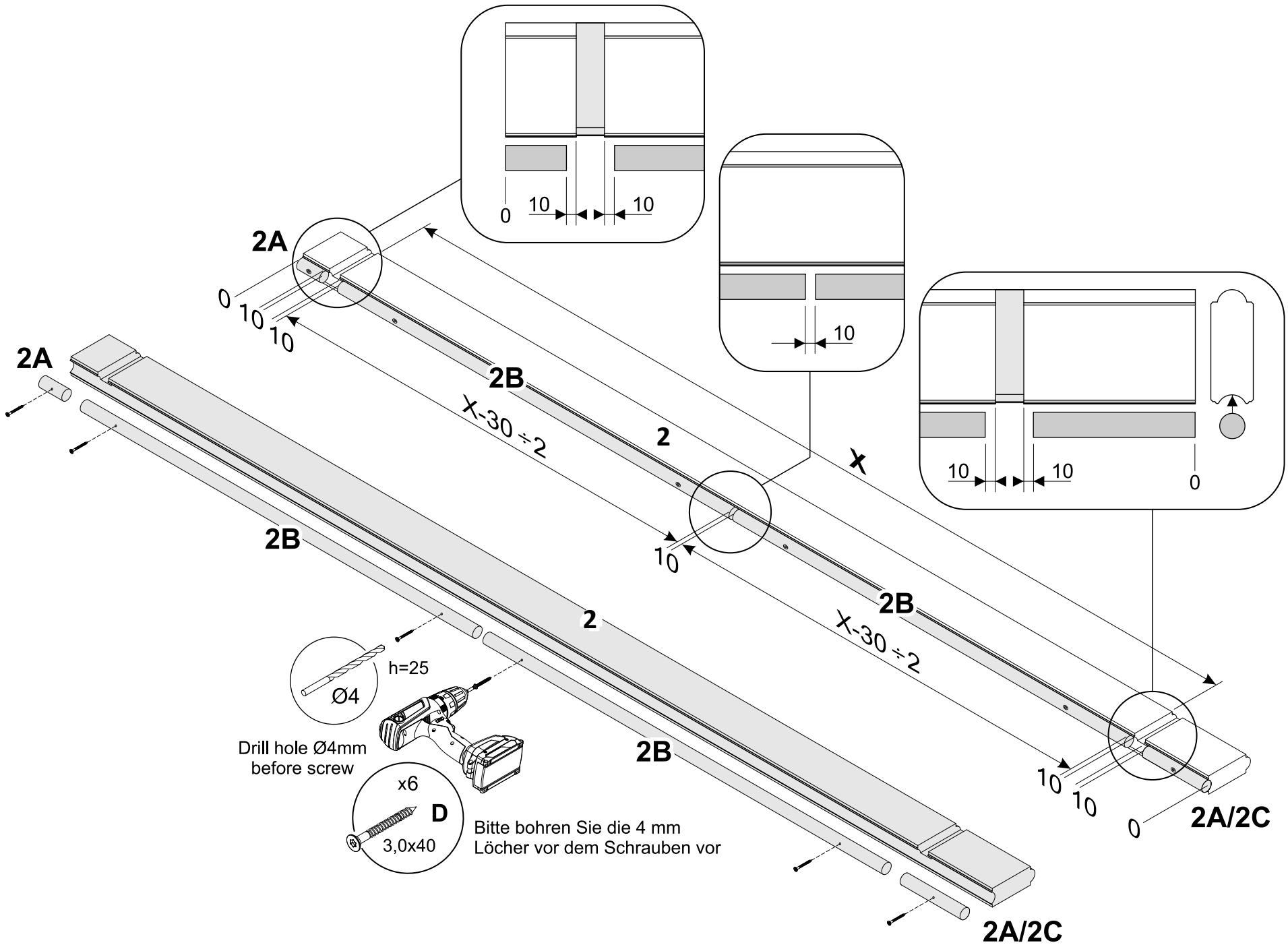


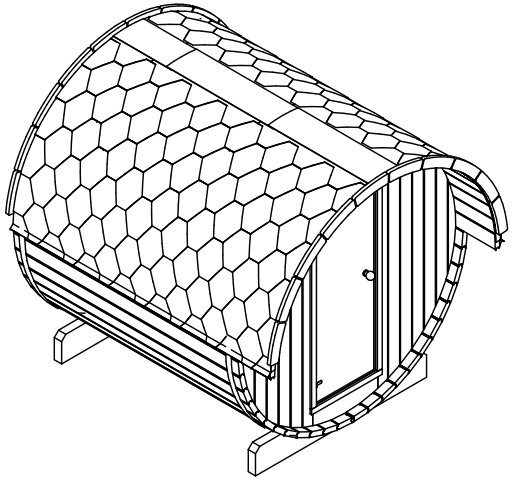


III

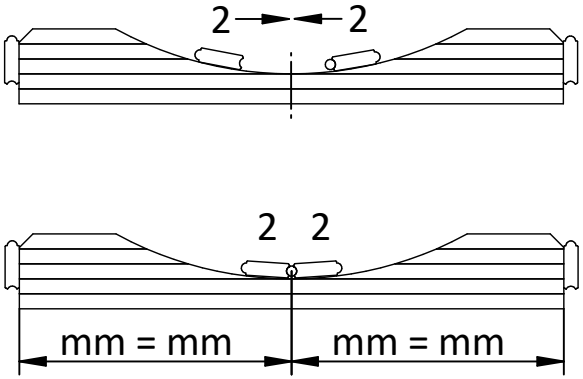


19.01.23

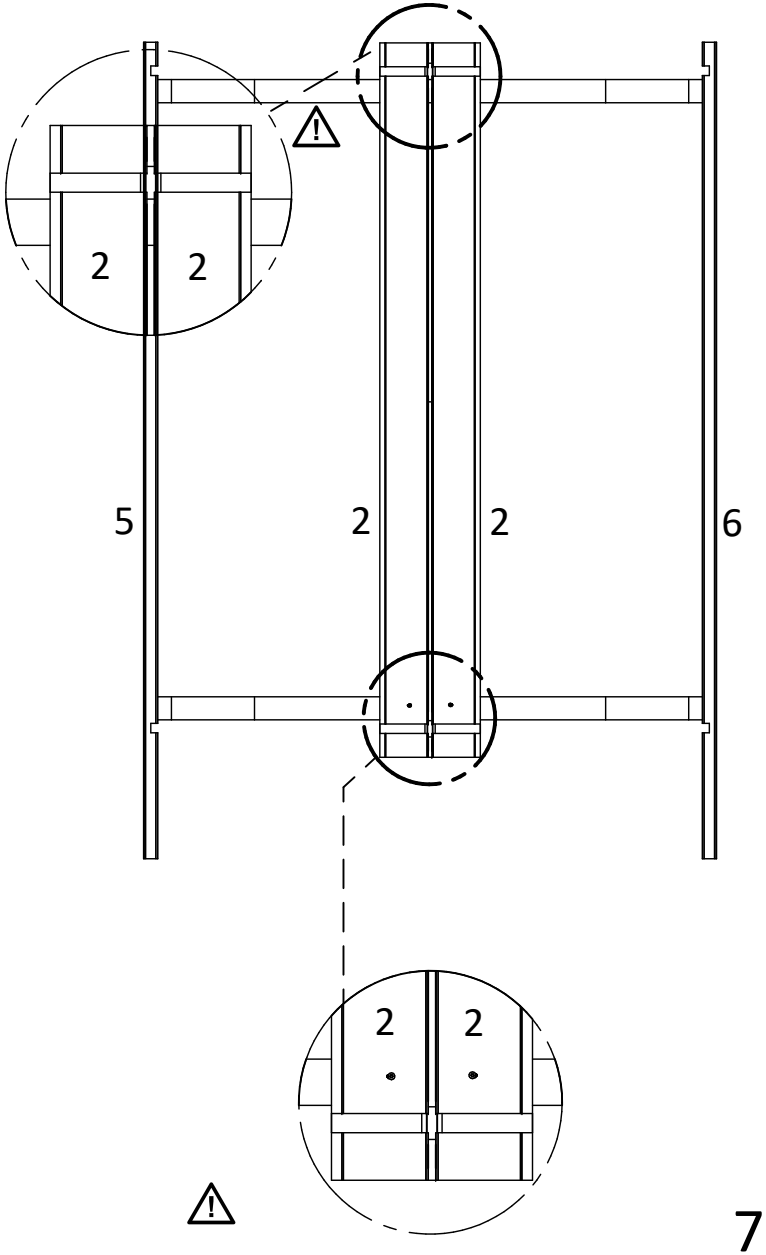

2A
0
10
10
2B
X-30 ÷2
2
X
10
10
10
0
2A
2B
2
2B
X-30 ÷2
10
10
0
2A/2C
h=25
Ø4
Drill hole Ø4mm
before screw
2B
x6
D
3,0x40
Bitte bohren Sie die 4 mm
Löcher vor dem Schrauben vor
2A/2C

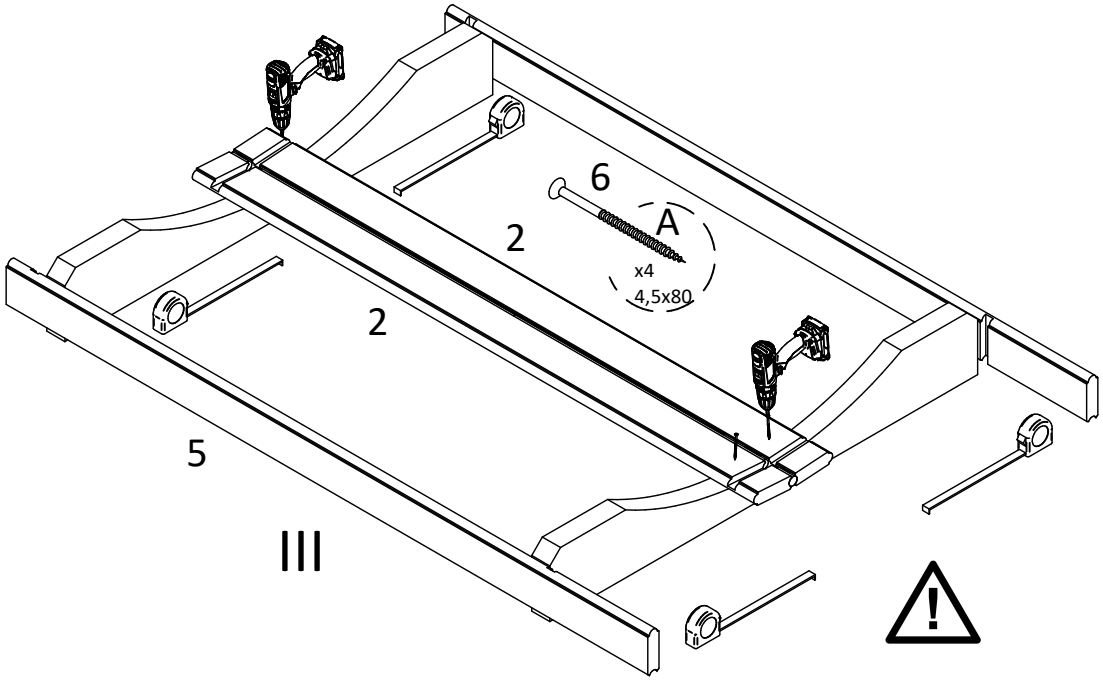


II

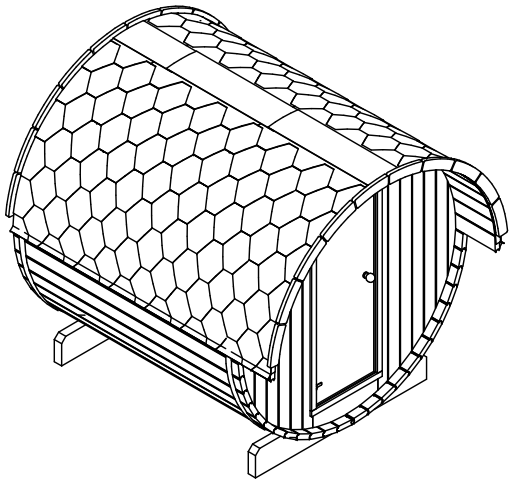


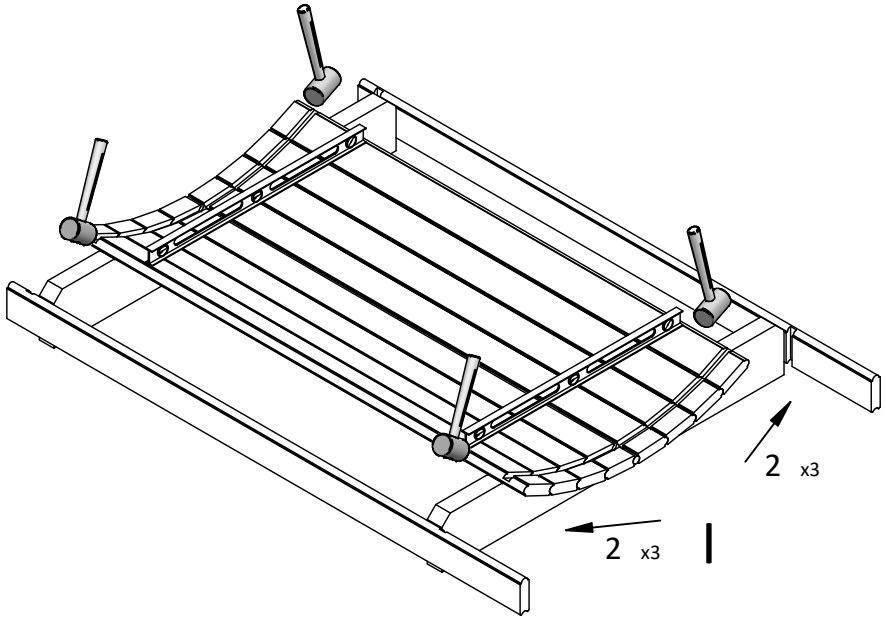
I

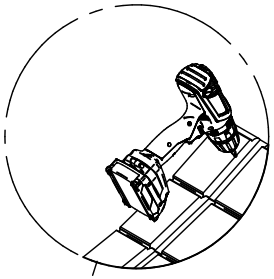


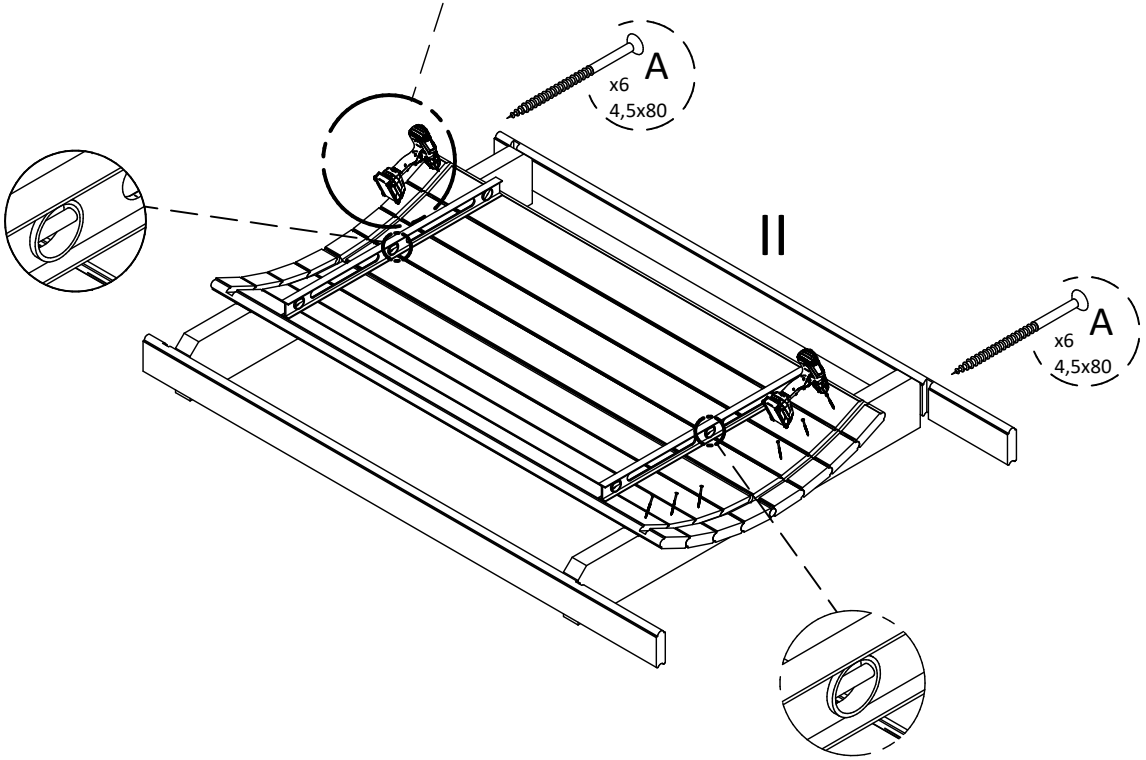


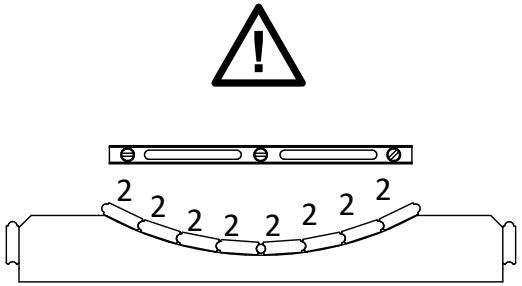
III

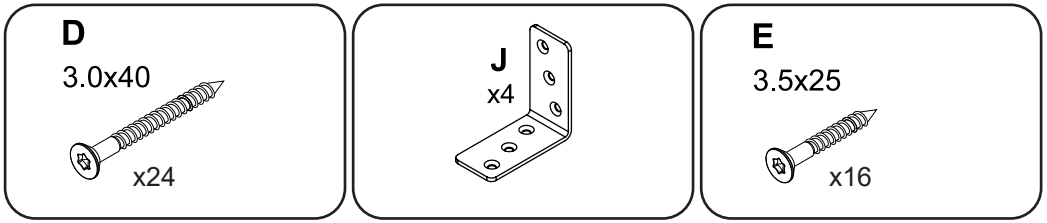


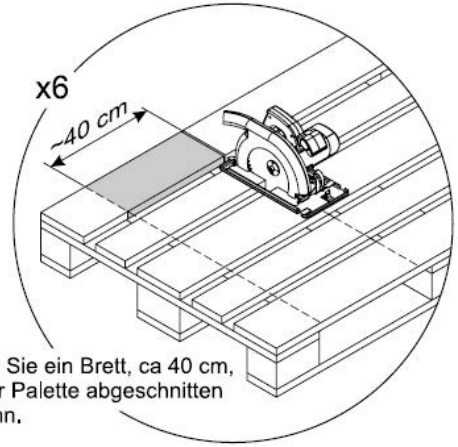

2 x3
2 x3
I

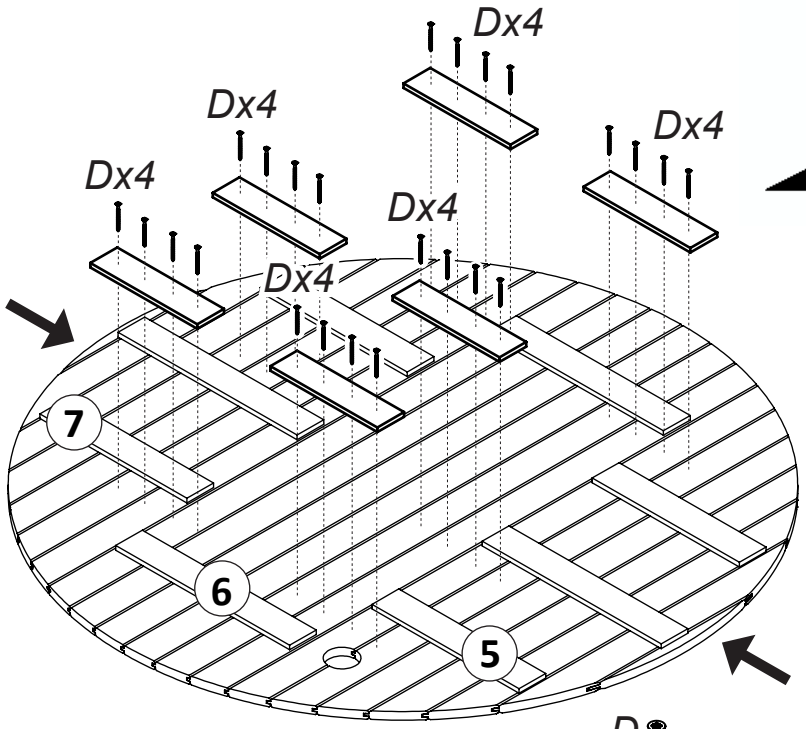


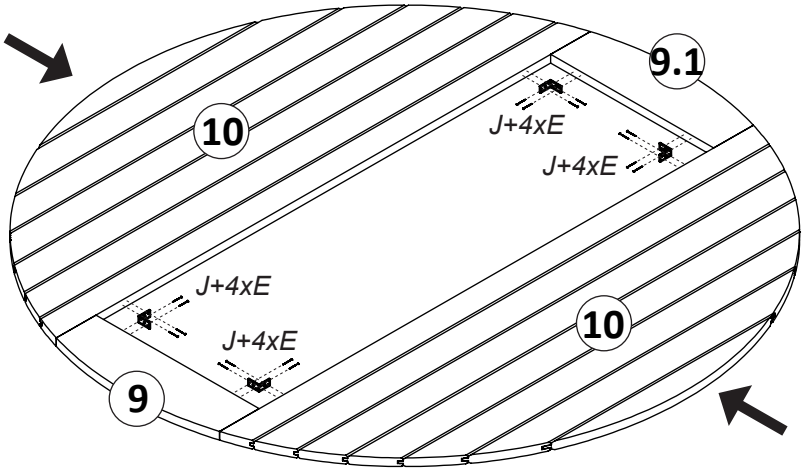

A
x6
4,5x80
II
A
x6
4,5x80

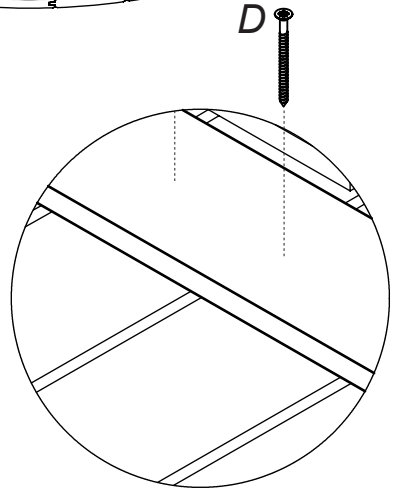

2 2 2 2 2 2 2 2

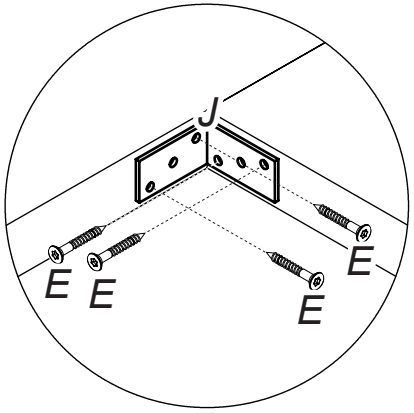

D
3.0x40
x24
J
x4
E
3.5x25
x16

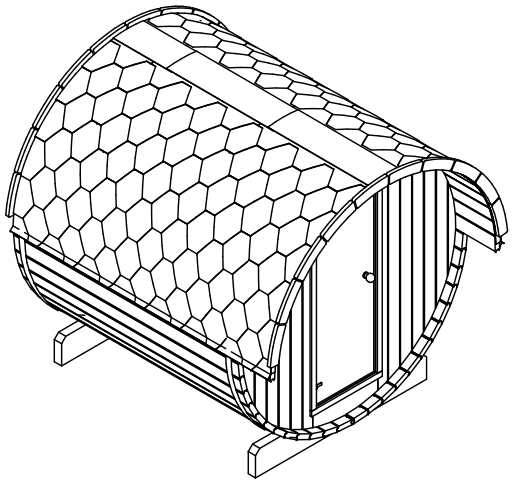

x6
~40 cm
Verwenden Sie ein Brett, ca 40 cm,
das von der Palette abgeschnitten
werden kann.

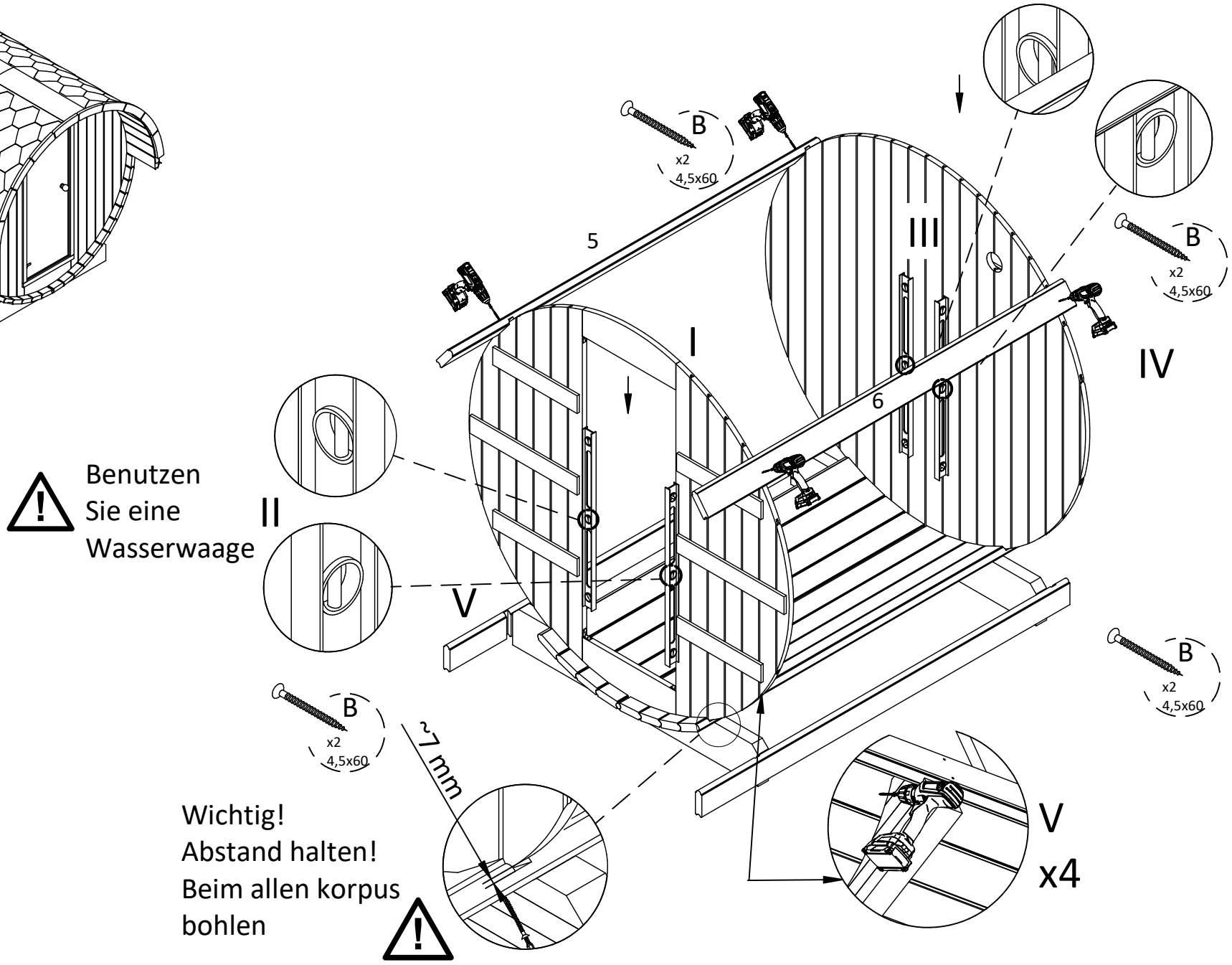

Dx4
Dx4
Dx4
Dx4
Dx4
7
6
5


9.1
10
J+4xE
J+4xE
J+4xE
J+4xE
10
9


D

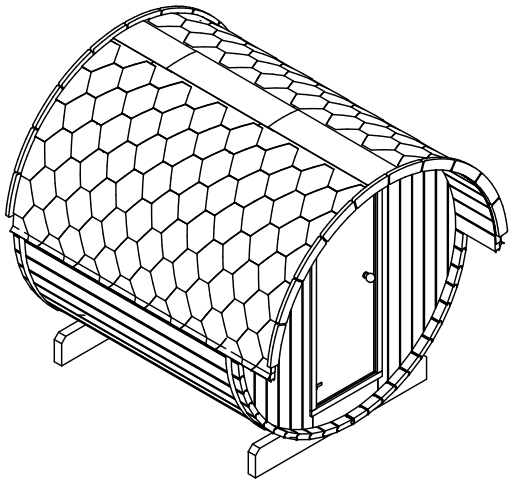

J
E
E
E
E





Benutzen Sie eine Wasserwaage

Wichtig!
Abstand halten!
Beim allen korpus bohlen



Wichtig! Entfernen Sie die Scrauben und benutzen Sie diese bei der weiteren Montage

Die Schrauben entfernen

III

Die Schrauben entfernen

!

Benutzen Sie eine Wasserwaage

IV

Die Schrauben entfernen

6

II

B

x11

4,5x60

5

3x

2

8x

6

3x

2

8x

I

B

x11

4,5x60

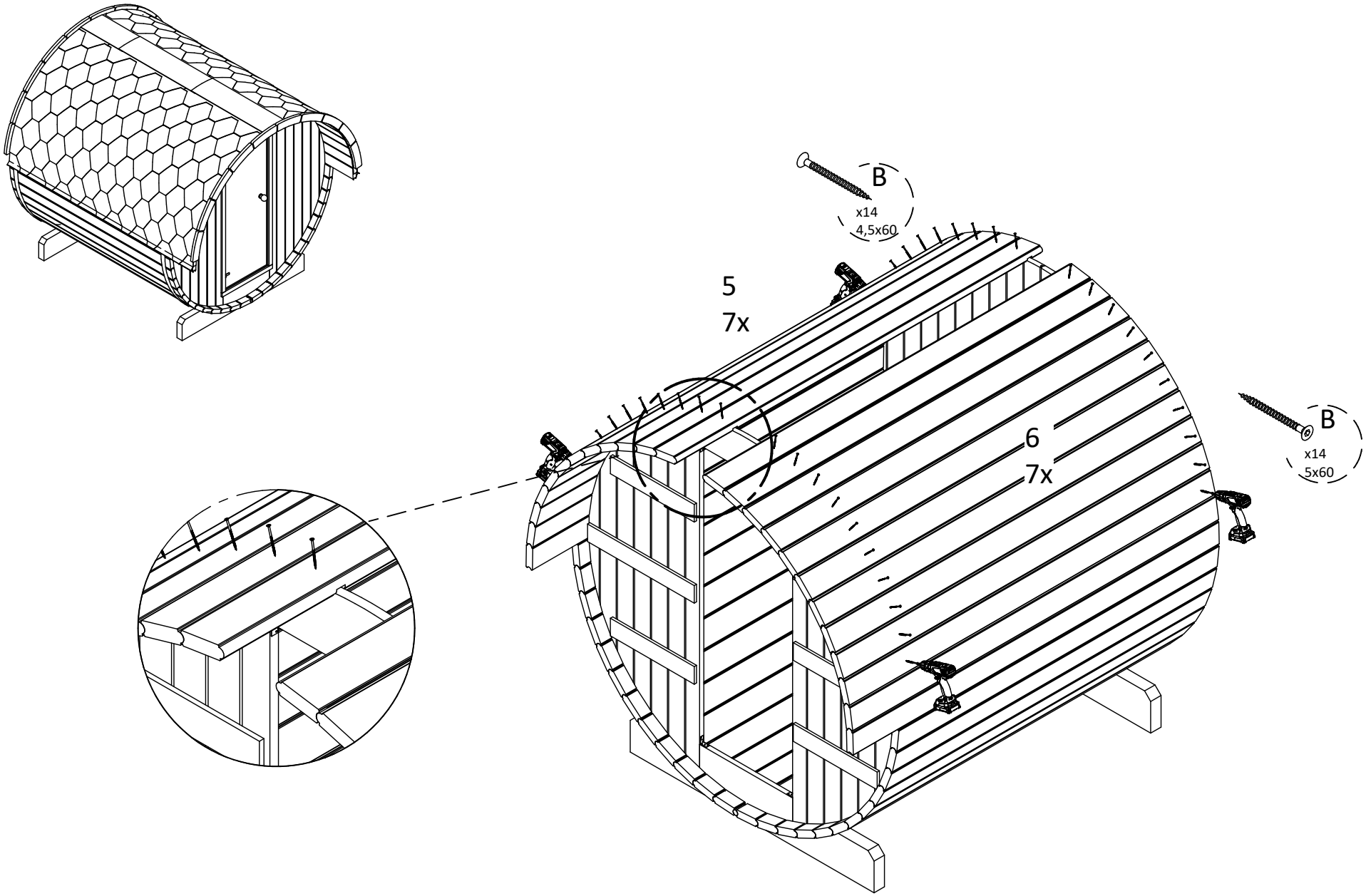
~7 mm

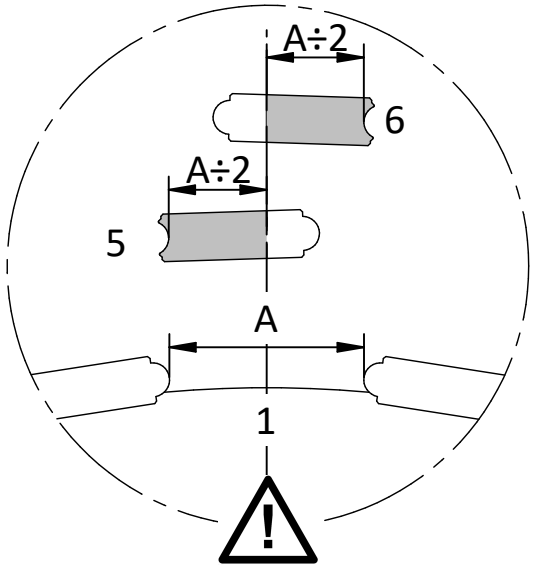
Wichtig!
Abstand halten!
Beim allen korpus bohlen

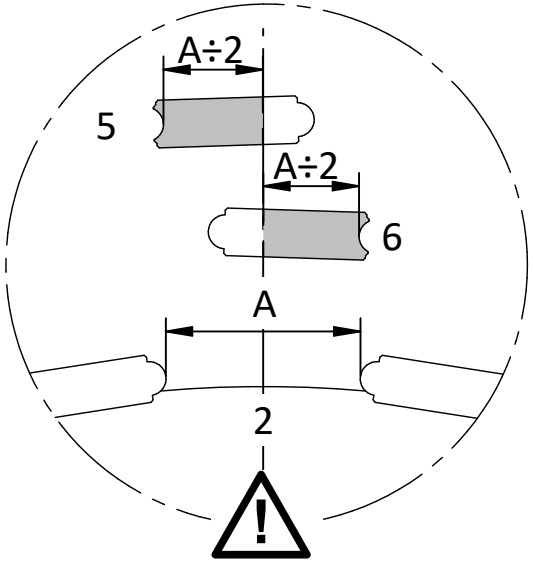
!

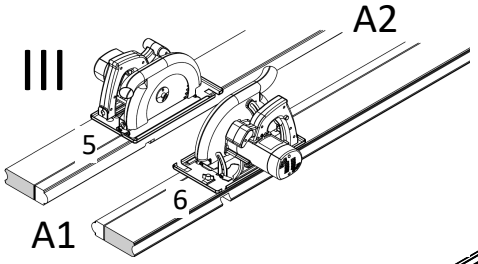
Wichtig! Entfernen Sie die Scrauben und benutzen Sie diese bei der weiteren Montage

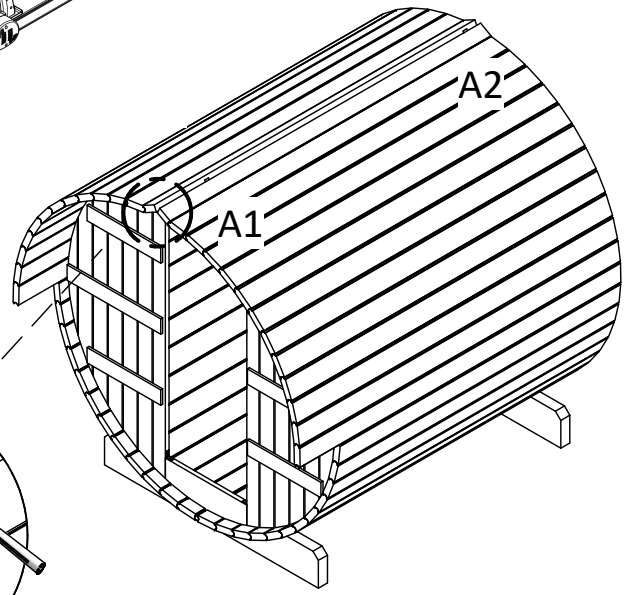
II

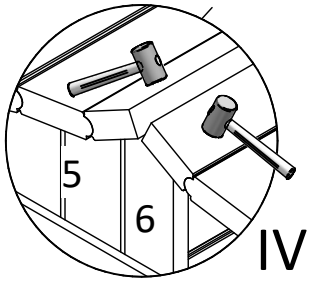

B
x14
4,5x60
5
7x
6
7x
B
x14
5x60

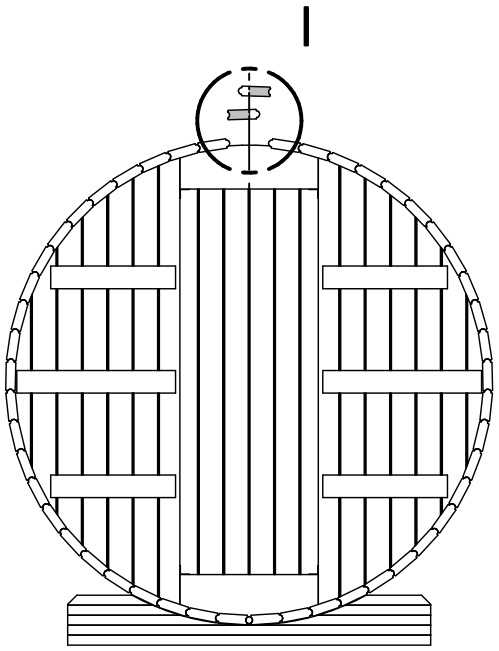

A÷2
6
A÷2
5
A
1

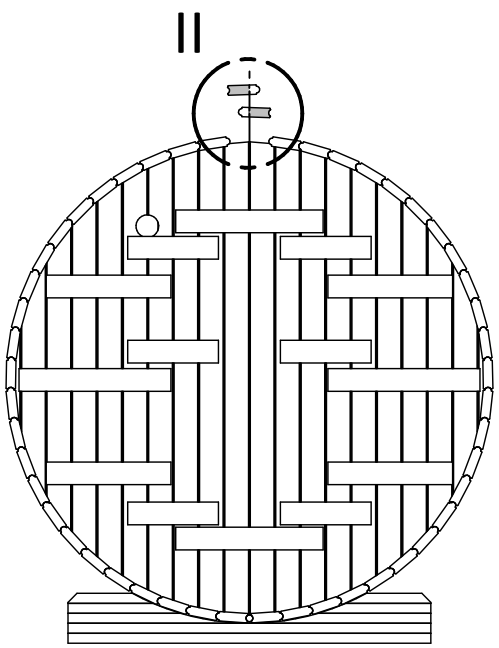

A÷2
5
A÷2
6
A
2

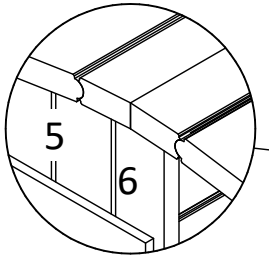

III
A2
5
6
A1

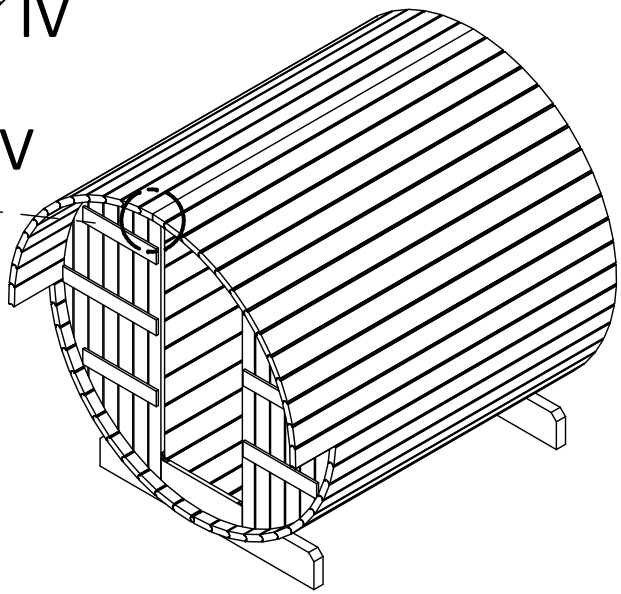

A2
A1

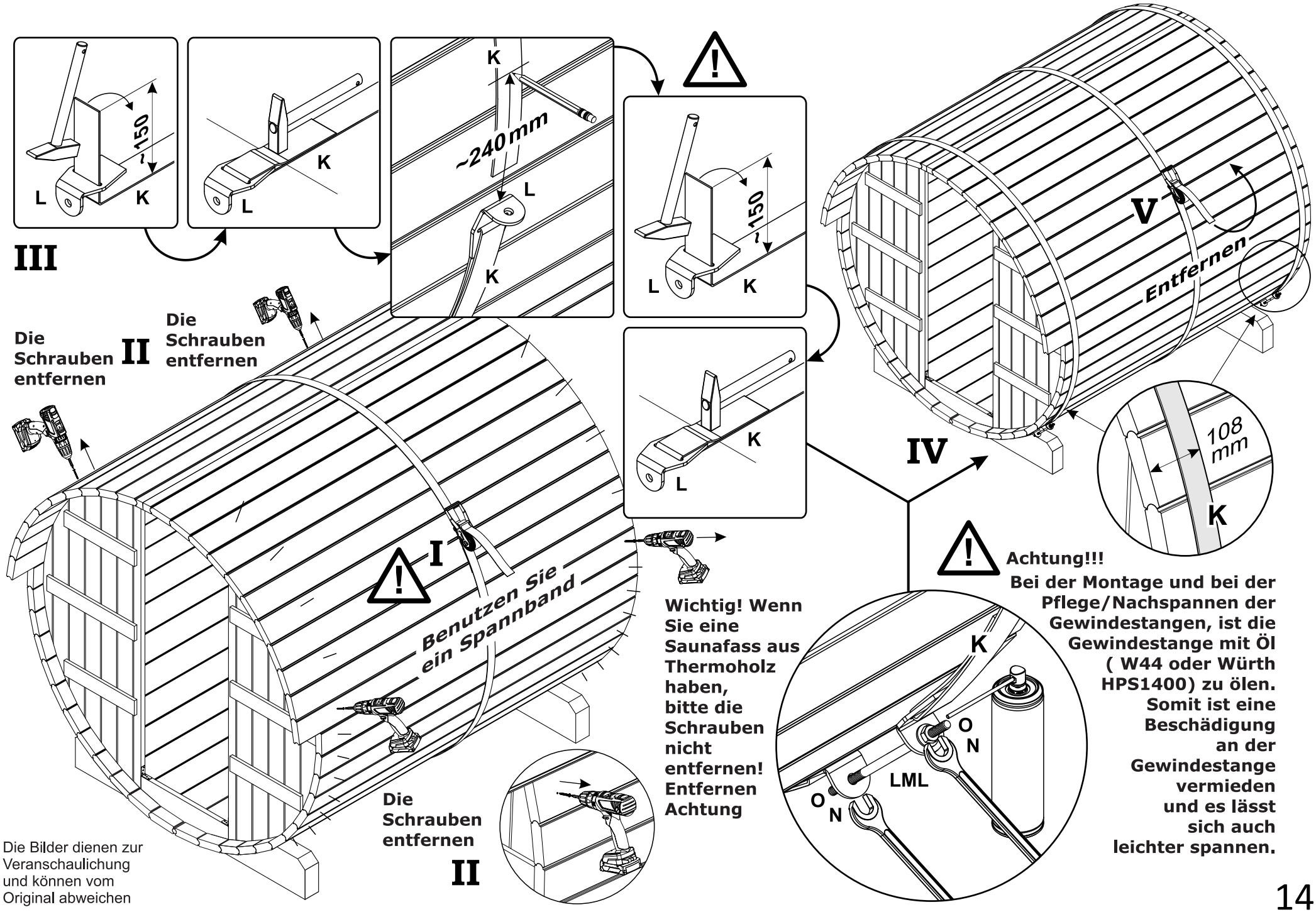

5
6
IV

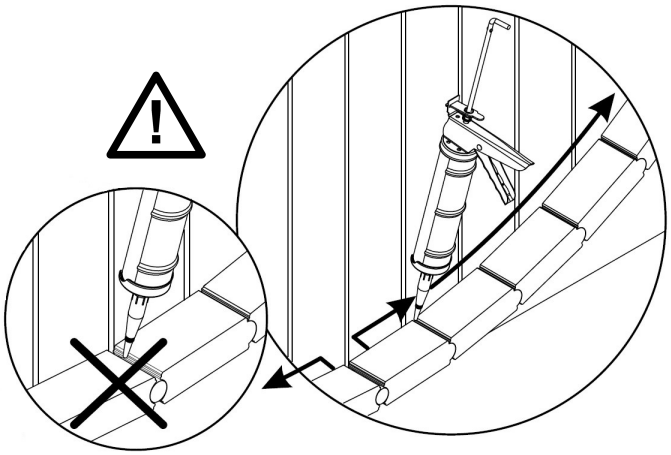

I

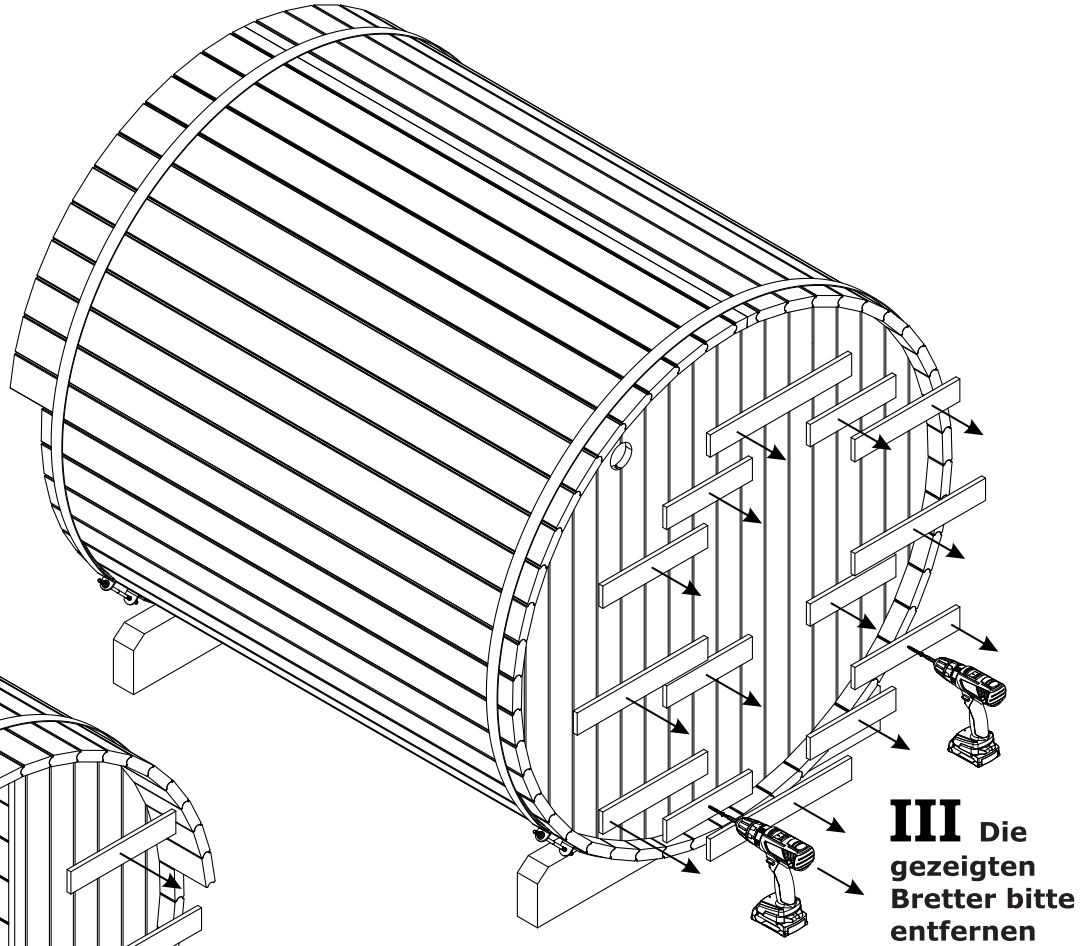

II


5
6
V

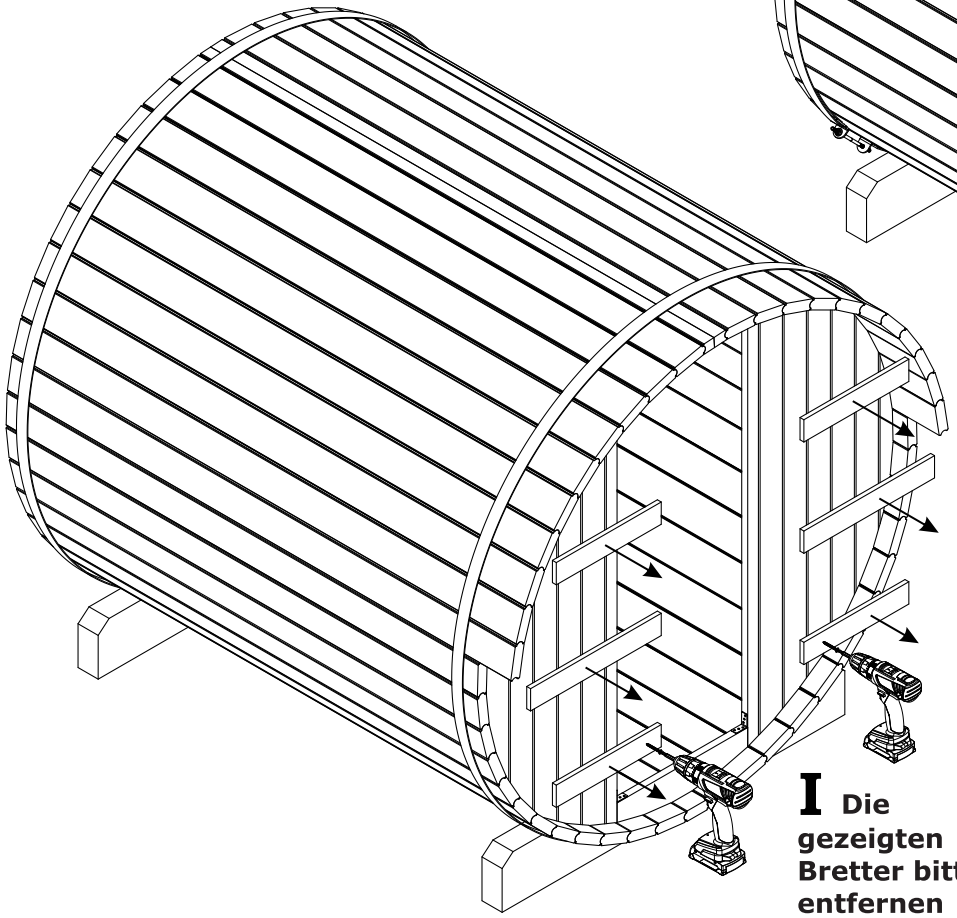



III
~150
L
K
K
L
K
~240mm
L
K
!
~150
L
K
V
Entfernen
IV
108 mm
K
Die Schrauben entfernen
II
Die Schrauben entfernen
K
L
I
!
Benutzen Sie ein Spannband
Wichtig! Wenn Sie eine Saunafass aus Thermoholz haben, bitte die Schrauben nicht entfernen! Entfernen Achtung
!
Achtung!!!
Bei der Montage und bei der Pflege/Nachspannen der Gewindestangen, ist die Gewindestange mit Öl (W44 oder Würth HPS1400) zu ölen. Somit ist eine Beschädigung an der Gewindestange vermieden und es lässt sich auch leichter spannen.
K
O
N
LML
O
N
Die Schrauben entfernen
II
Die Bilder dienen zur Veranschaulichung und können vom Original abweichen

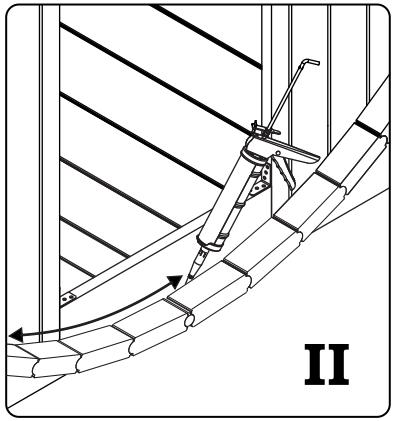




III Die gezeigten Bretter bitte entfernen

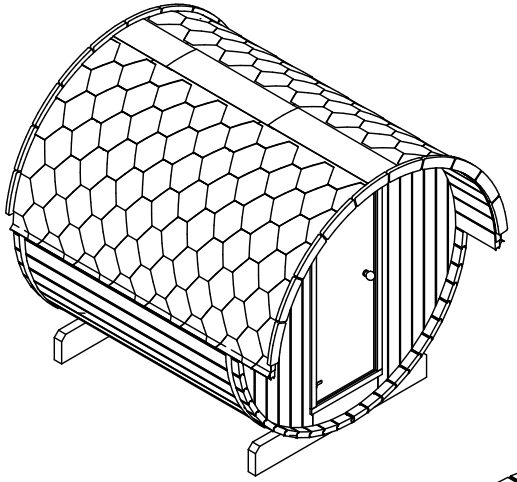


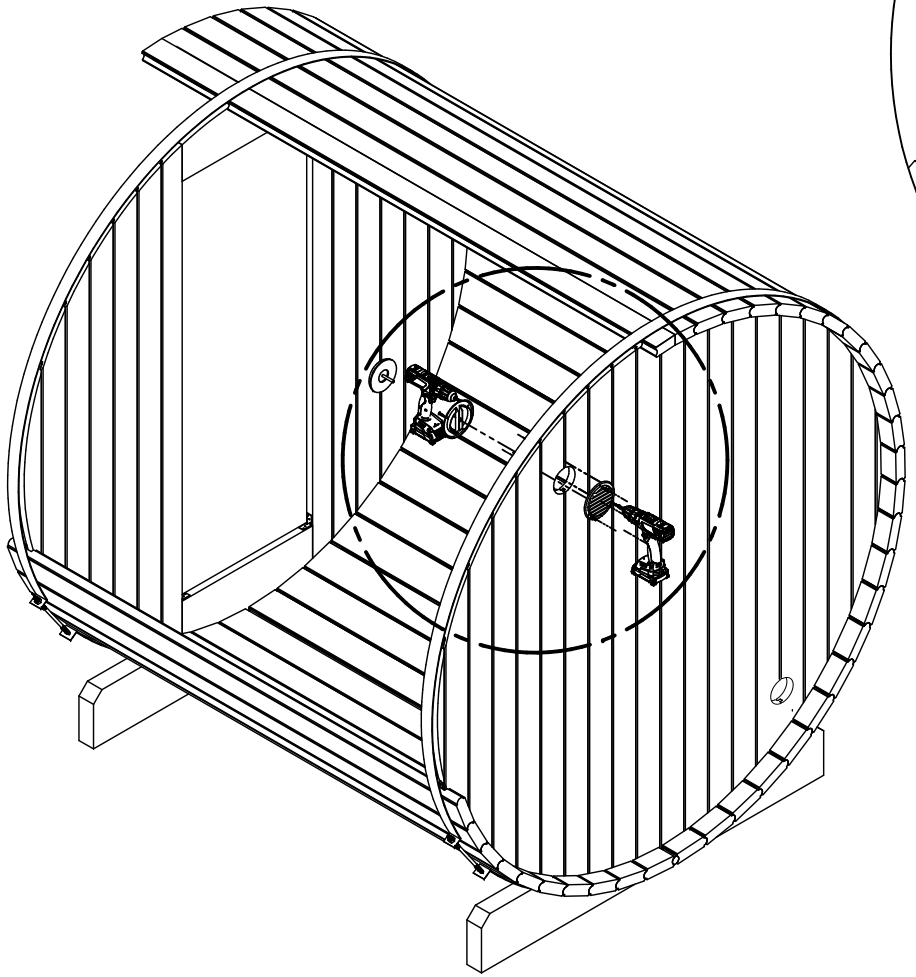
I Die gezeigten Bretter bitte entfernen

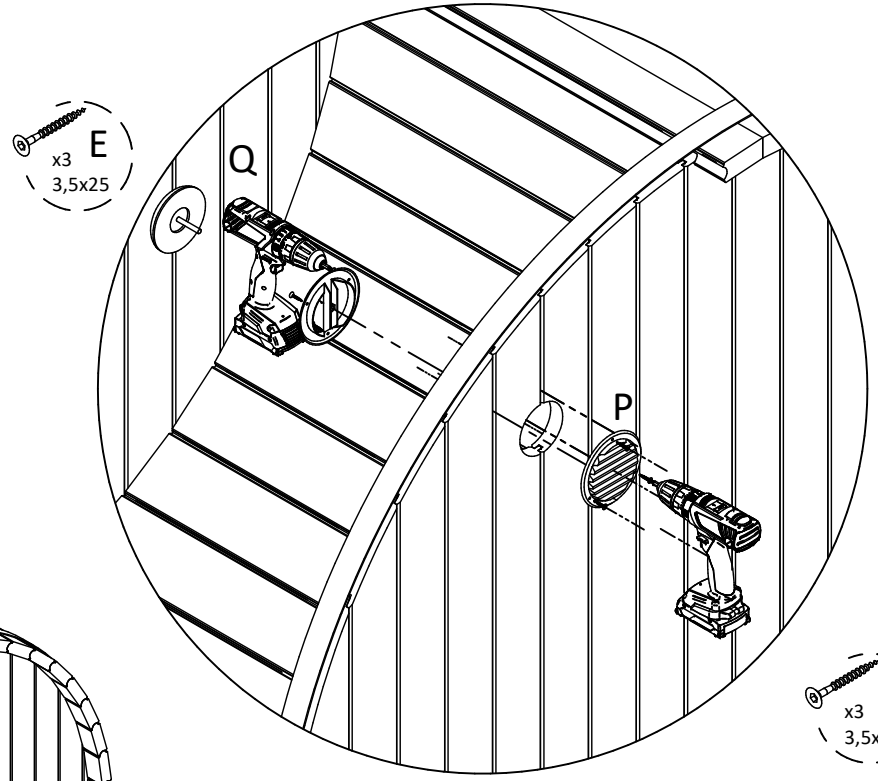


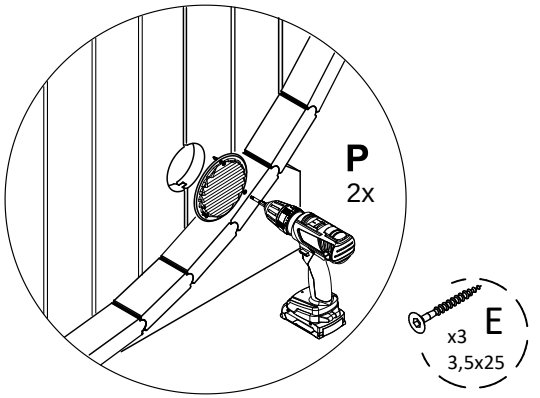
II

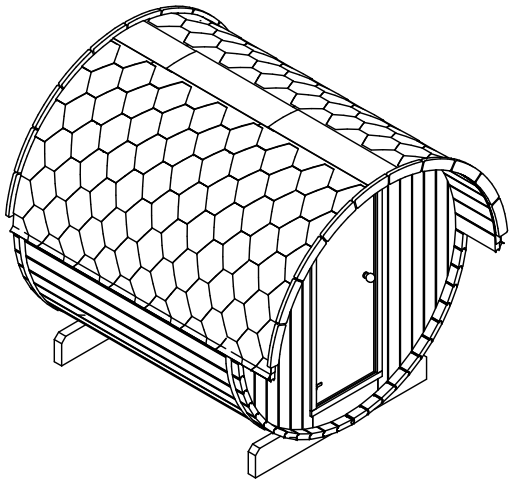
Die Bilder dienen zur Veranschaulichung und können vom Original abweichen

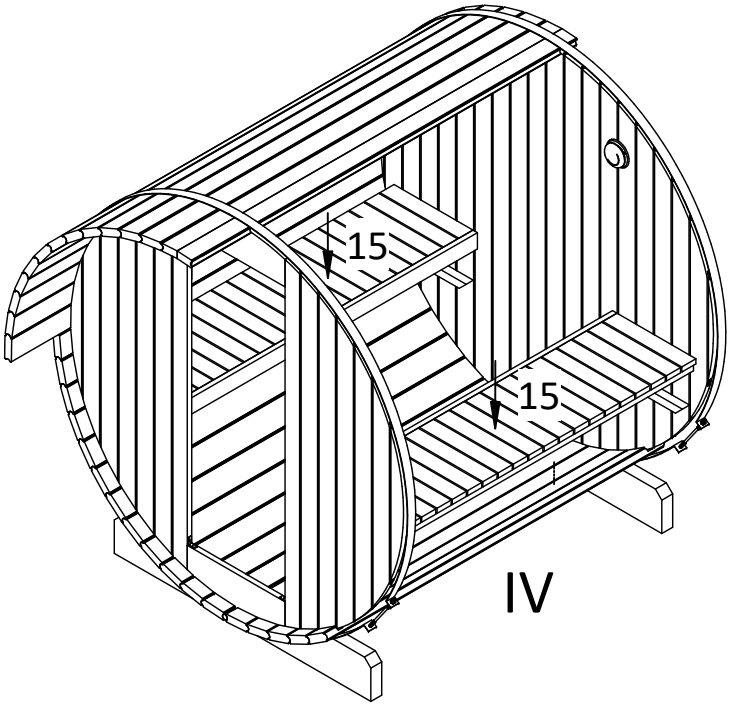




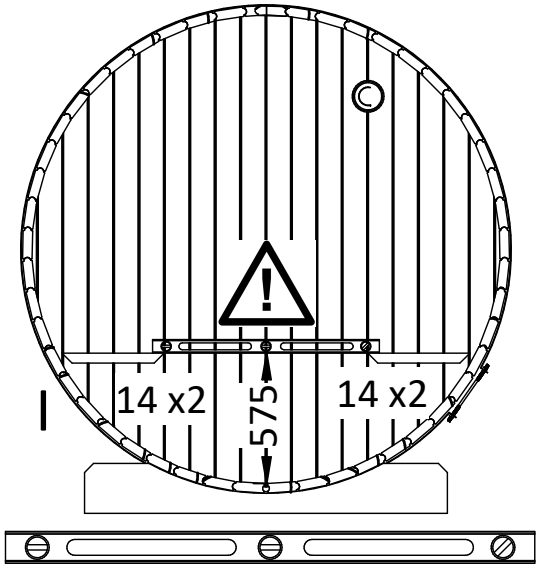

E
x3
3,5x25
Q
P
E
x3
3,5x25


P
2x
E
x3
3,5x25

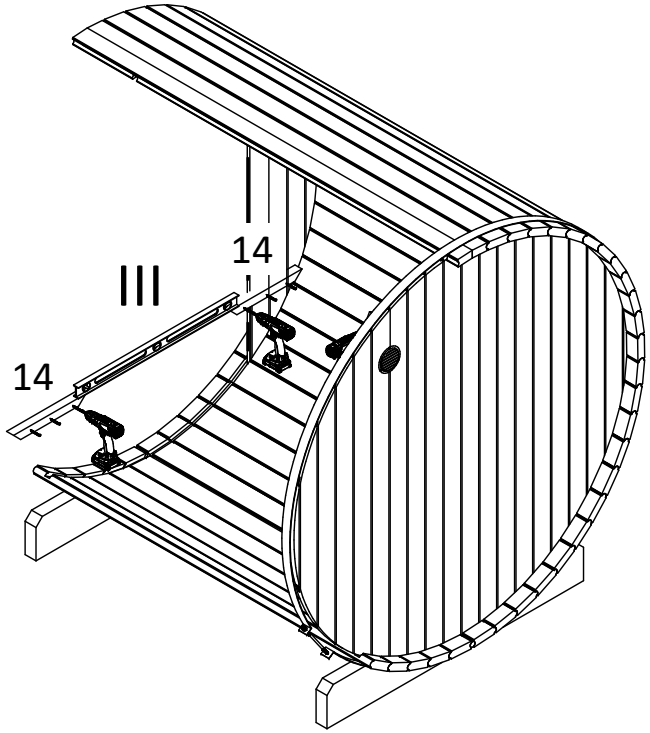


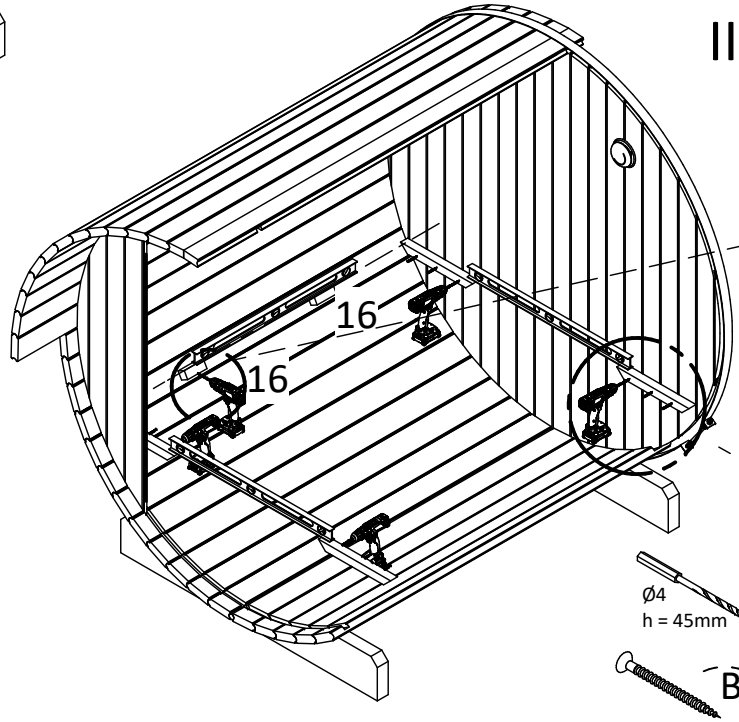


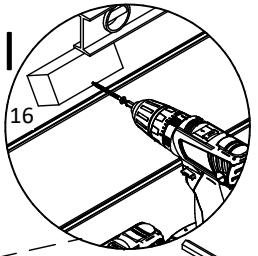
IV

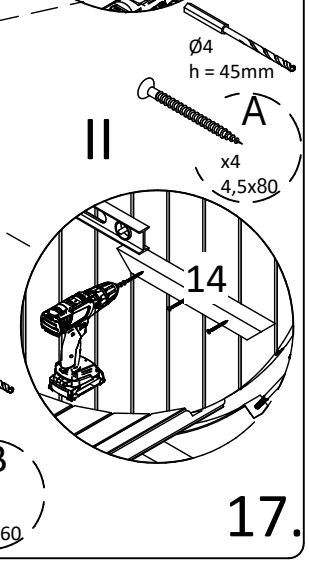


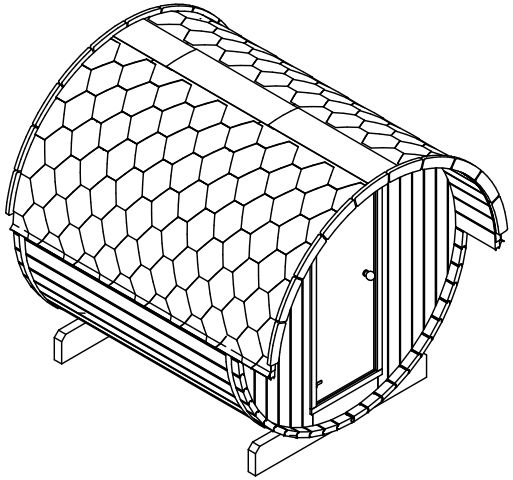
Benutzen Sie eine Wasserwaage

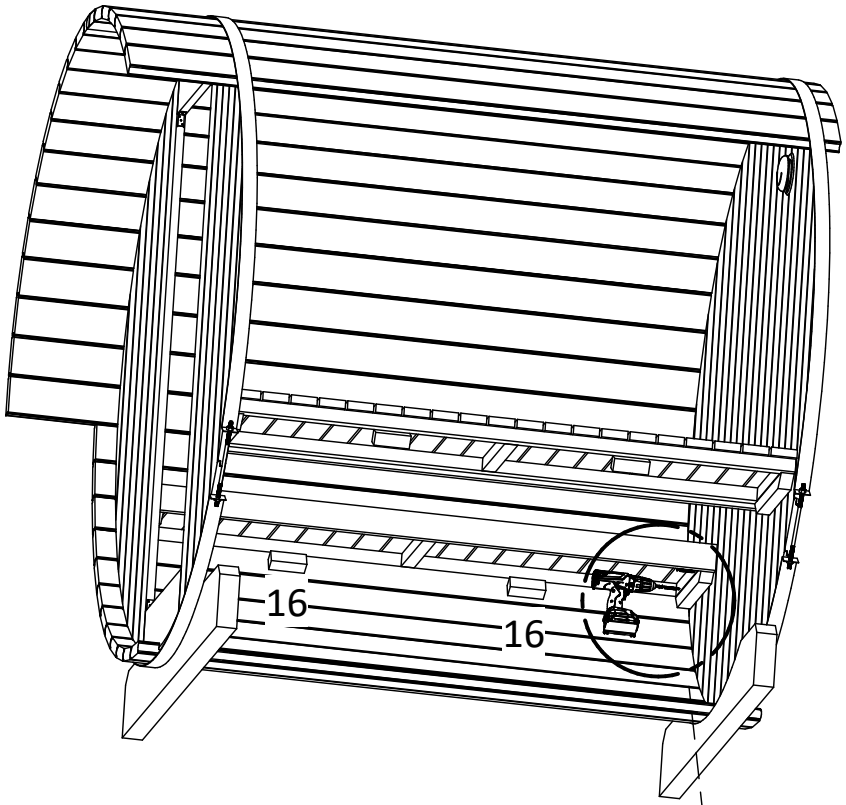


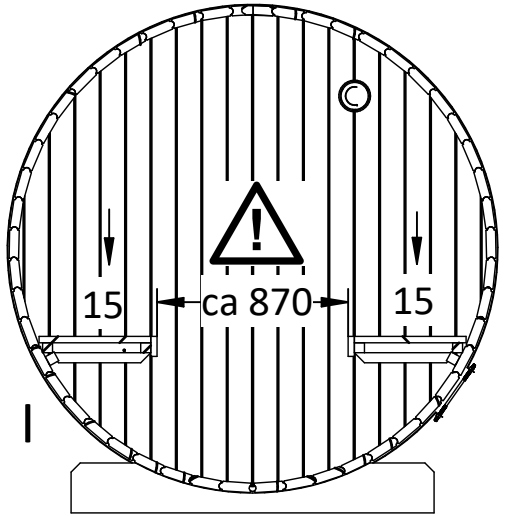


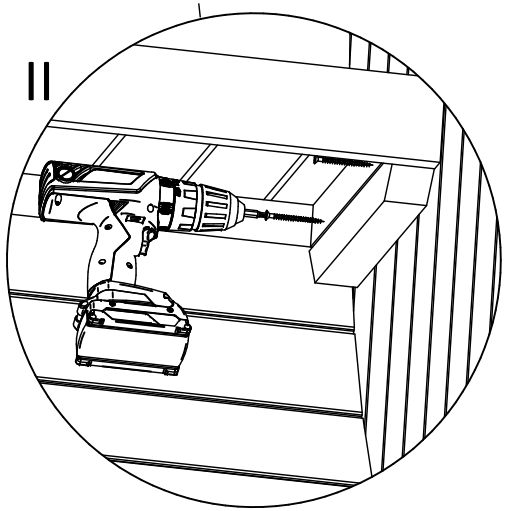




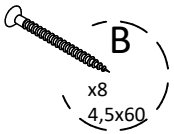


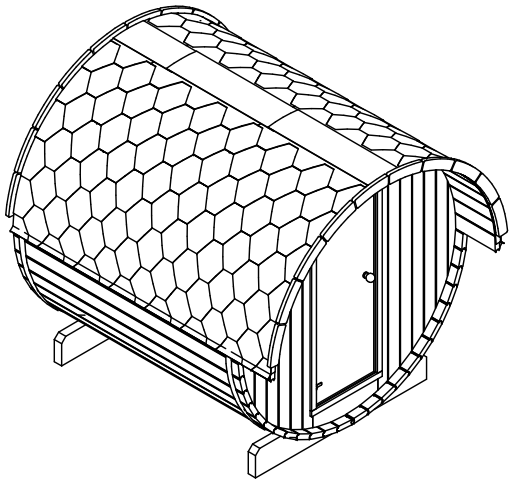

16
16


I
15
ca 870
15

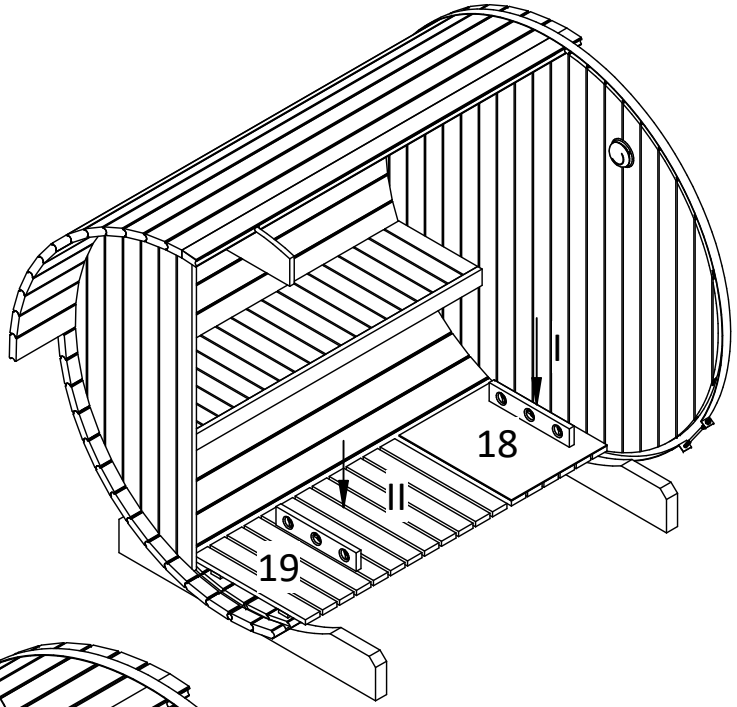

II

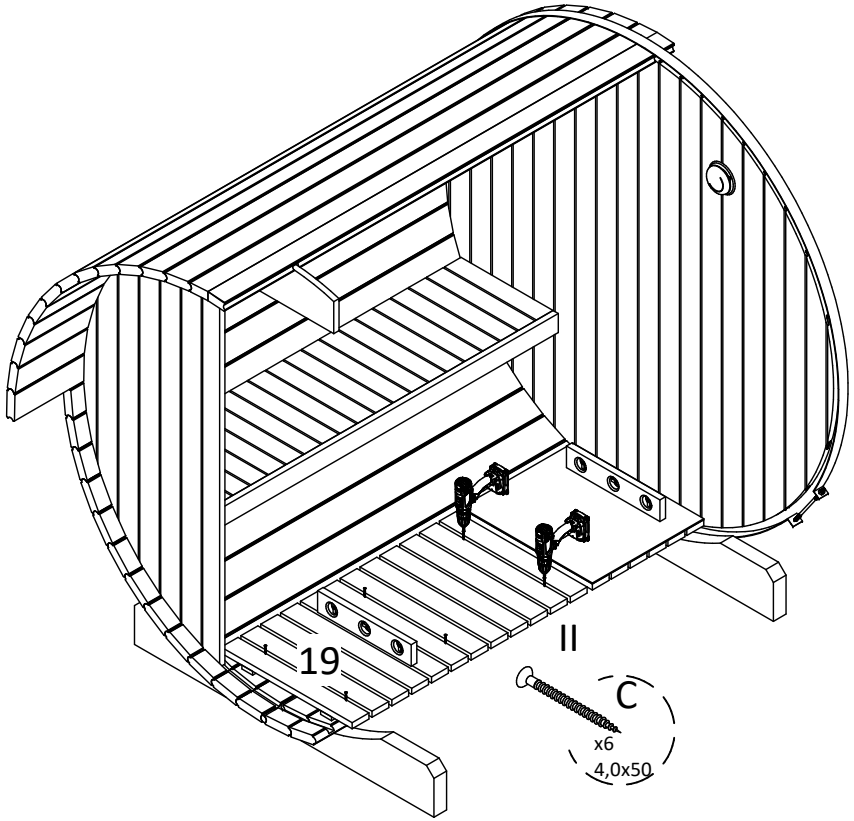

Ø4
h = 45mm

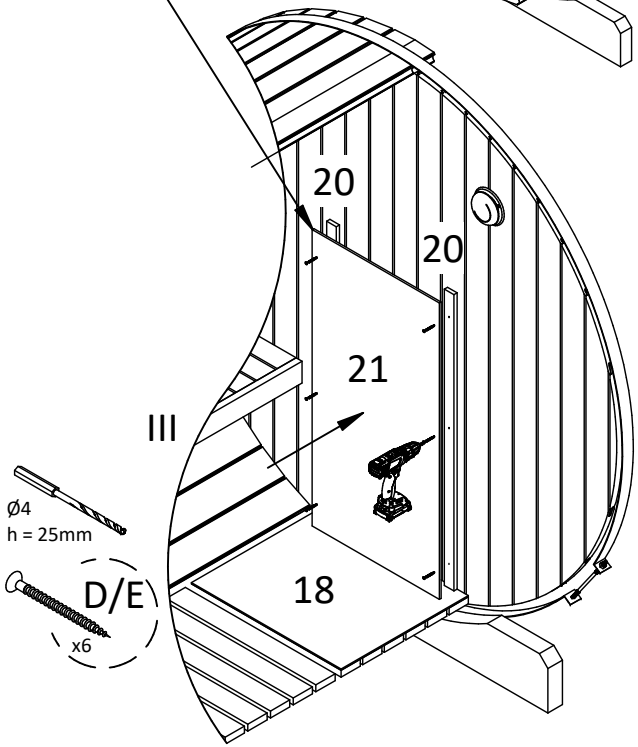

B
x8
4,5x60

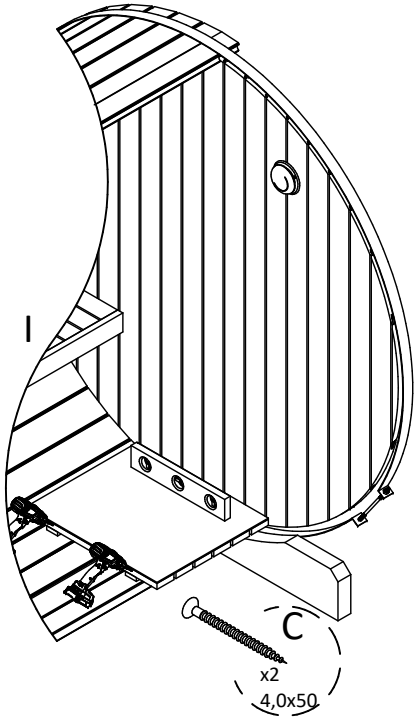


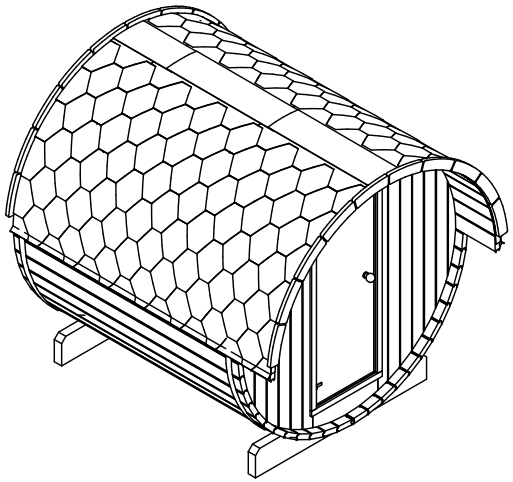
NB! Wenn Sie eine Elektroofen haben, dann befestigen Sie Det. 23 direkt an die Wand (ohne Det. 22) Benutzen Sie dafür Schrauben E (3x25 mm)

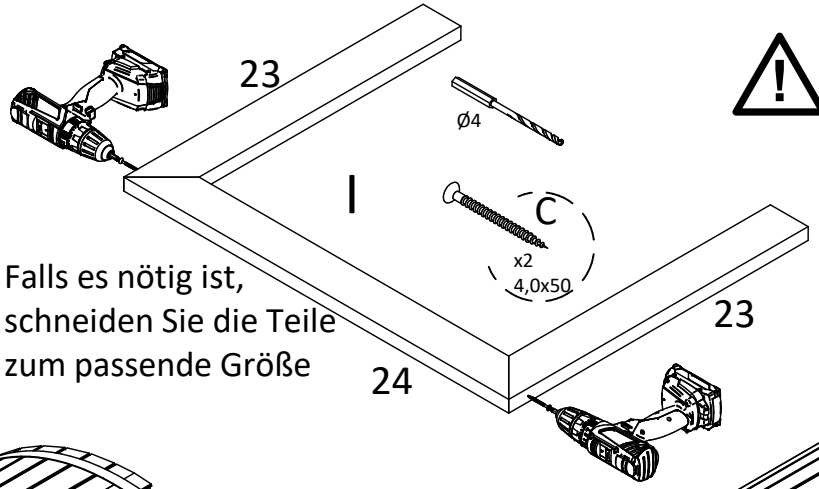






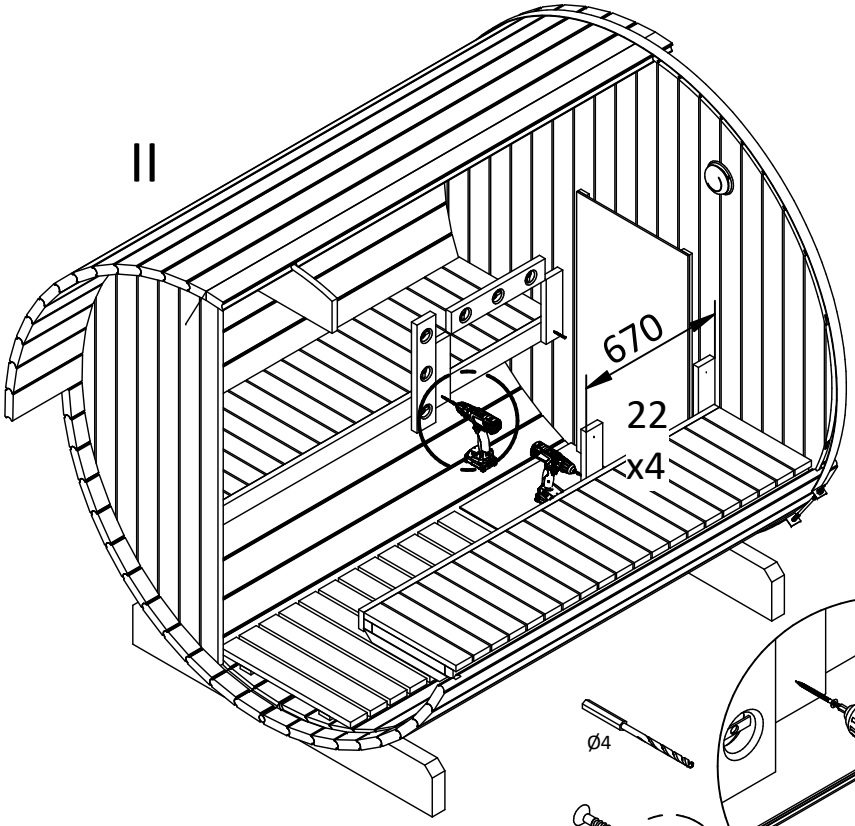


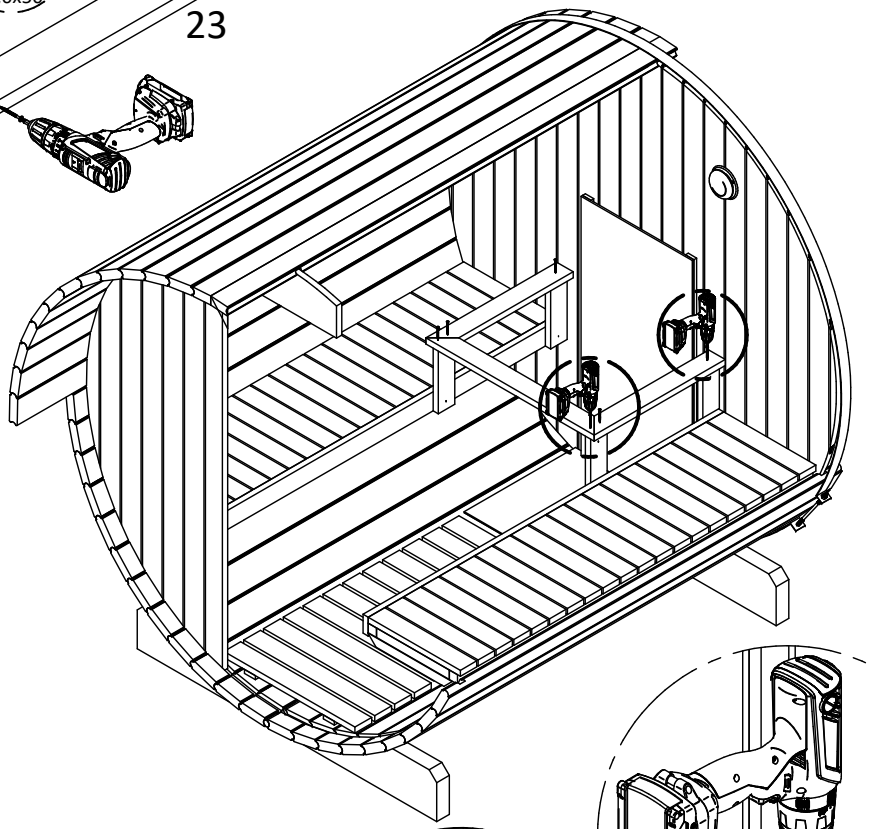


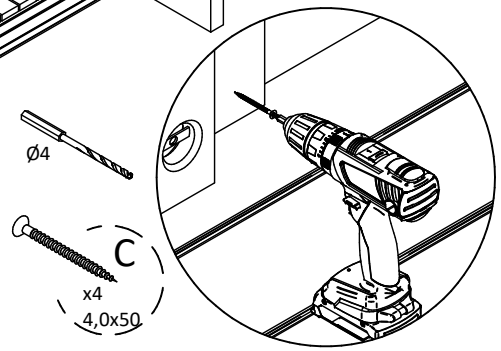


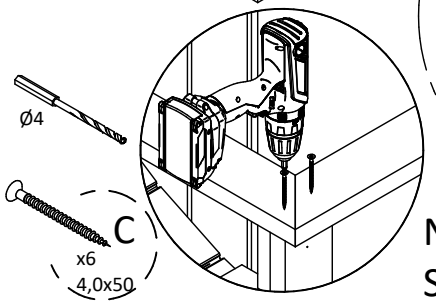
Bitte bohren Sie die
4 mm Löher vor
dem Schrauben vor

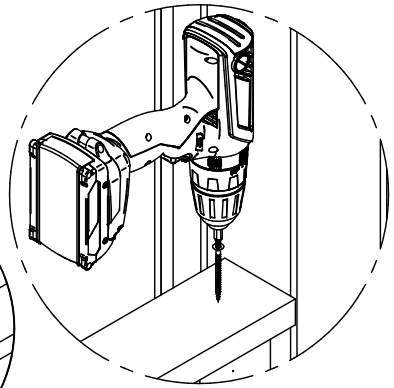
Falls es nötig ist,
schneiden Sie die Teile
zum passende Größe



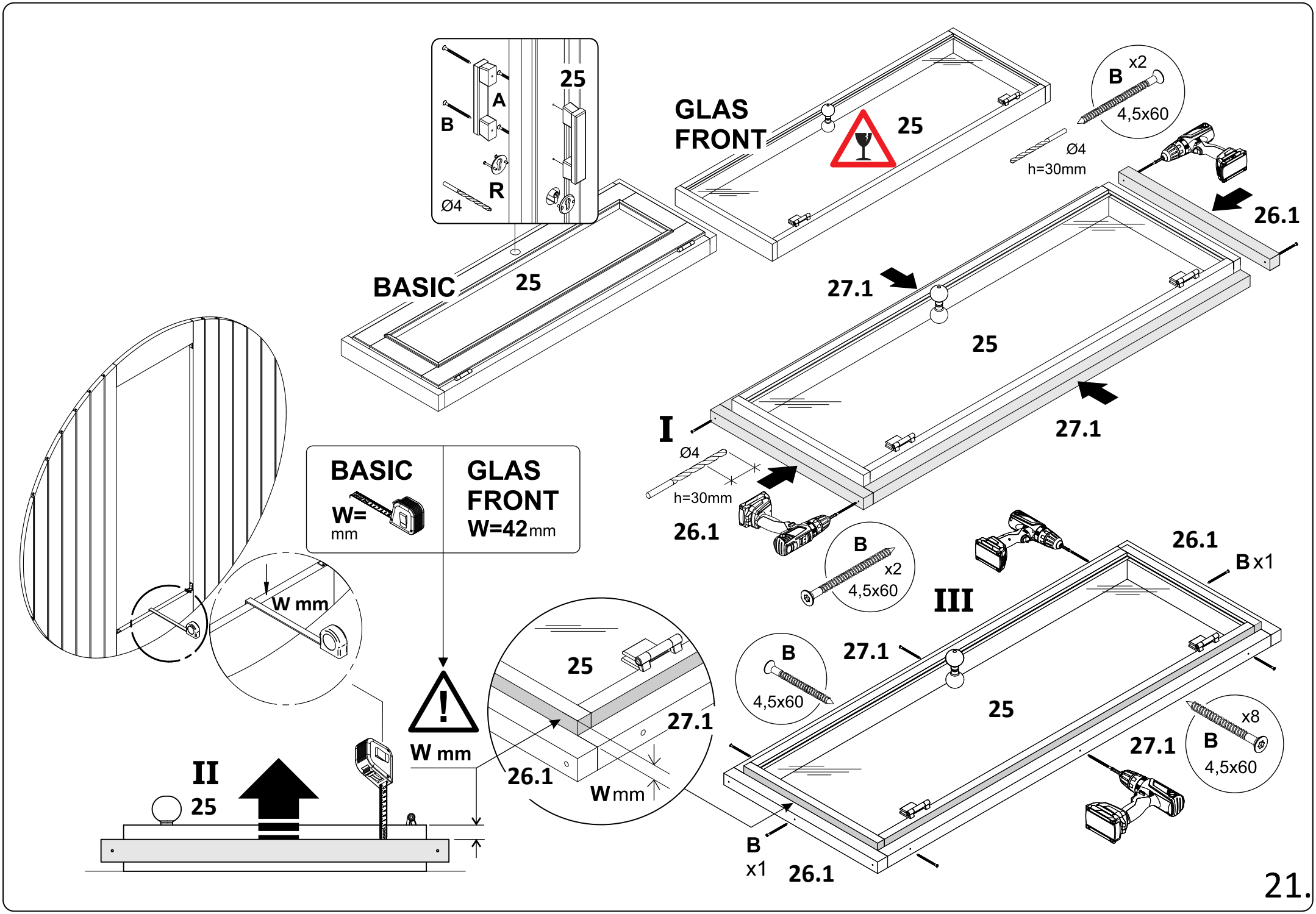


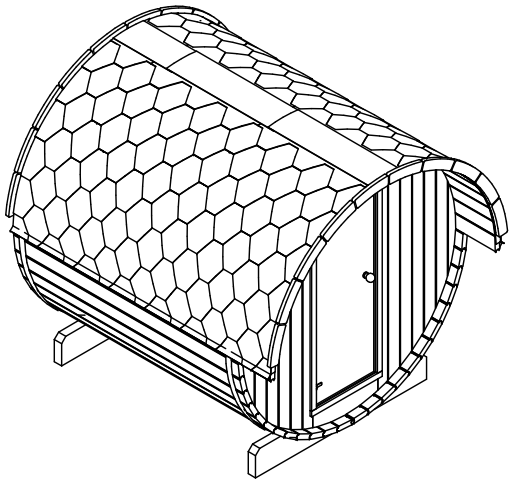






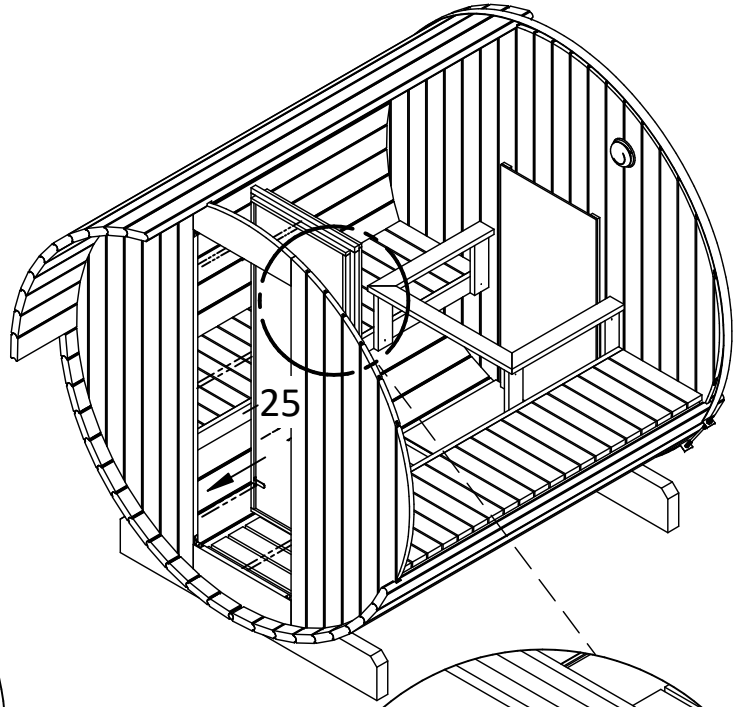
NB! Platz für
Sauna Ofen

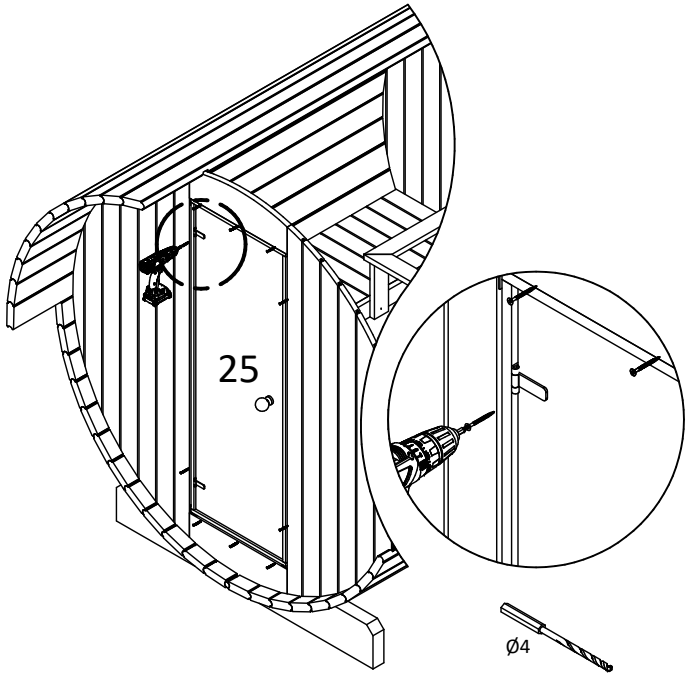

25
A
B
R
Ø4
BASIC
25
GLAS
FRONT
25
B x2
4,5x60
Ø4
h=30mm
26.1
27.1
25
27.1
I
Ø4
h=30mm
26.1
B
x2
4,5x60
BASIC
W=
mm
GLAS
FRONT
W=42mm
W mm
!
W mm
II
25
25
27.1
26.1
W mm
III
26.1
B x1
27.1
25
B
4,5x60
27.1
x8
B
4,5x60
B
x1
26.1

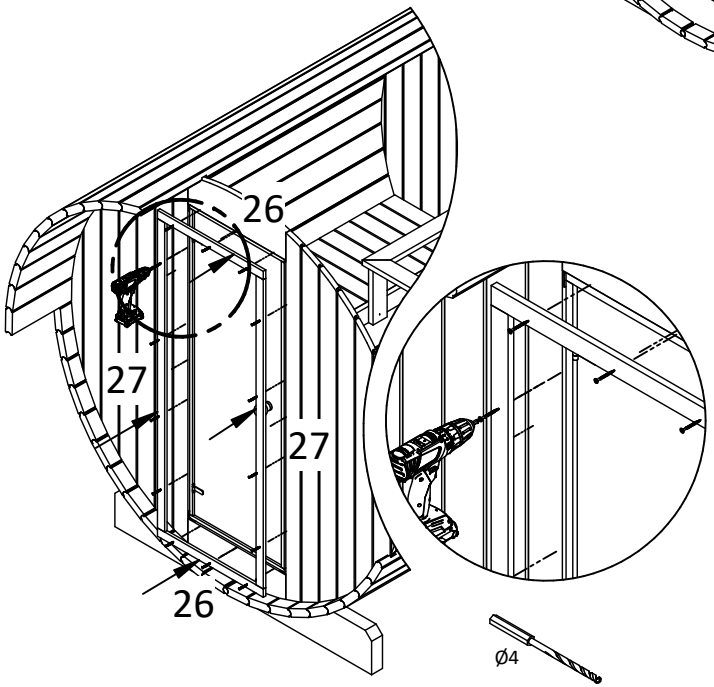


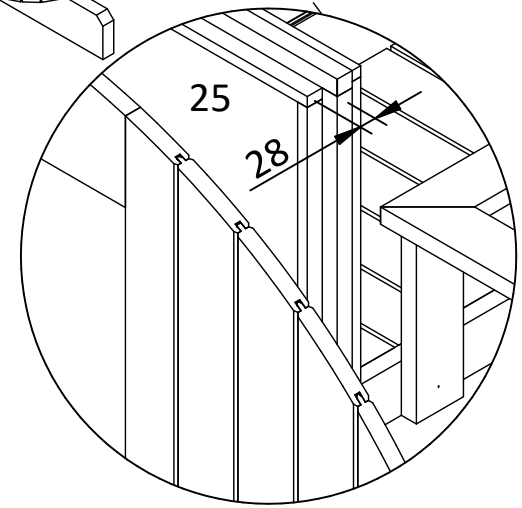


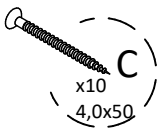
Benutzen Sie eine
Wasserwaage
bei der Tür Einbau





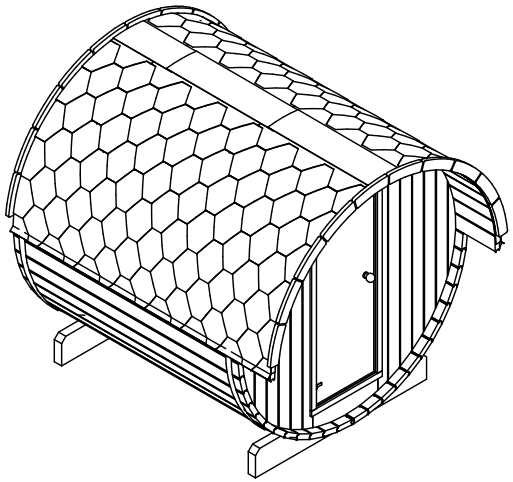


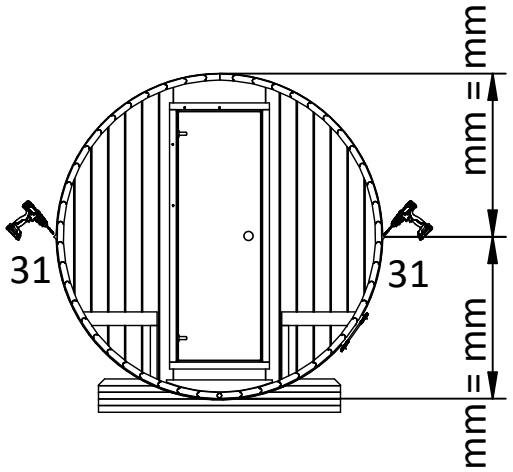


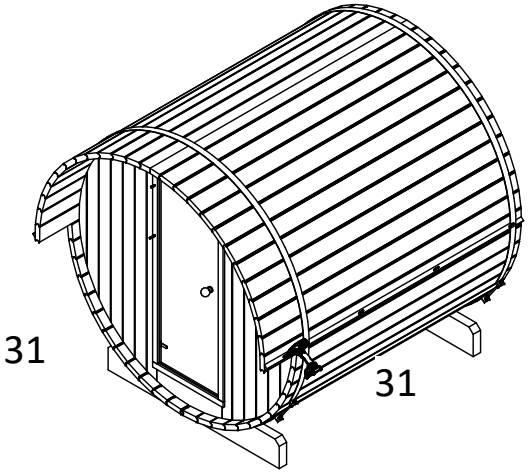


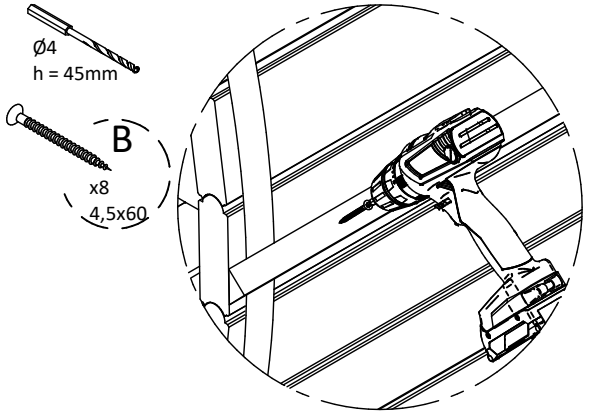


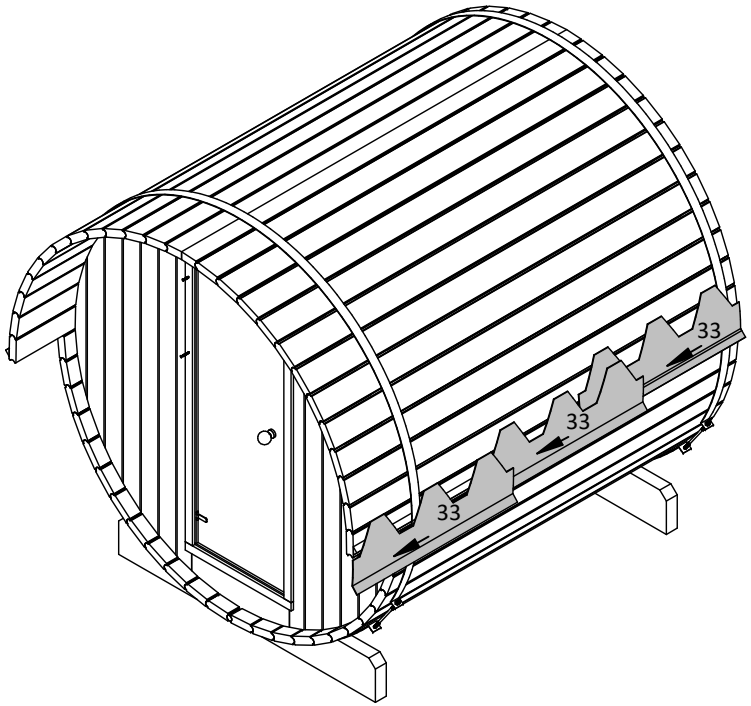
NB! Tür von
Innen einbauen!

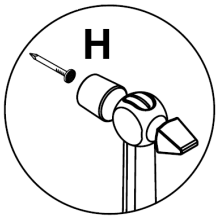


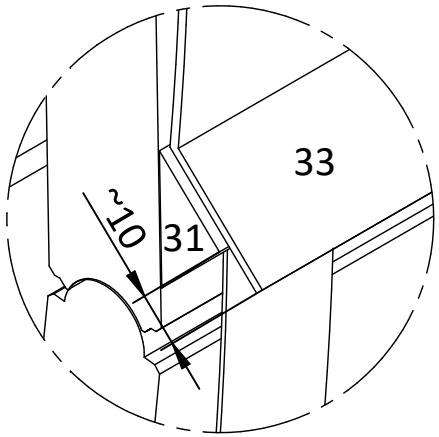

mm = mm
31
31
mm = mm

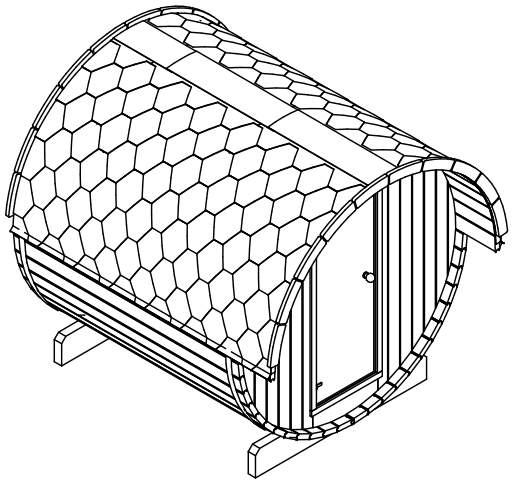

31
31


Ø4
h = 45mm
B
x8
4,5x60

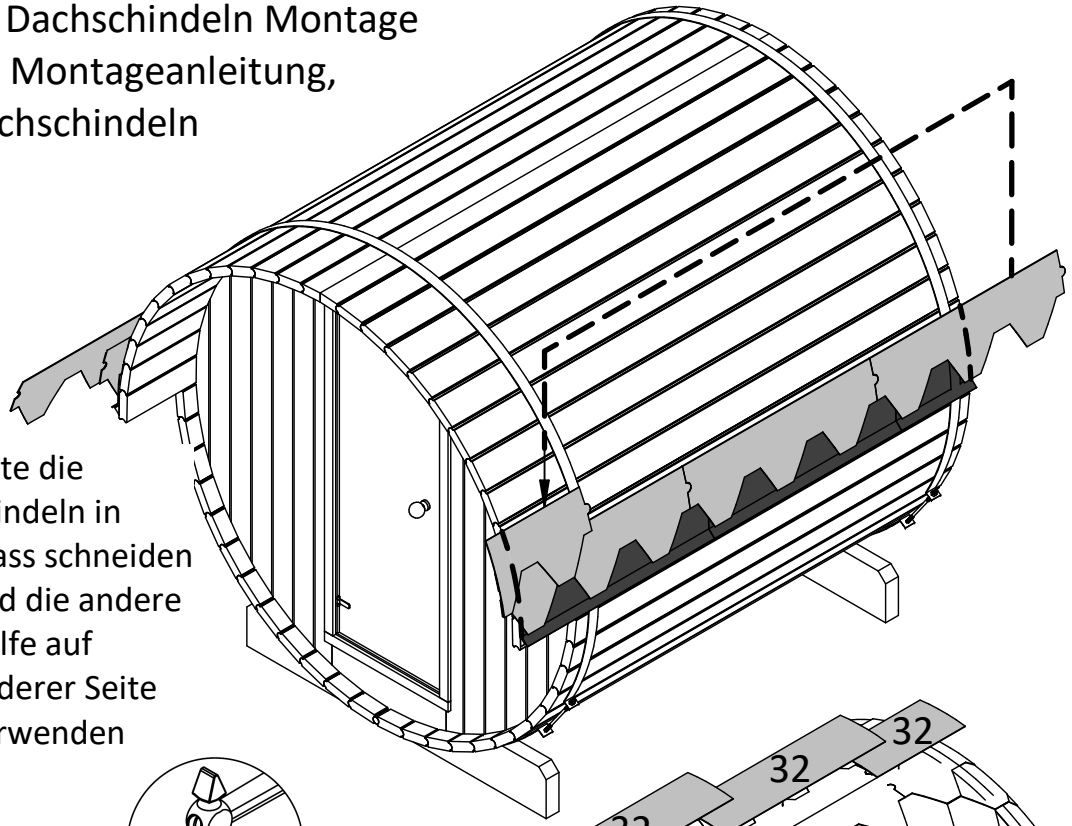

33
33
33


H

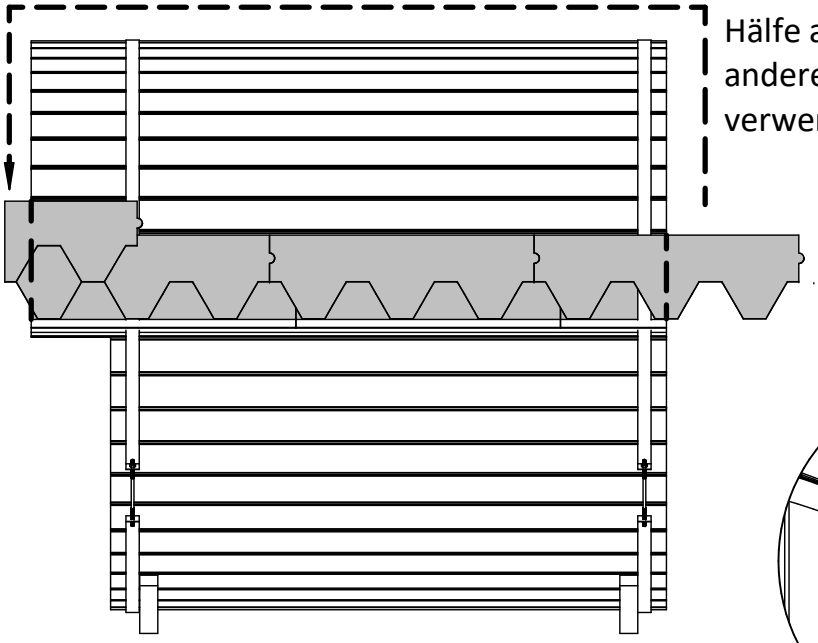

33
~10
31

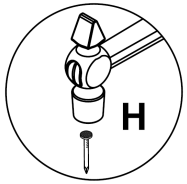


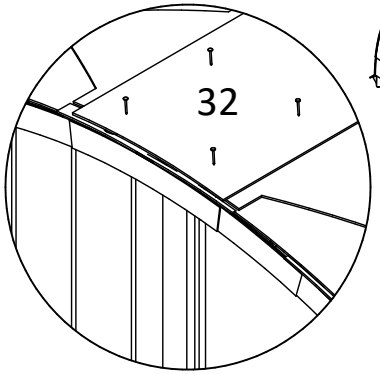
NB! Bitte bei Dachschindeln Montage beachten die Montageanleitung, welche in Dachschindeln Pakete liegt.

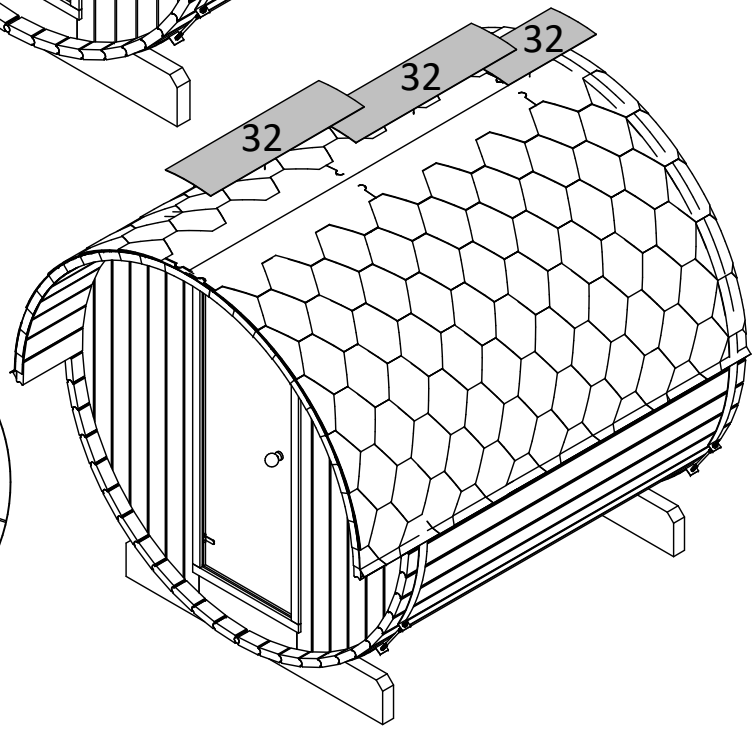


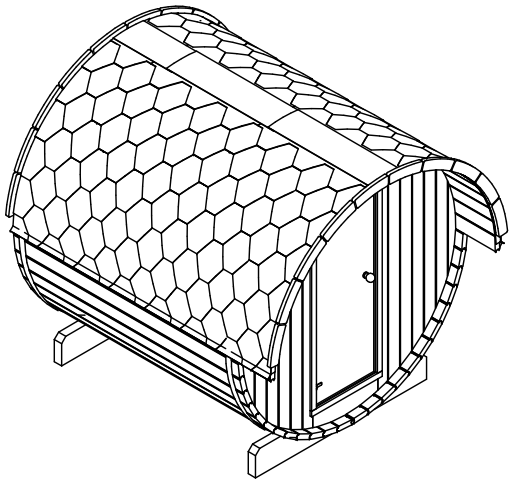
Bitte die chindeln in Mass schneiden und die andere Hälfte auf anderer Seite verwenden

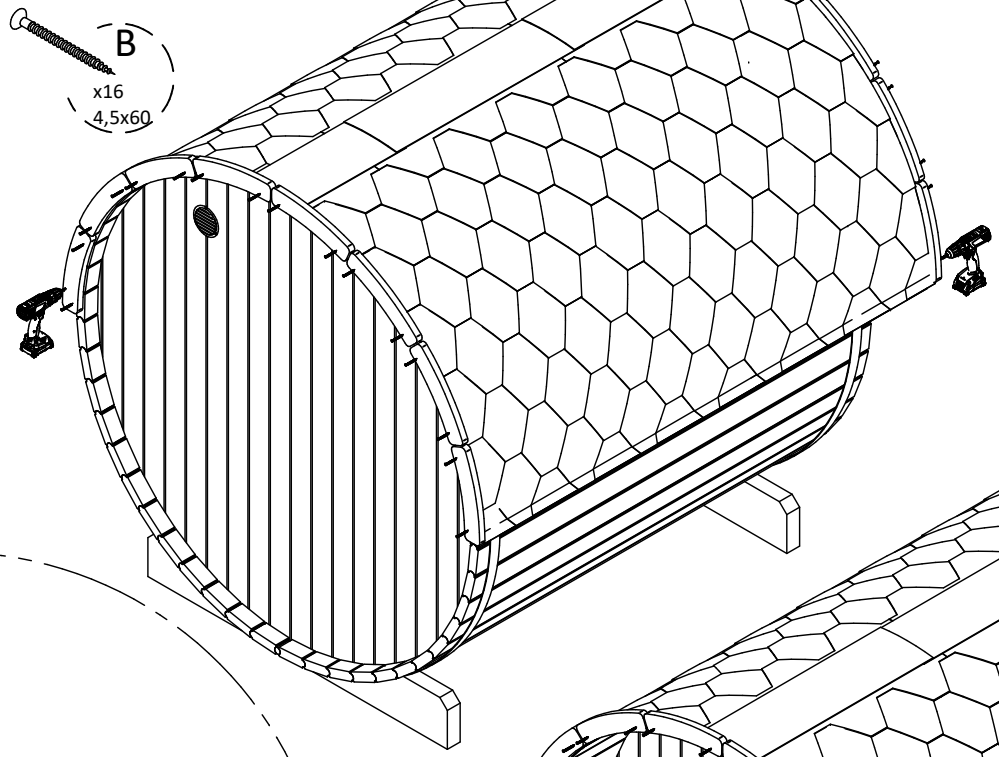




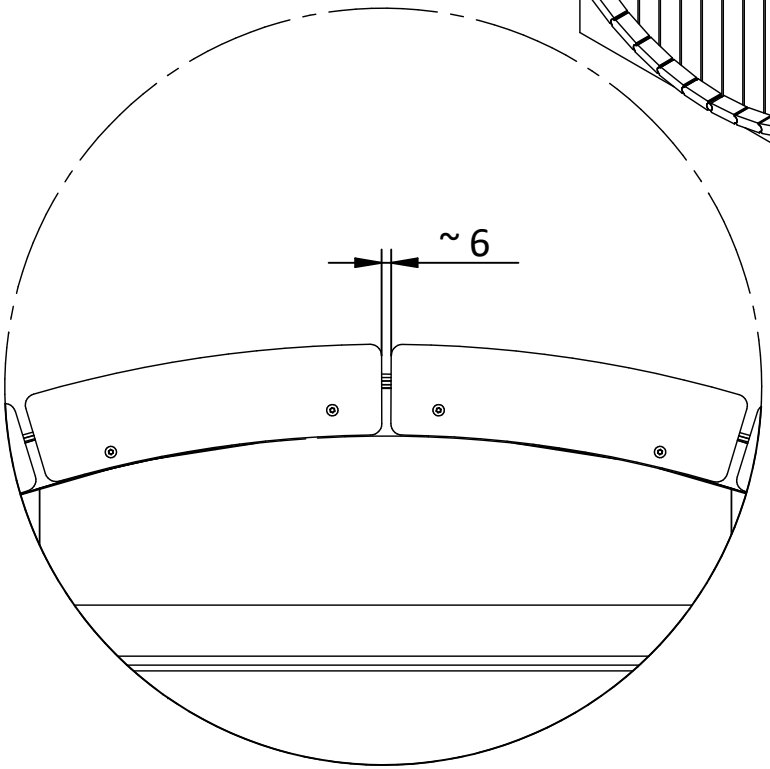


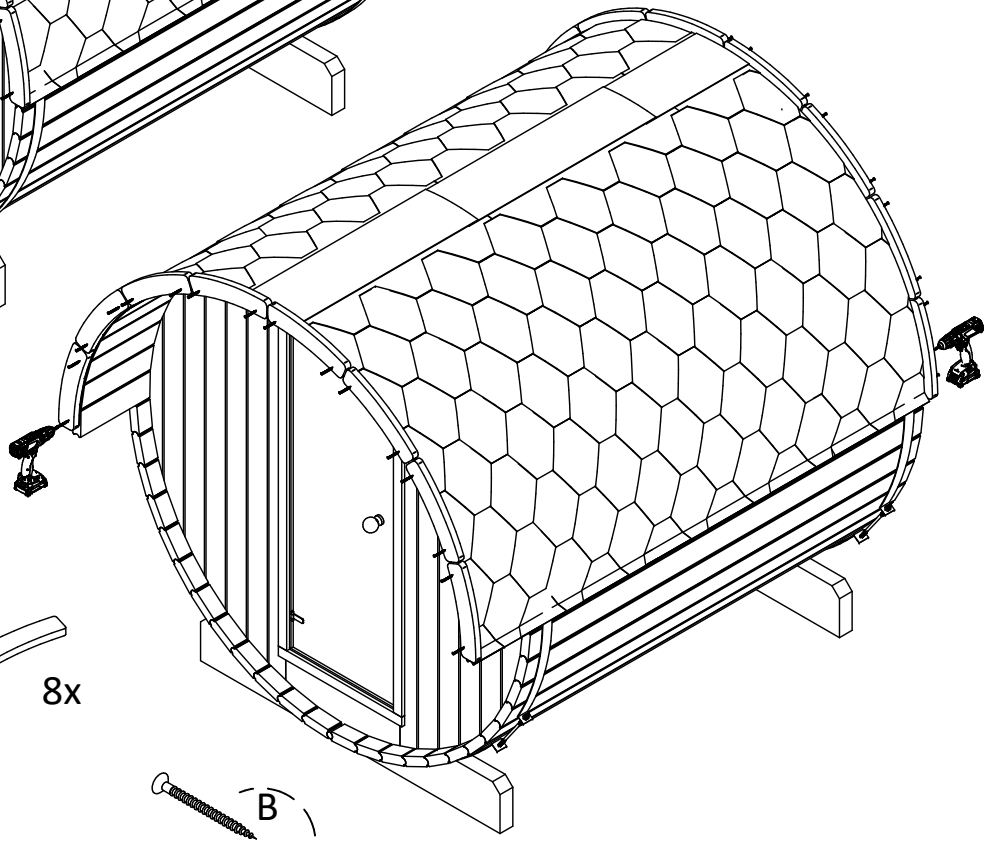






8x





8x