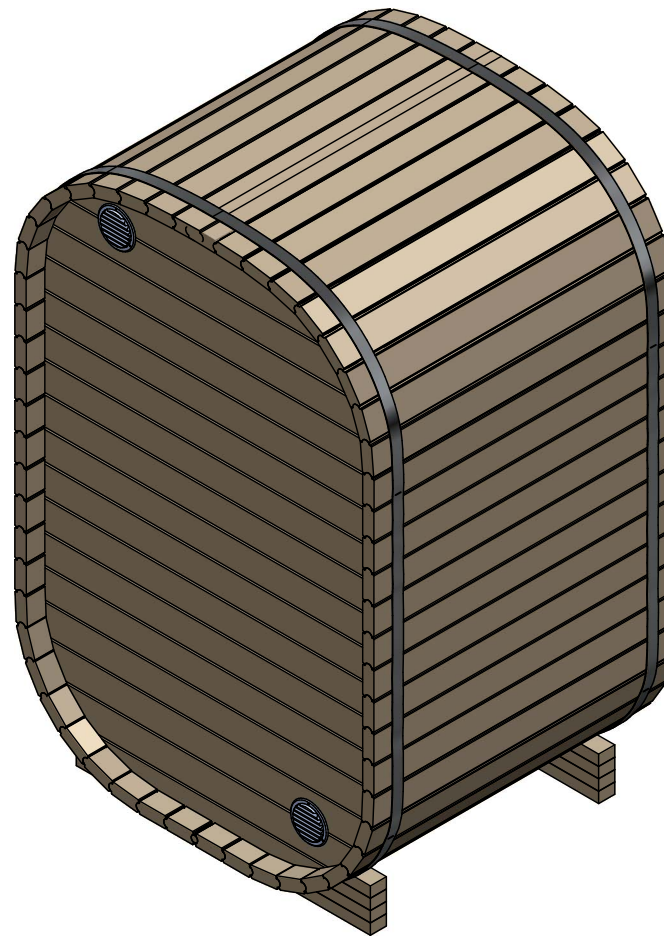


SAUNA L1130 x 1350



Before you start assembling the sauna, please read the entire manual.

All units of measurement are in millimeters.

A sauna barrel can never be 100% tight due to the construction.

Bevor Sie mit der Saunamontage beginnen, lesen Sie bitte die ganze Anleitung durch.

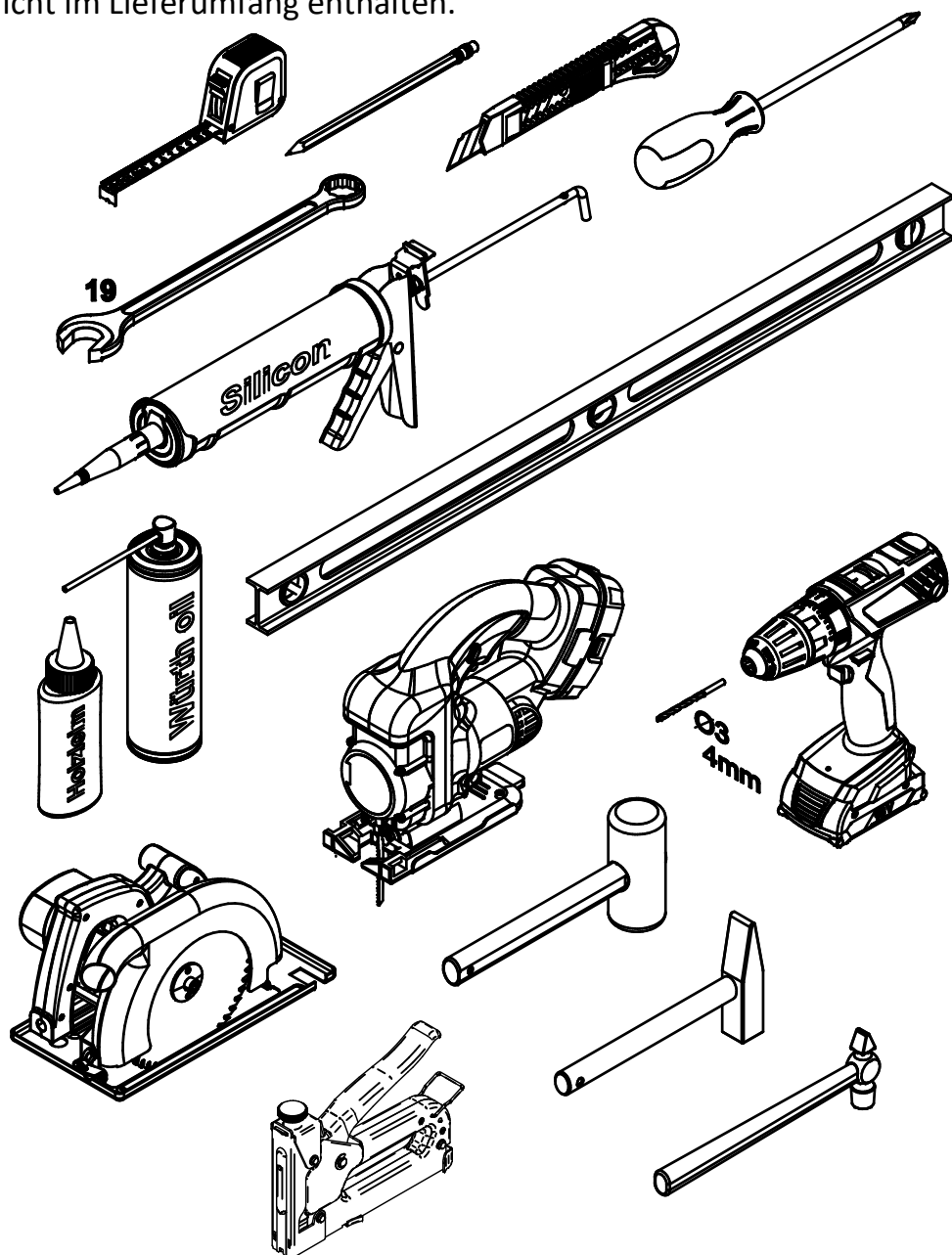
Alle Maßeinheiten sind in Millimeter angegeben.

Ein Saunafass kann durch die Bauweise nie zu 100% dicht sein.

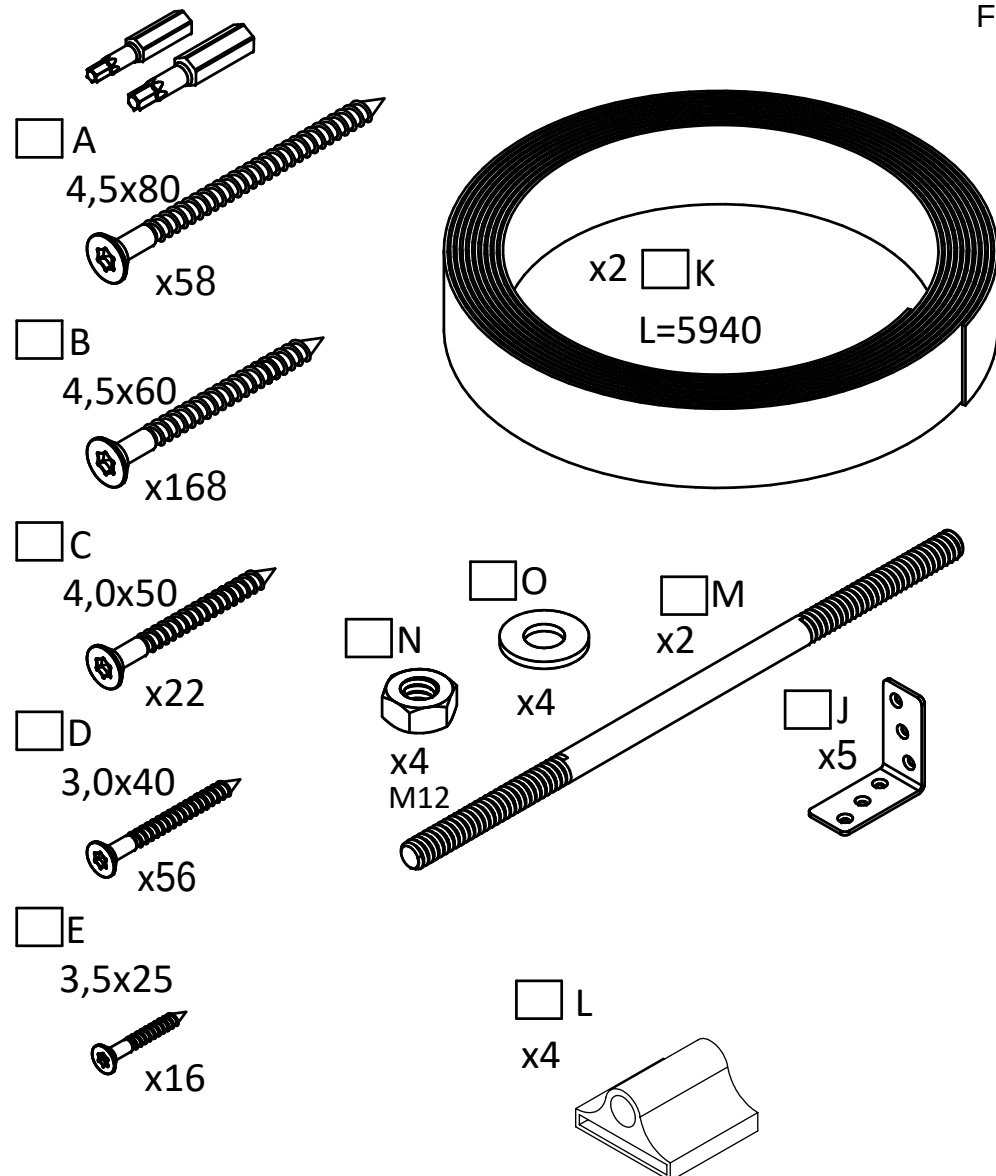
Serial no. : 113ELH1

EL113H1

Tools that make your construction easier.
 Not included in the delivery.
 Werkzeuge, die Ihren Aufbau erleichtern.
 Nicht im Lieferumfang enthalten.

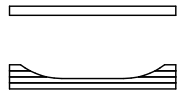
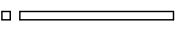
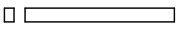
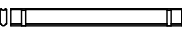
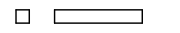
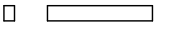
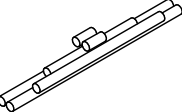
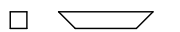
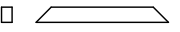
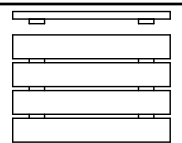
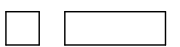
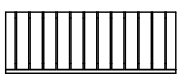
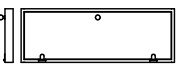
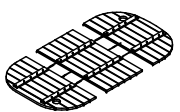
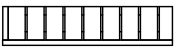
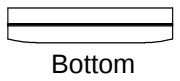
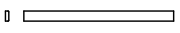
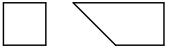
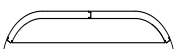
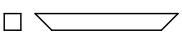
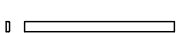


28.04.25
 FK



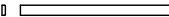
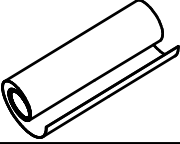
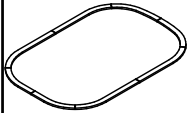
BASE

28.04.25

No.	L x W x H	Qt		No.	L x W x H	Qt		No.	L x W x H	Qt	
1	1100x160x60	2		92	813x44x44	1		121	439x40x28	1	
3	42x103x1130	56 +1		93	290x44x44	2		122	278x40x28	1	
21	D24	1		94	250x44x44	1		123	350x40x28	1	
71	595x408	1		95	133x44x44	1					
81	1250x450x90	1		101	1690x590x100	1		511	1955x1300x28	1	
82	898x205x90	1		102	1670x45x15	2		621	610x115x28	1	 Bottom
83	1250x410x28	1		103	660x45x15	2		622	610x130x28	1	 Top
84	60x28x28	6		104	1690x28x28	2		623	Plywood glass frame	2	
91	378x44x44	2		105	646x28x28	2		E1	1250mm board	1	

BASE

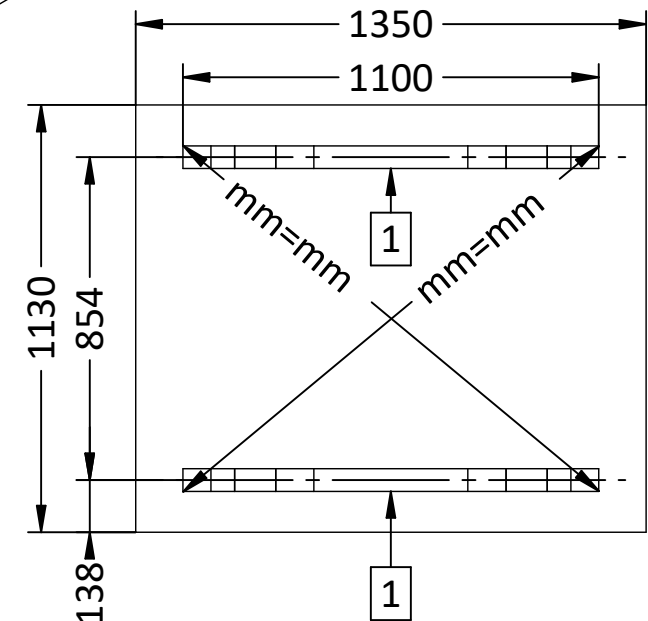
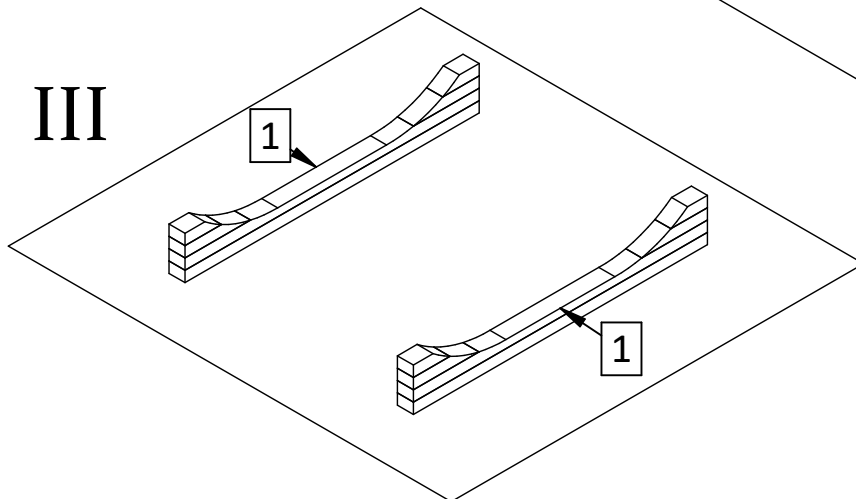
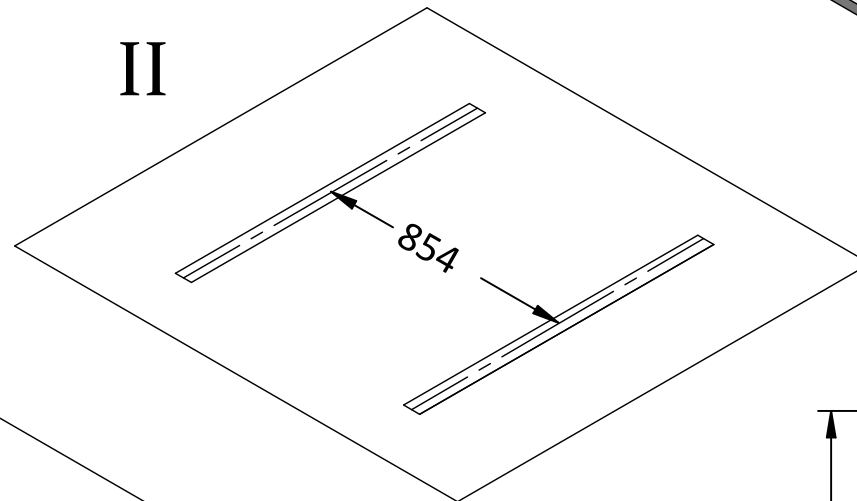
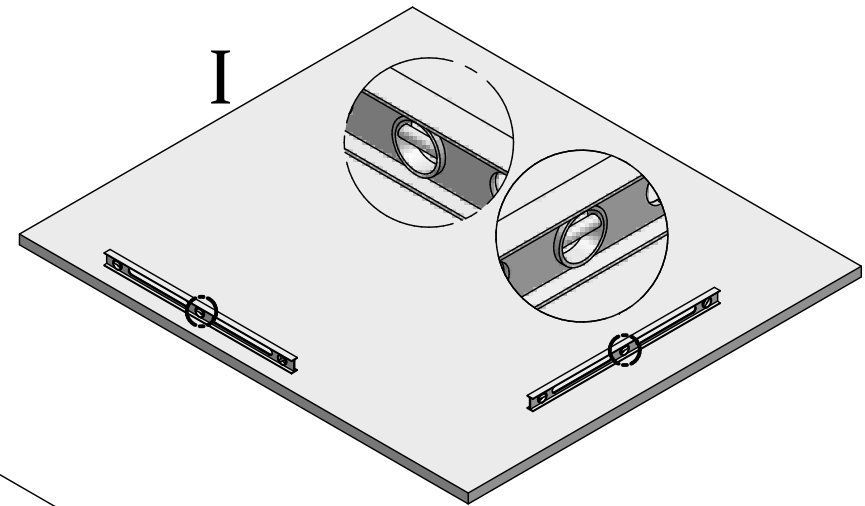
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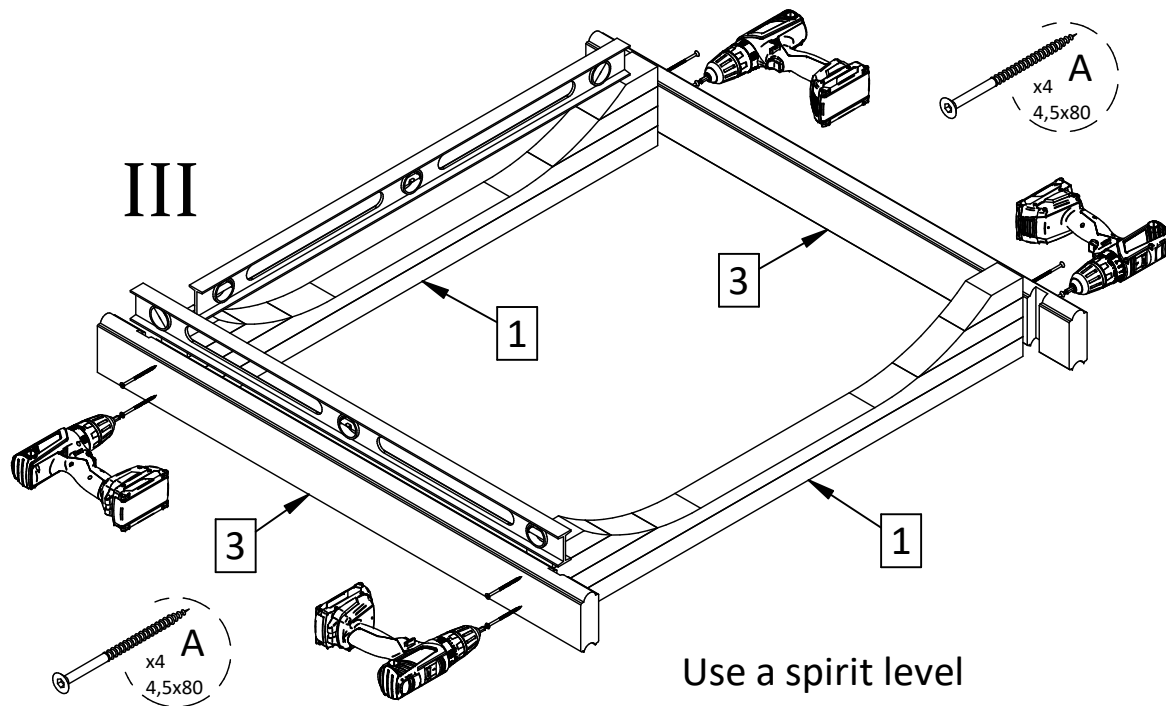
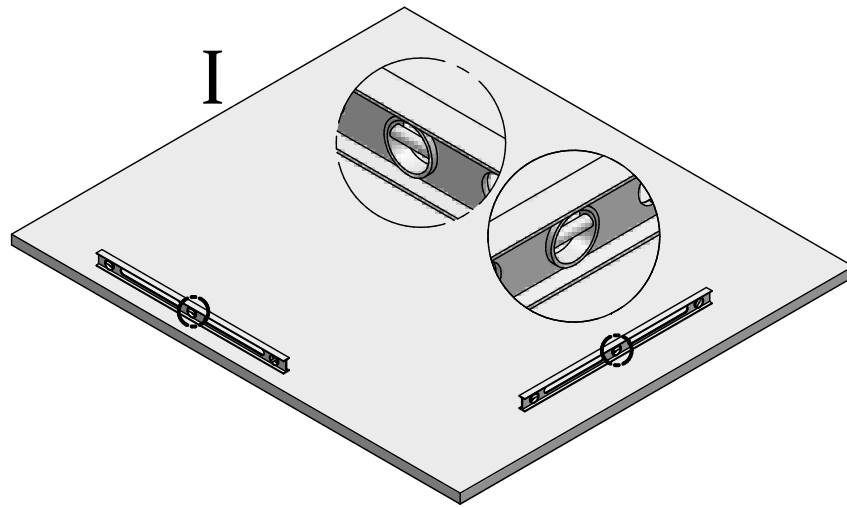
No.	L x W x H	Qt		Optional			
E2	1700mm board	2		No.	L x W x H	Qt	
902	Lüftungsgitter Air grille	1		4	1130x44x44	2	
902	Lüftungsgitter Air grille	3		141	3600x1100	1	
				142	L1000x320	33	
				143	L1000x250	2	
				151	Holz Arch	kit	
				H	Nagel Nail	kit	

FOUNDATION PLAN FUNDAMENTPLAN

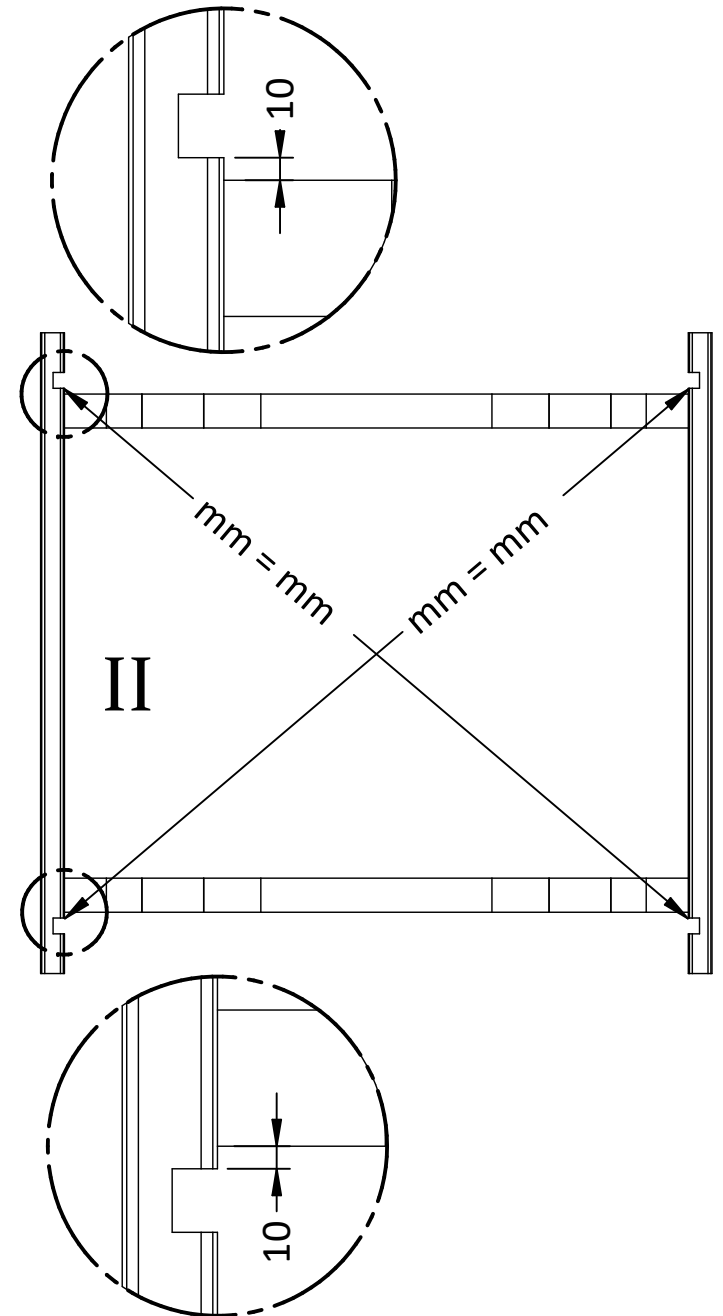
Use a spirit level

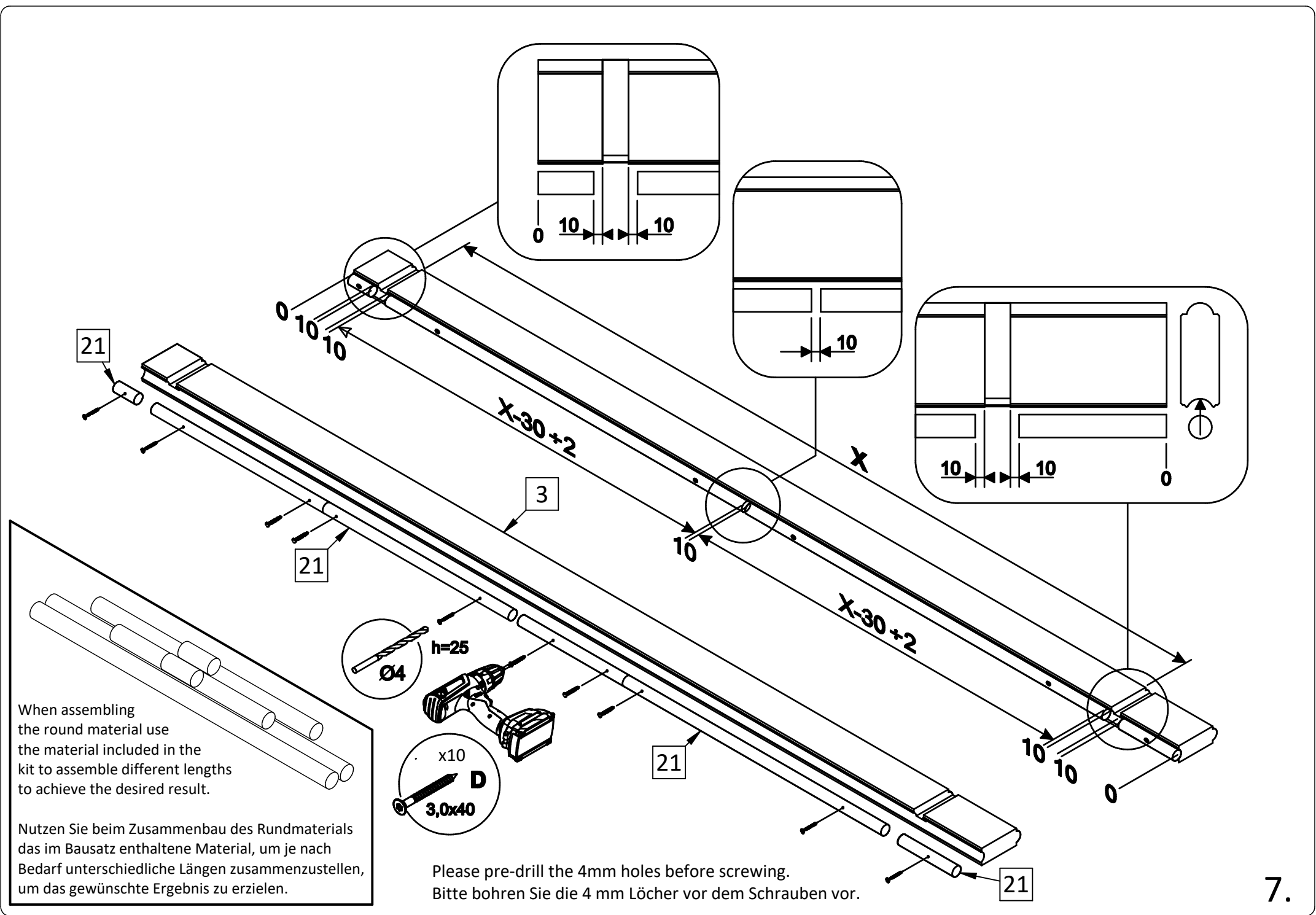
Benutzen Sie eine Wasserwaage

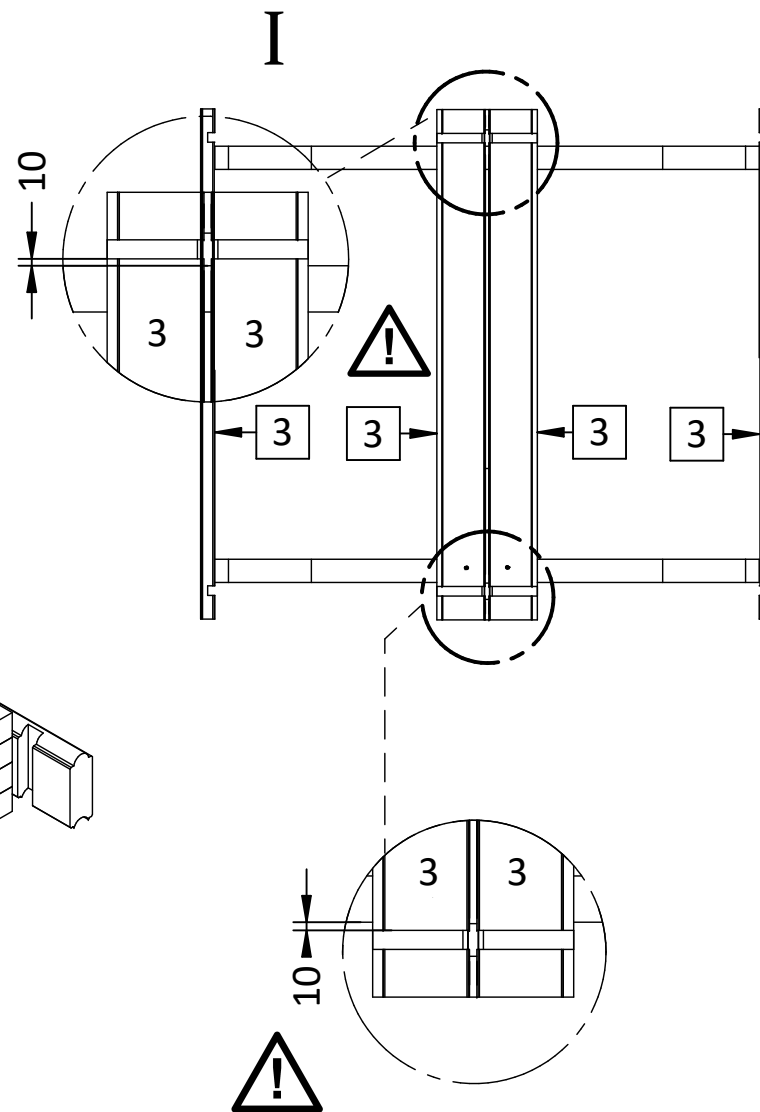
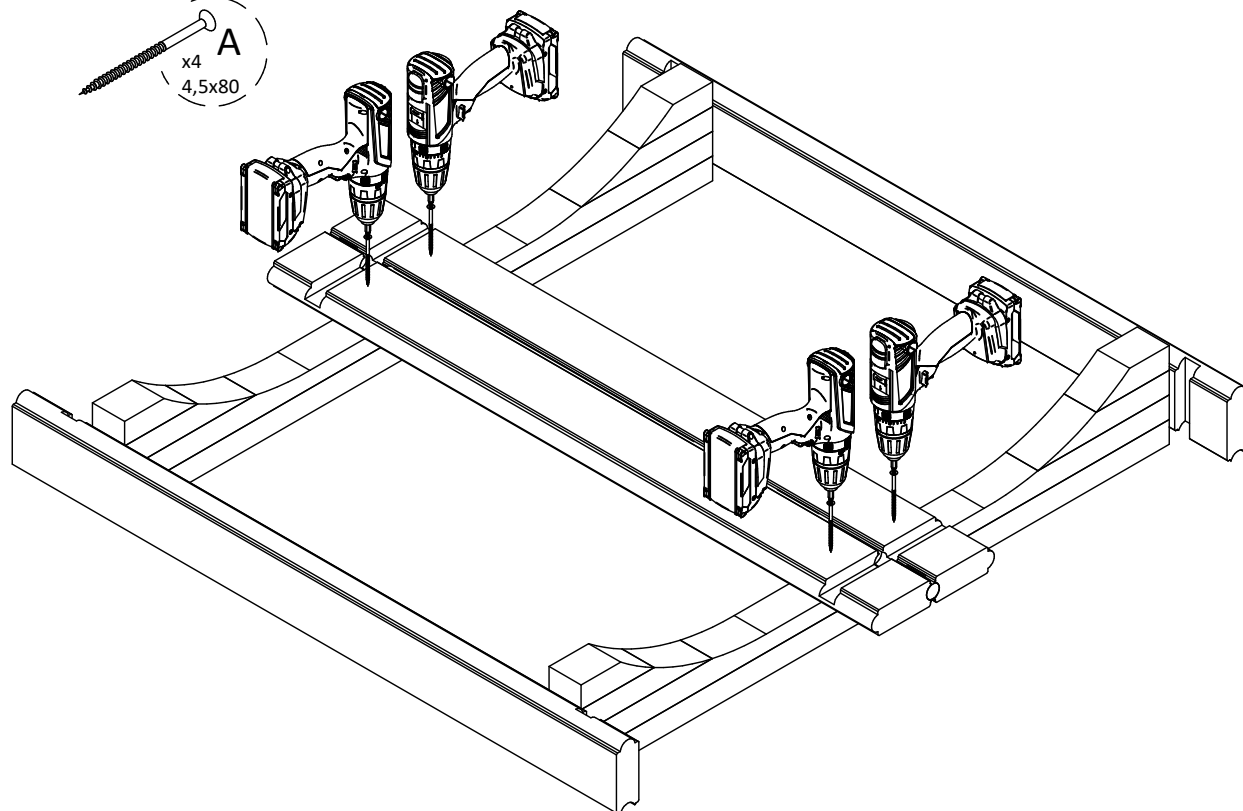
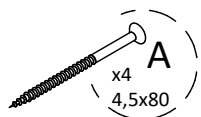
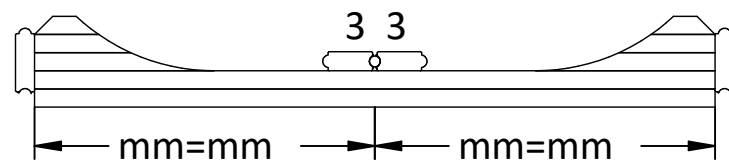
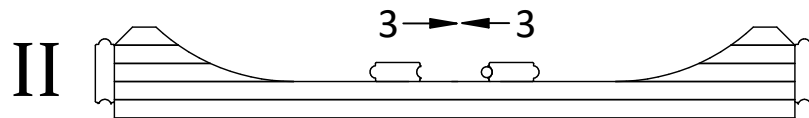




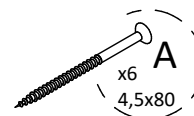
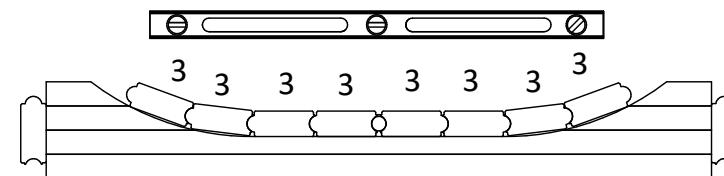
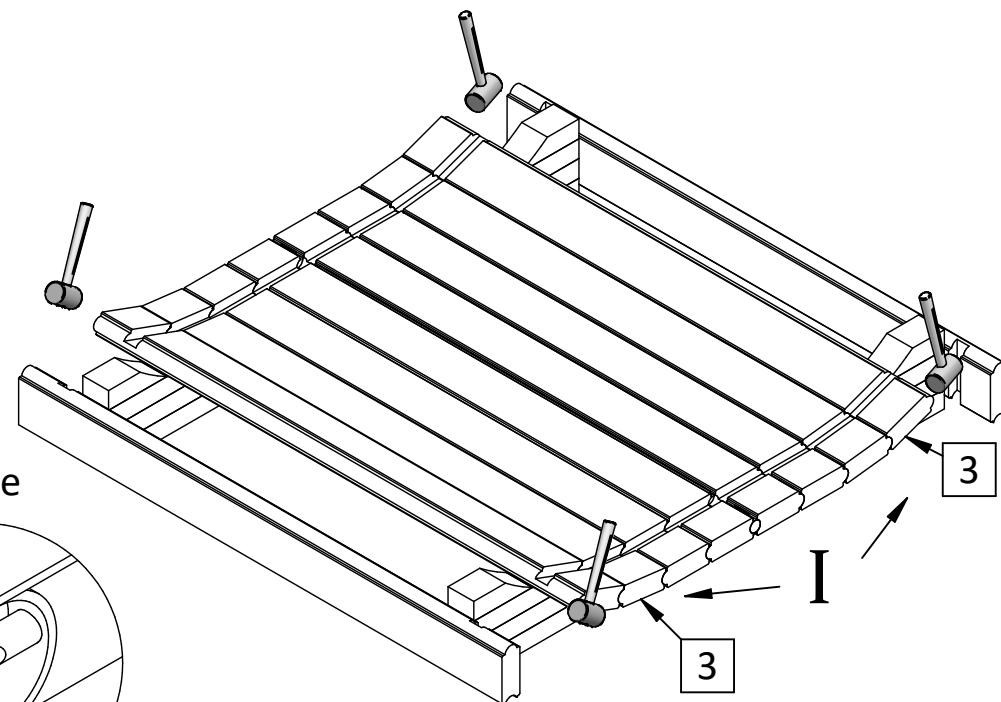
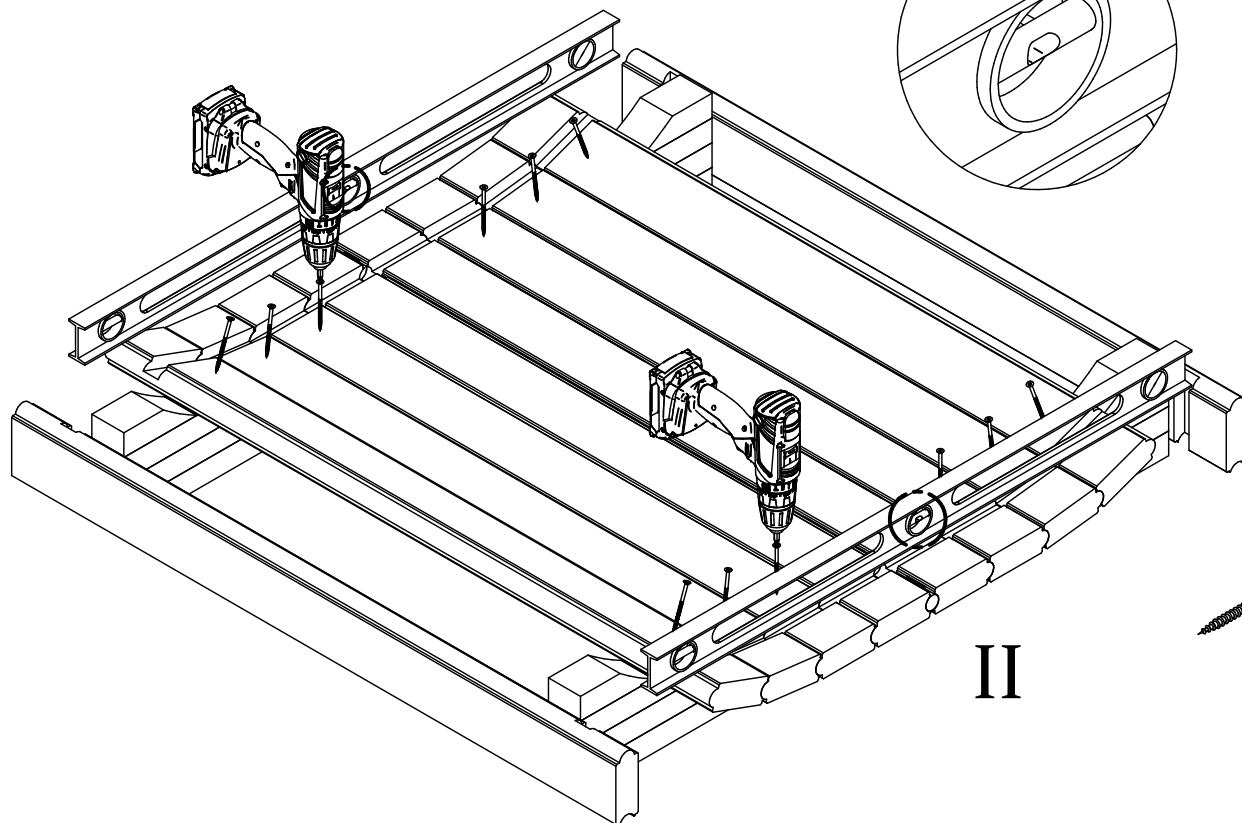
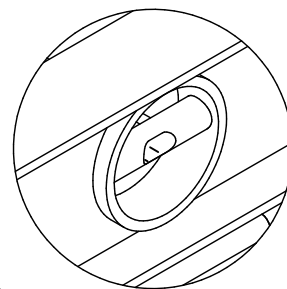
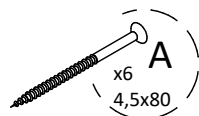
Use a spirit level
Benutzen Sie eine Wasserwaage

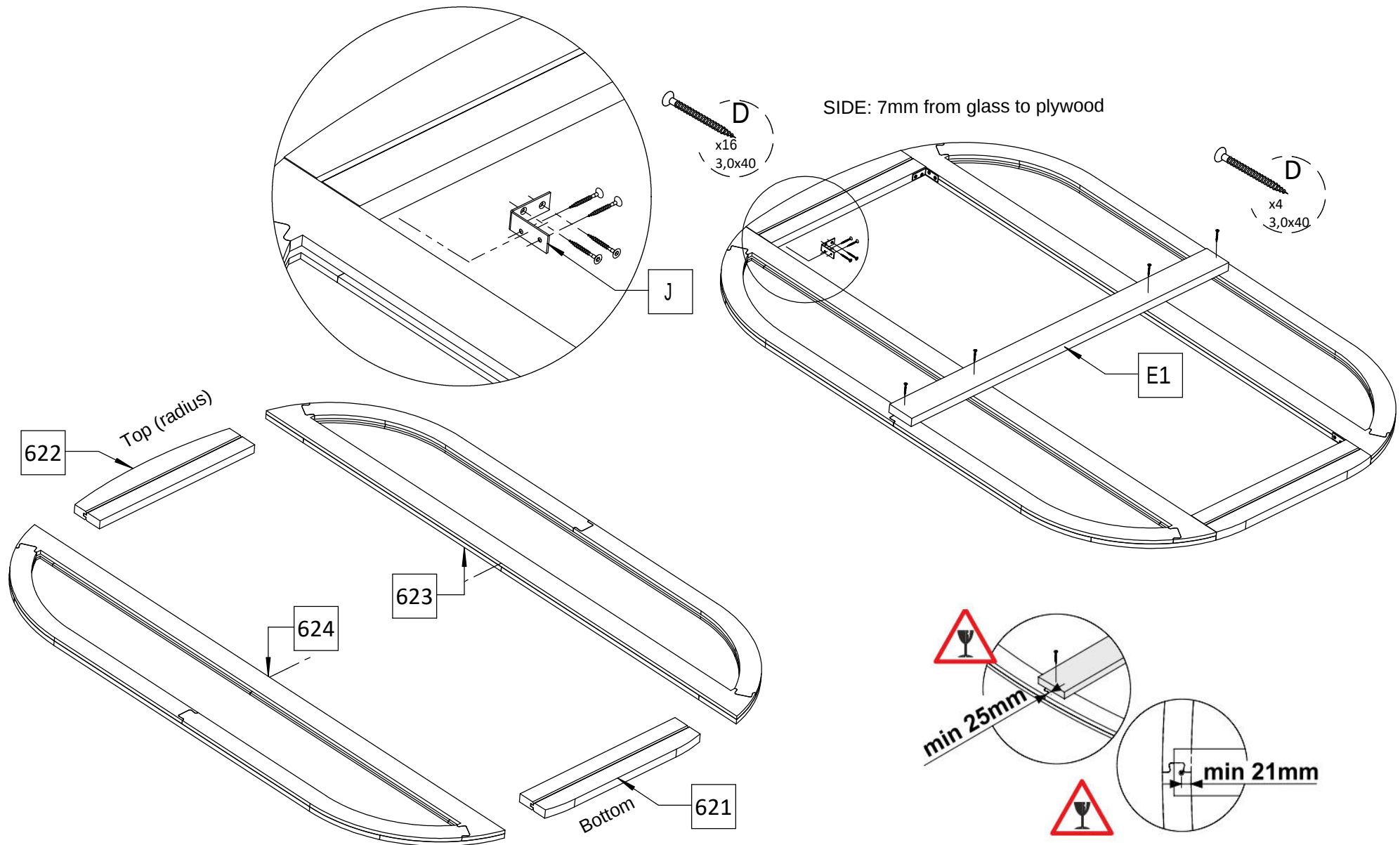


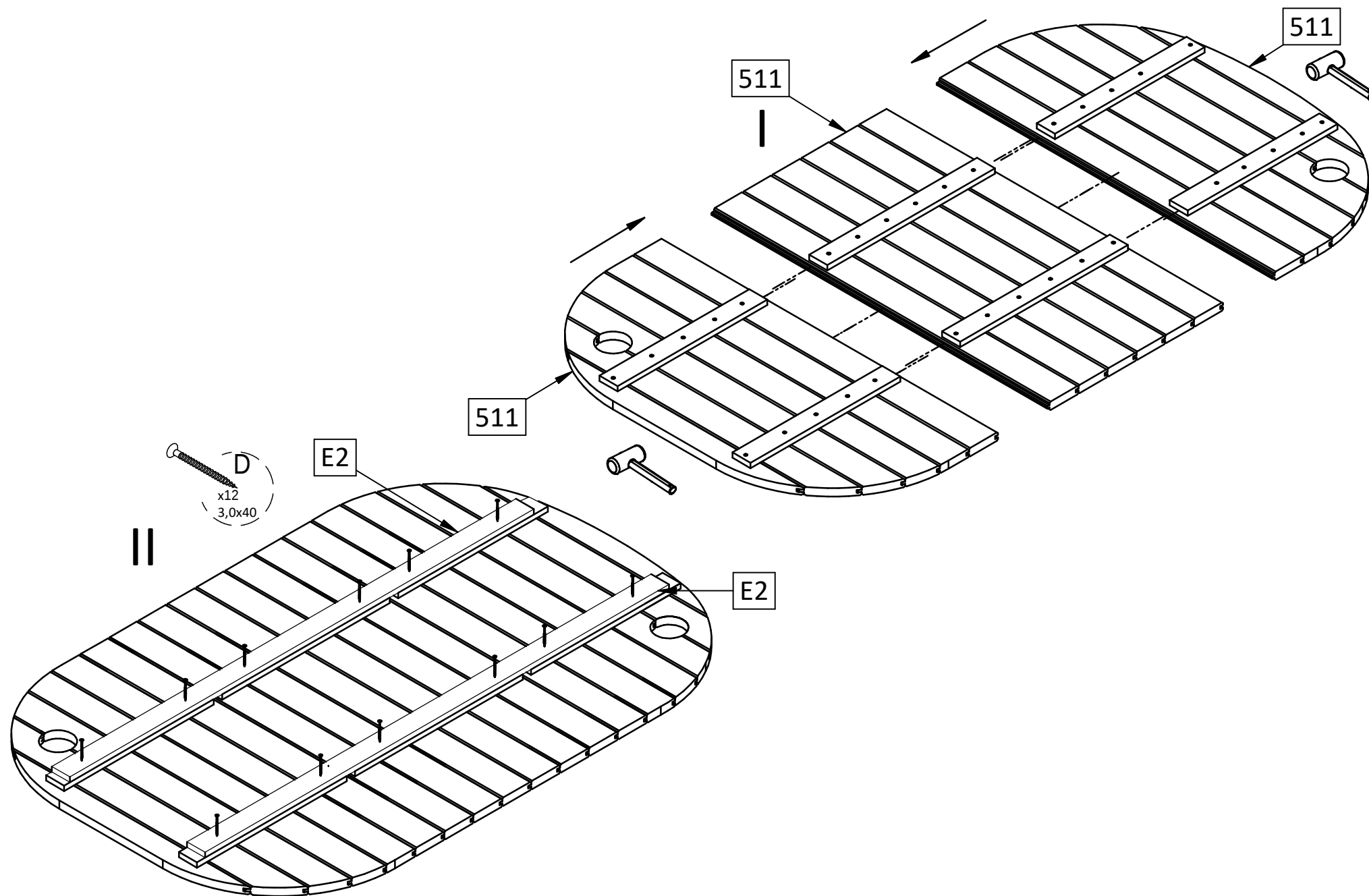


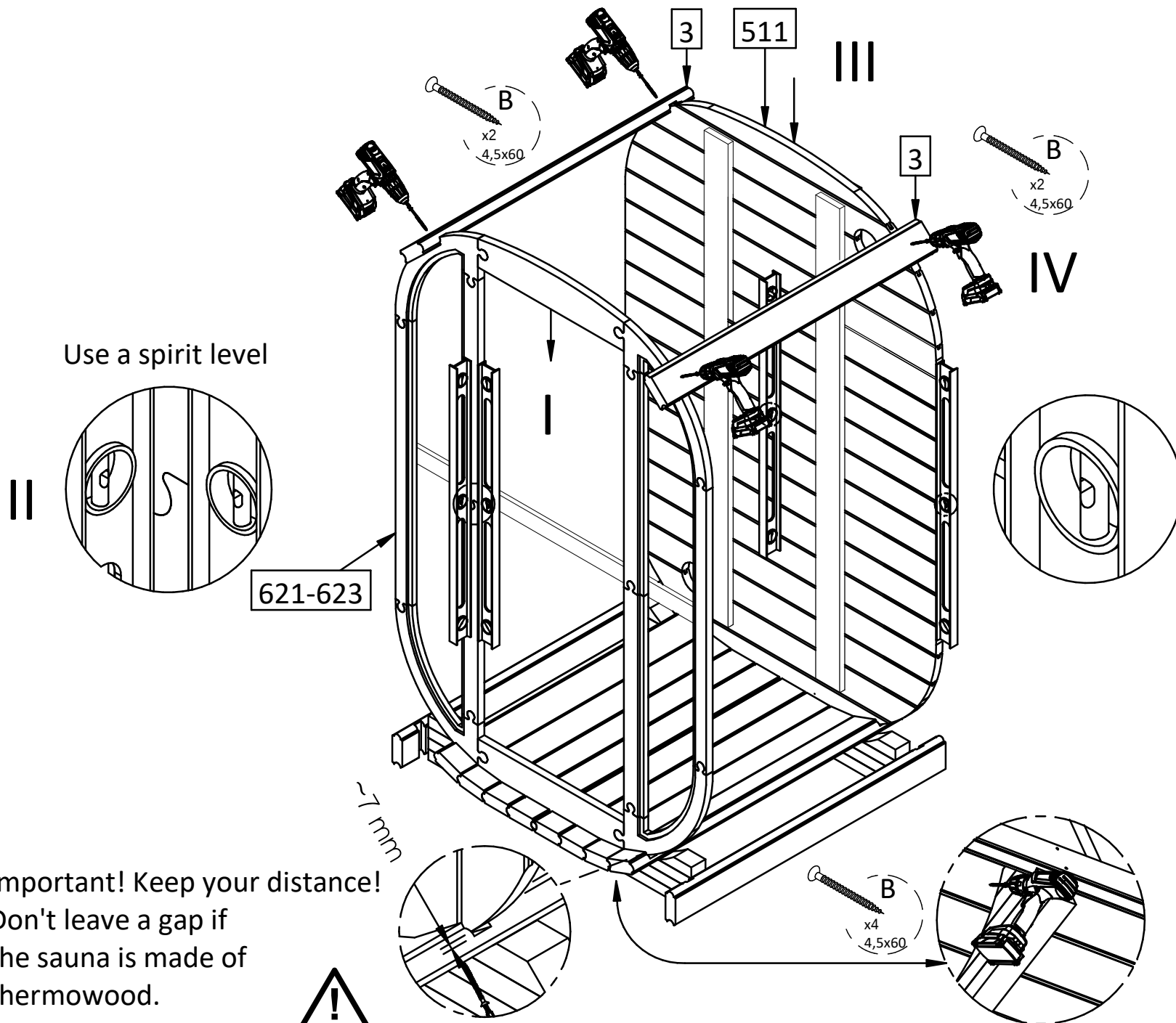


Use a spirit level
Benutzen Sie eine Wasserwaage









Don't leave a gap if the sauna is made of thermowood.

Wichtig! Abstand halten!
Keine Lücke lassen,
falls Sauna aus
Thermoholz ist.

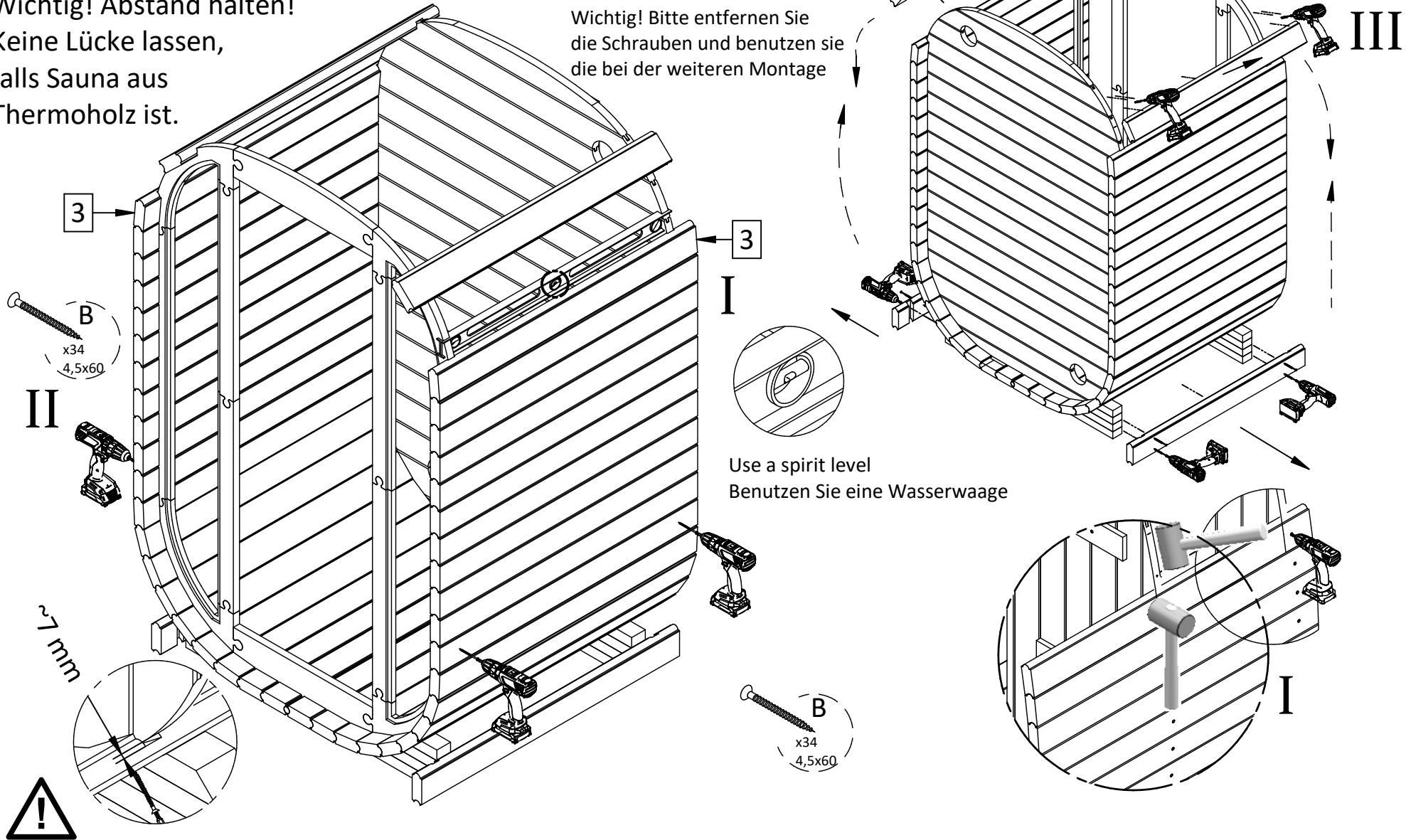
Remove the screws.
Die Schrauben entfernen.

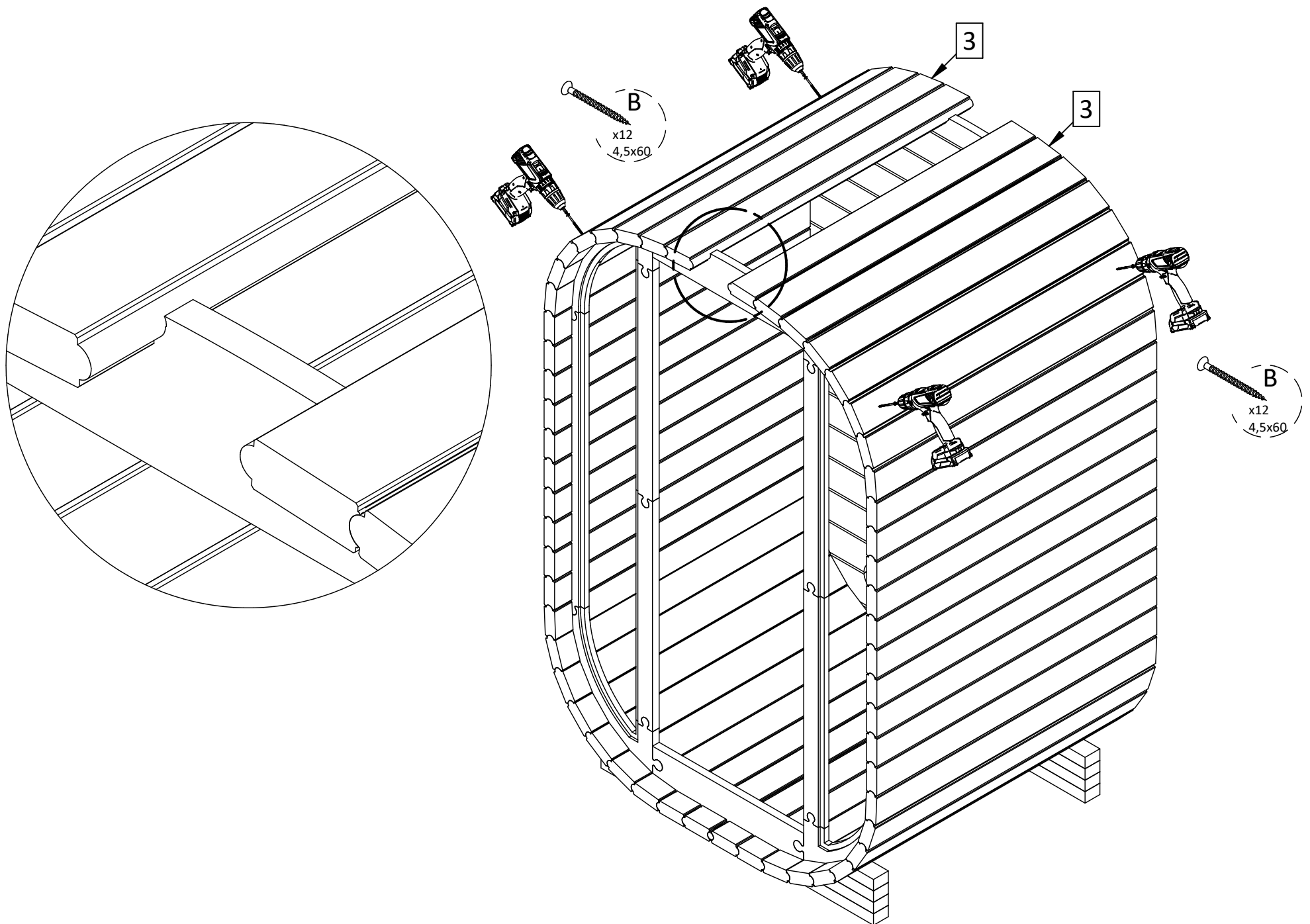
Important! Please remove the screws and use them for further assembly.

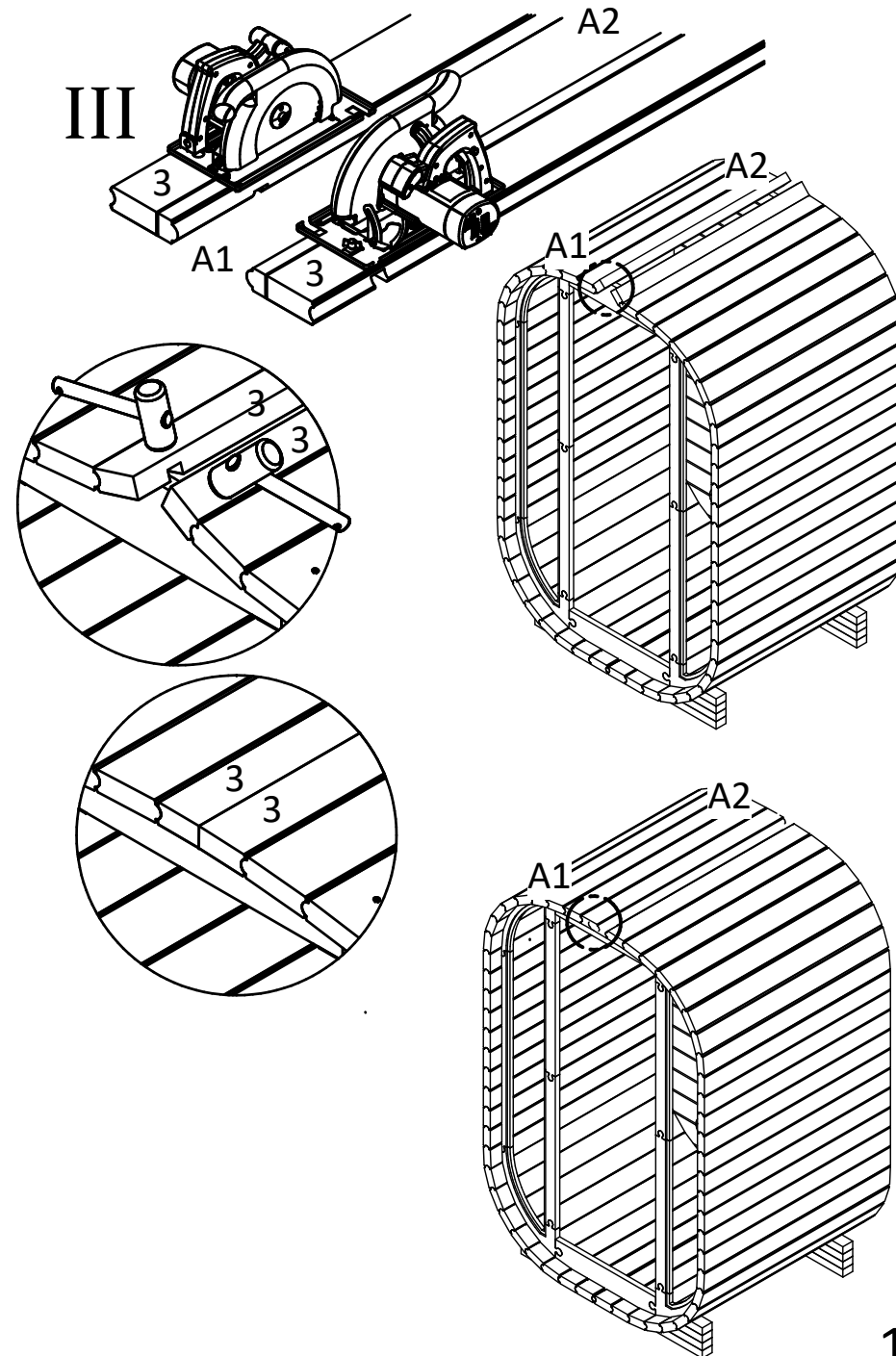
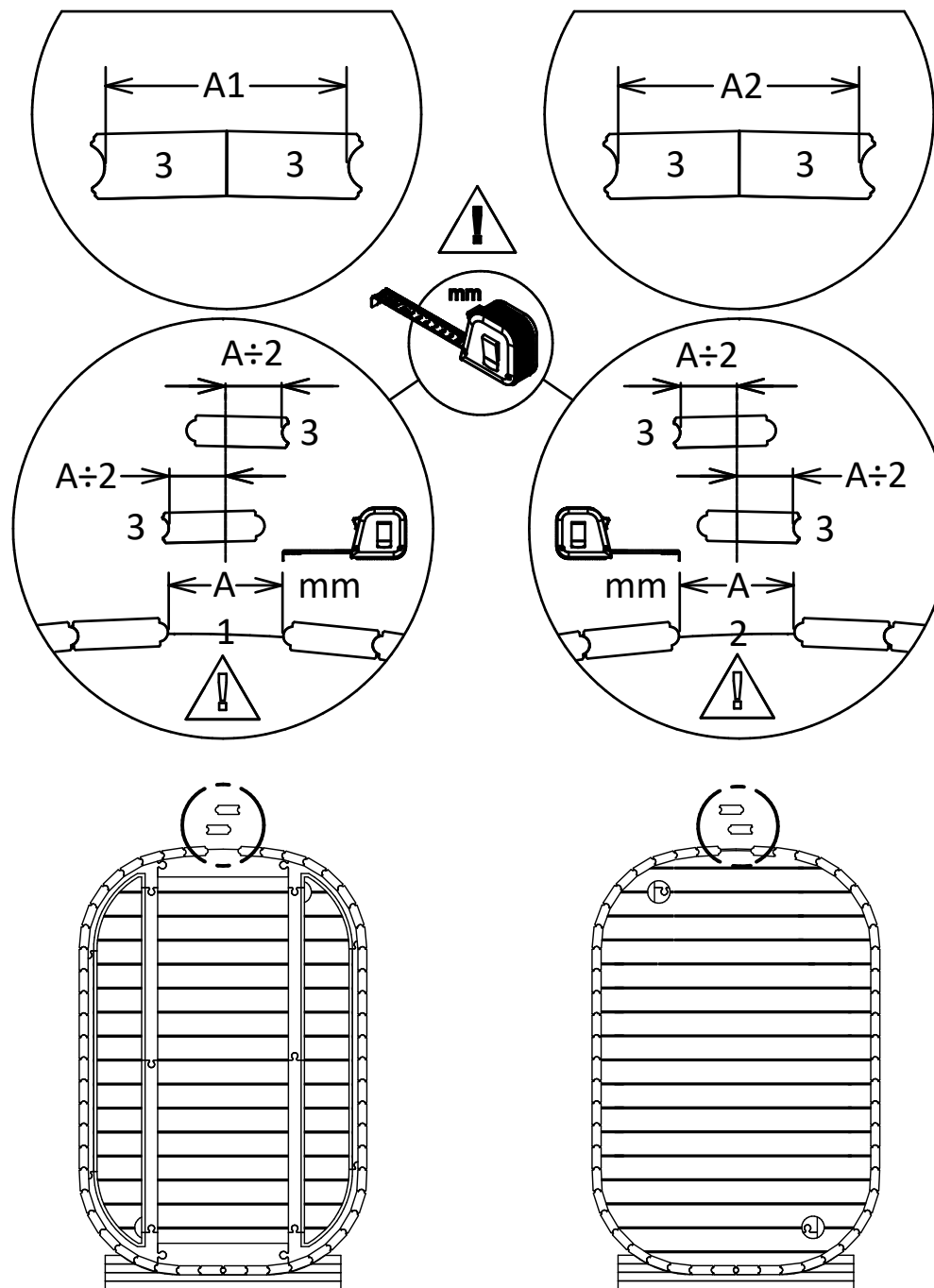
Wichtig! Bitte entfernen Sie
die Schrauben und benutzen sie
die bei der weiteren Montage

Remove the screws.
Die Schrauben entfernen.

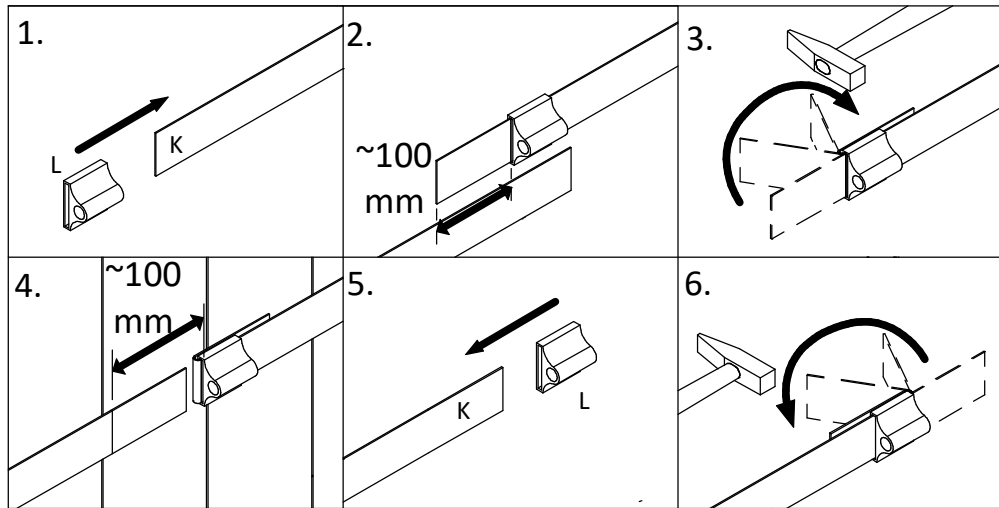
Use a spirit level
Benutzen Sie eine Wasserwaage





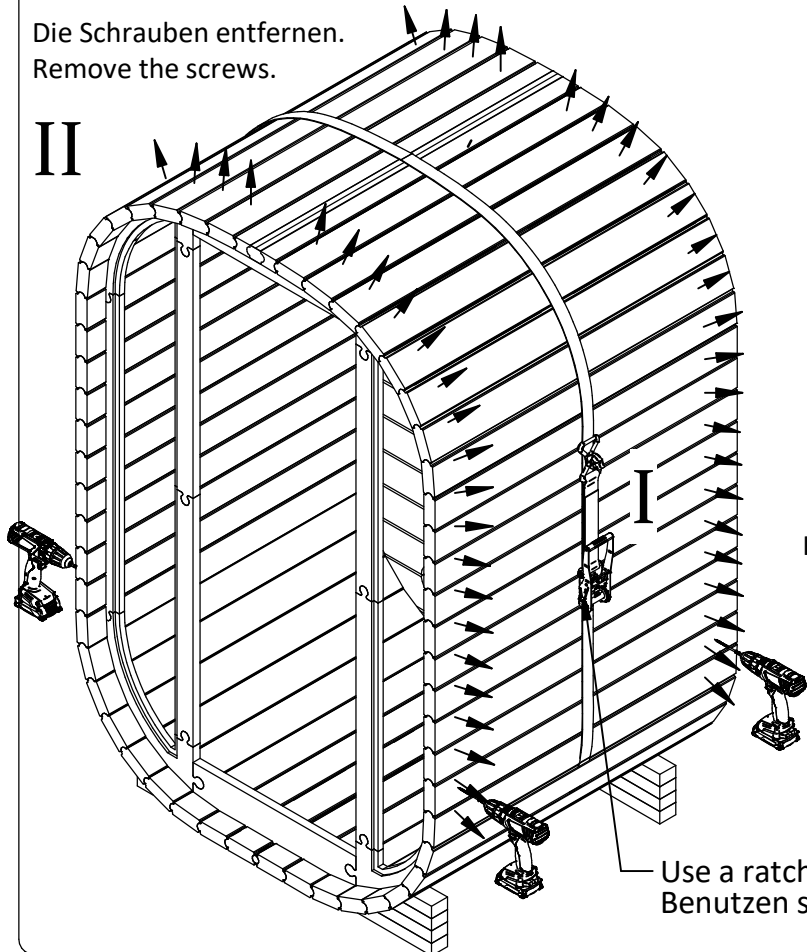


III



Die Schrauben entfernen.
Remove the screws.

II



Important! If you have a thermo wood sauna barrel, please do not remove the screws.
Wichtig! Wenn Sie ein Saunafäß aus Thermoholz haben, entfernen Sie bitte nicht die Schrauben.

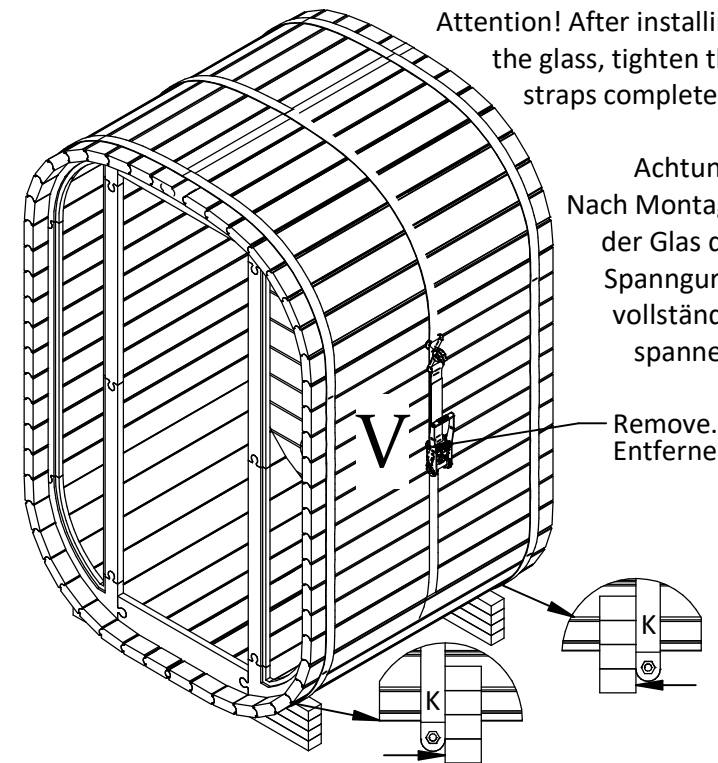


Use a ratchet strap.
Benutzen sie ein Spannband.

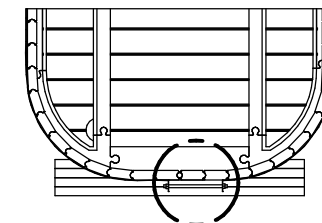
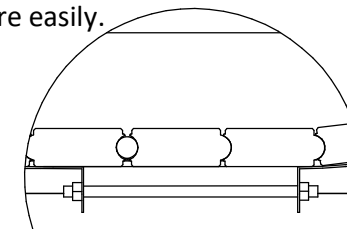
Attention! After installing the glass, tighten the straps completely.

Achtung! Nach Montage der Glas die Spanngurte vollständig spannen.

Remove.
Entfernen.

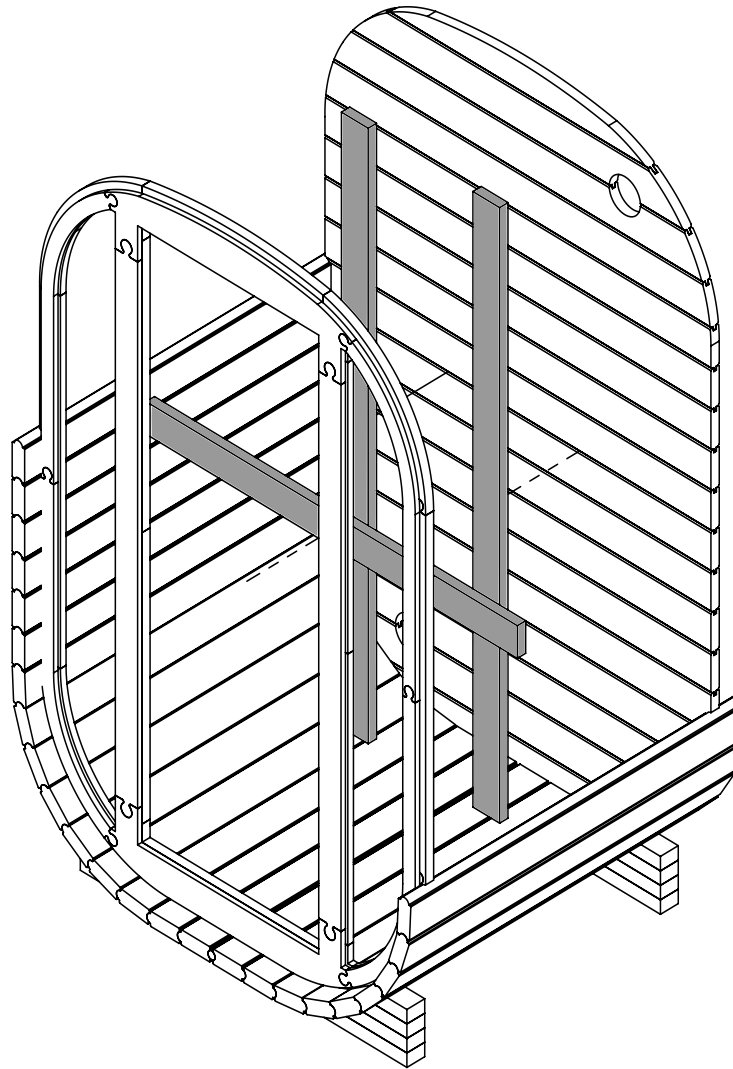


Attention! When assembling and maintaining/retightening the threaded rods, the threaded rods must be oiled with oil (W44 or Würth HPS1400). In this way, damage to the threaded rod can be avoided and it can be clamped more easily.



Achtung! Bei der Montage und bei der Pflege/Nachspannen der Gewindestangen, ist die Gewindestange mit Öl (W44 oder Würth HPS1400) zu ölen. So kann eine Beschädigung an der Gewindestange vermieden werden und man kann es leichter spannen.

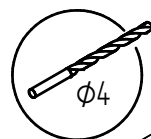
Remove all boards from the inside.
Entfernen Sie alle Bretter von innen.



Before processing the screws.

Pre-drill the holes
with a 4 mm drill bit.

Bitte bohren Sie
die $\phi 4$ mm Löcher vor
dem Schrauben vor



II

91

Use a spirit level
Benutzen Sie eine
Wasserwaage

20

91

95

384

91

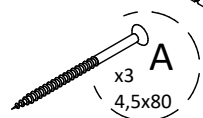
91

95

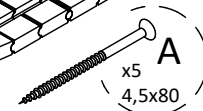
814

380

I



x3
4,5x80



x5
4,5x80

III

901

902

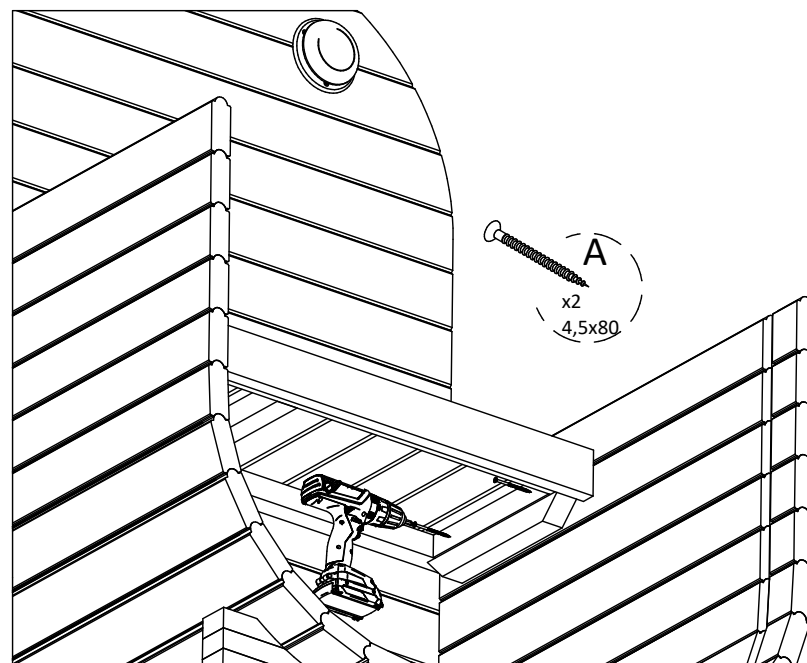
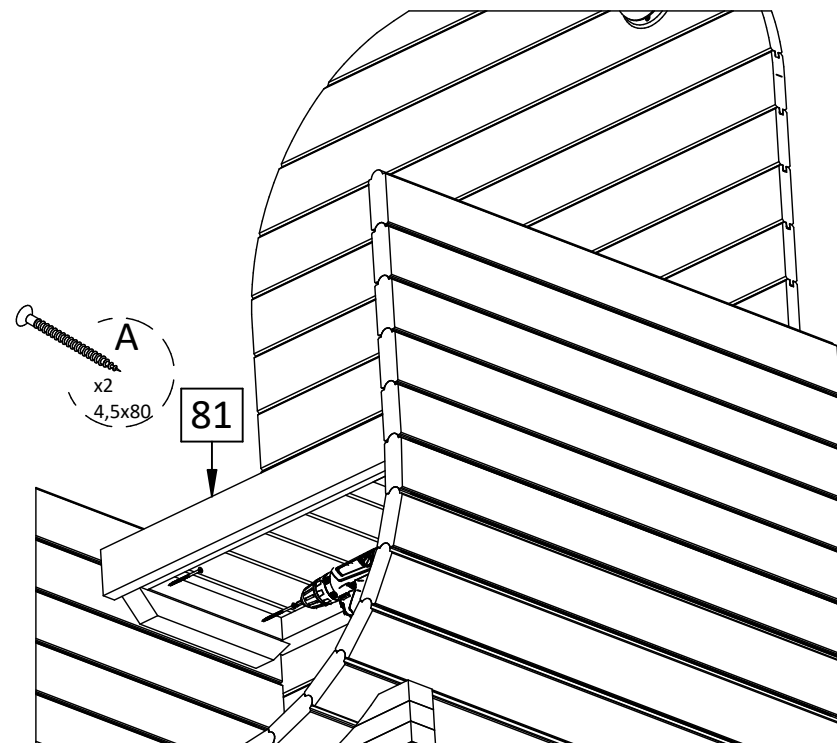
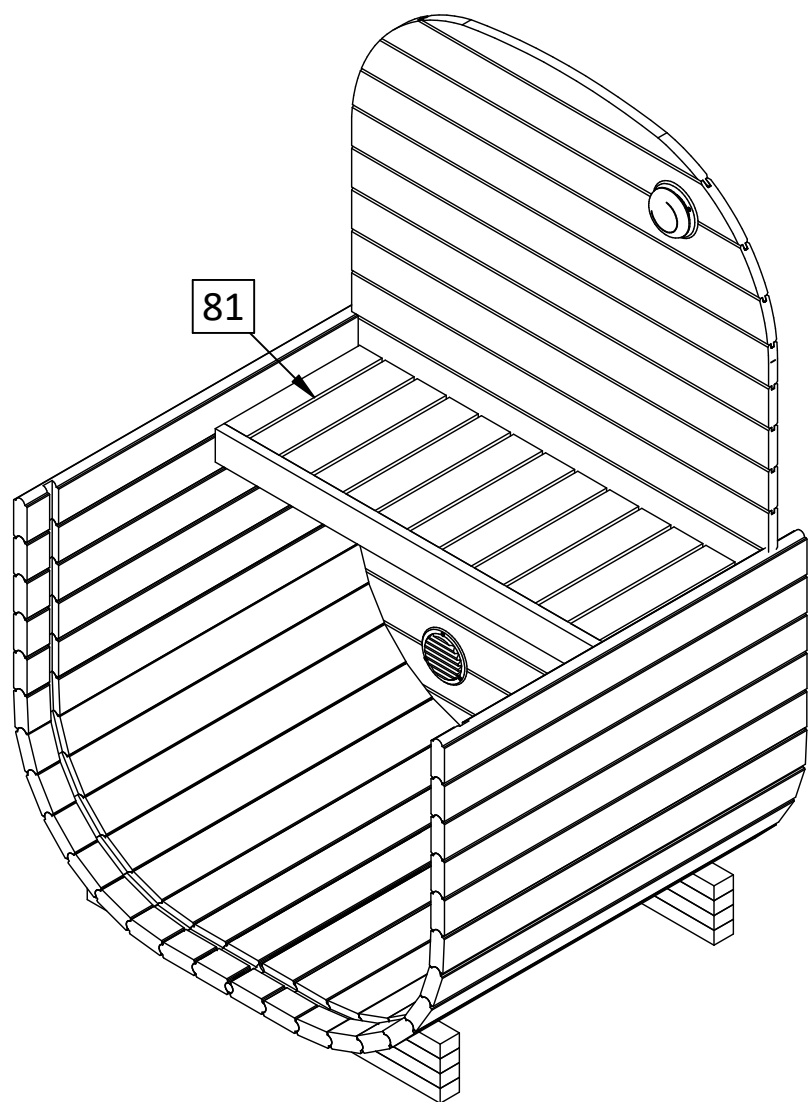
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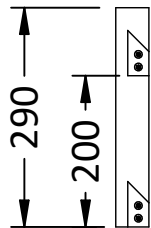
E

x12
3,5x25

902

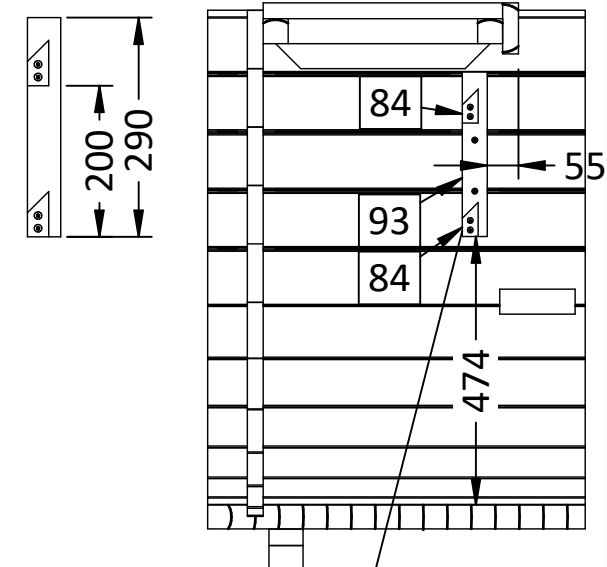
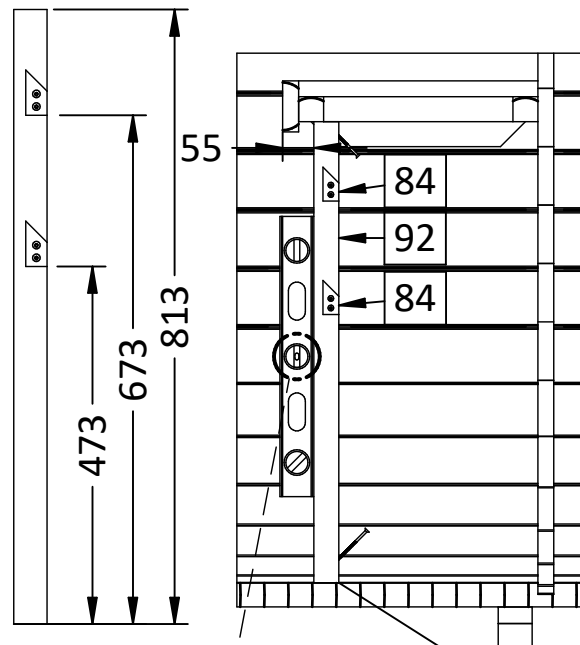
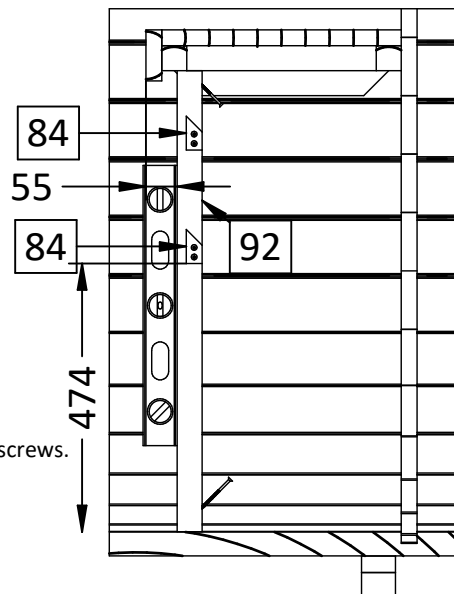
18.





Before processing the screws.
Pre-drill the holes
with a 4 mm drill bit.

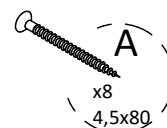
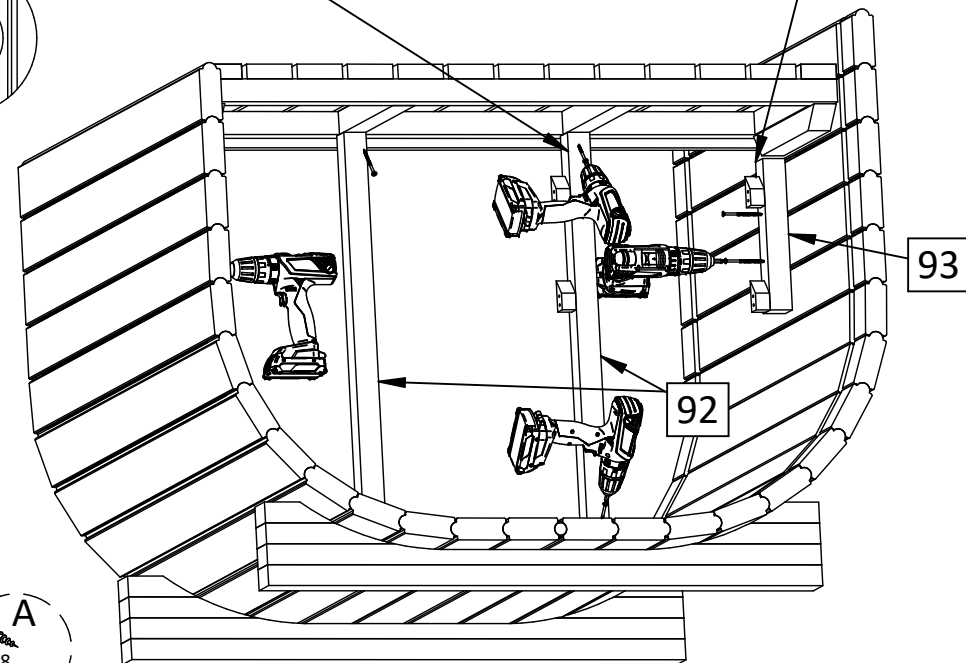
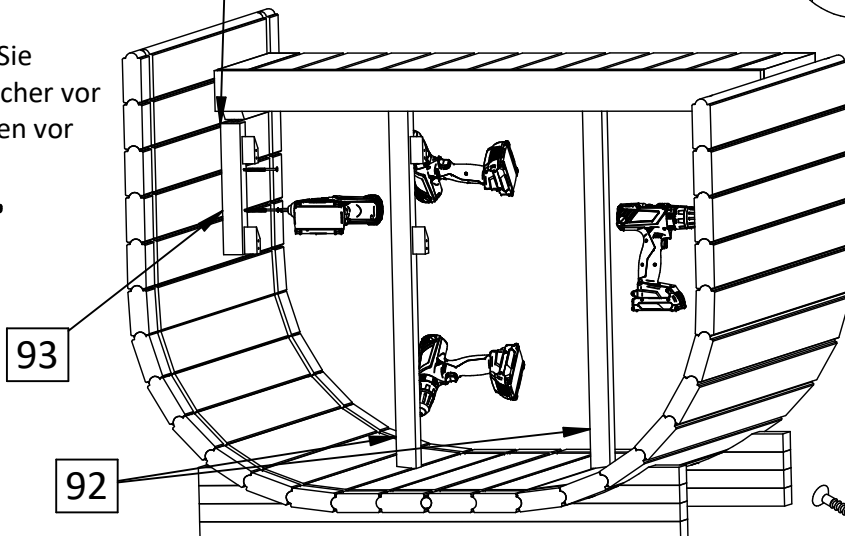
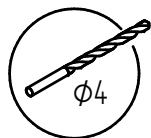
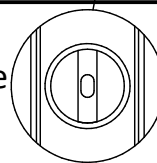
Bitte bohren Sie
die $\phi 4$ mm Löcher vor
dem Schrauben vor

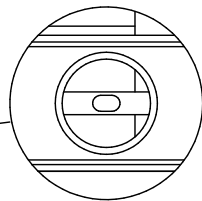
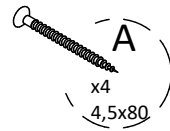
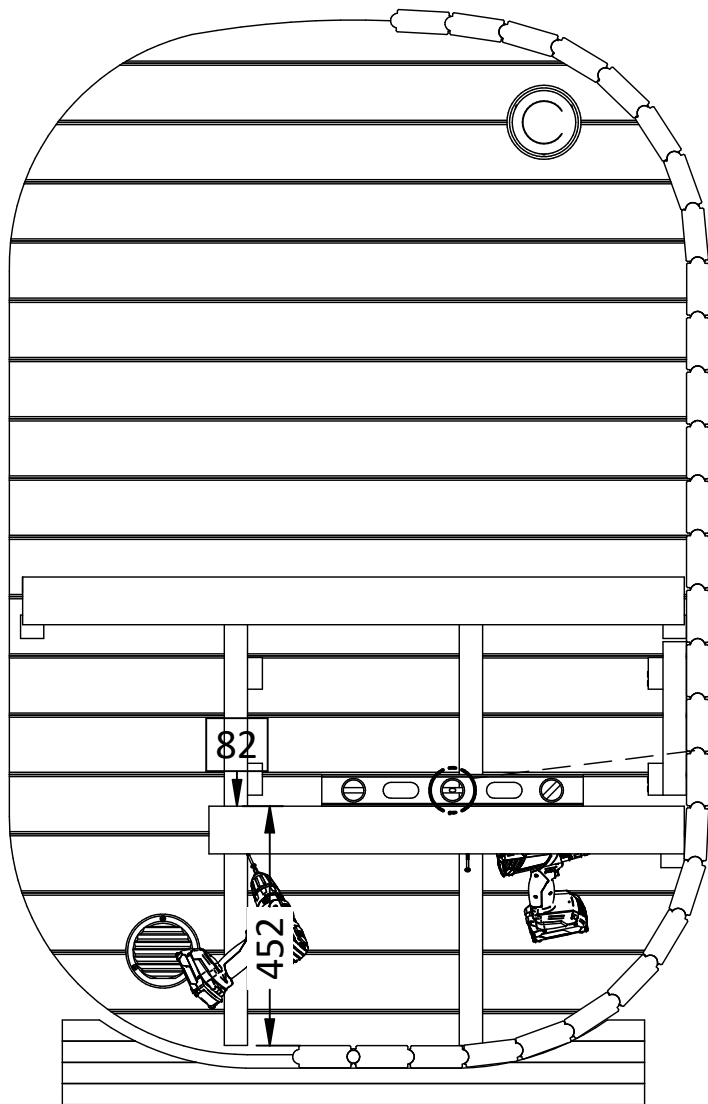


Before processing the screws.
Pre-drill the holes
with a 4 mm drill bit.

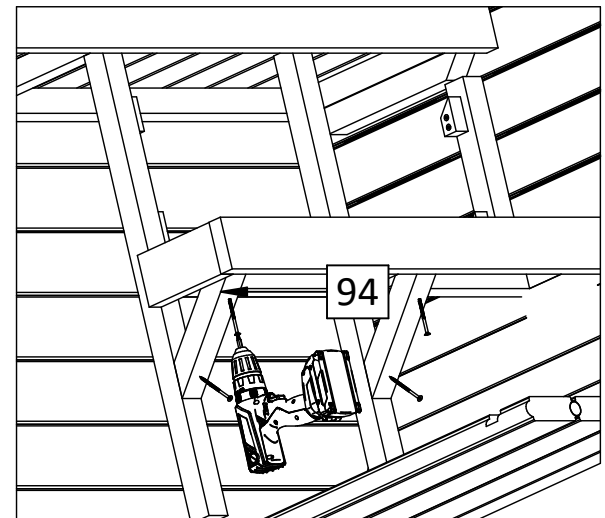
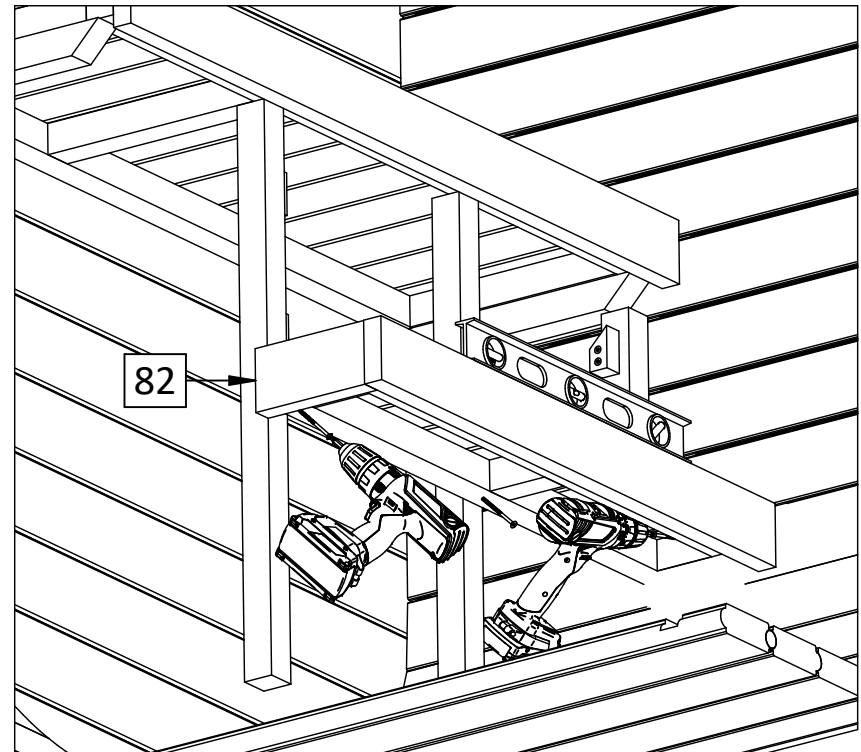
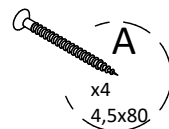
Bitte bohren Sie
die $\phi 4$ mm Löcher vor
dem Schrauben vor

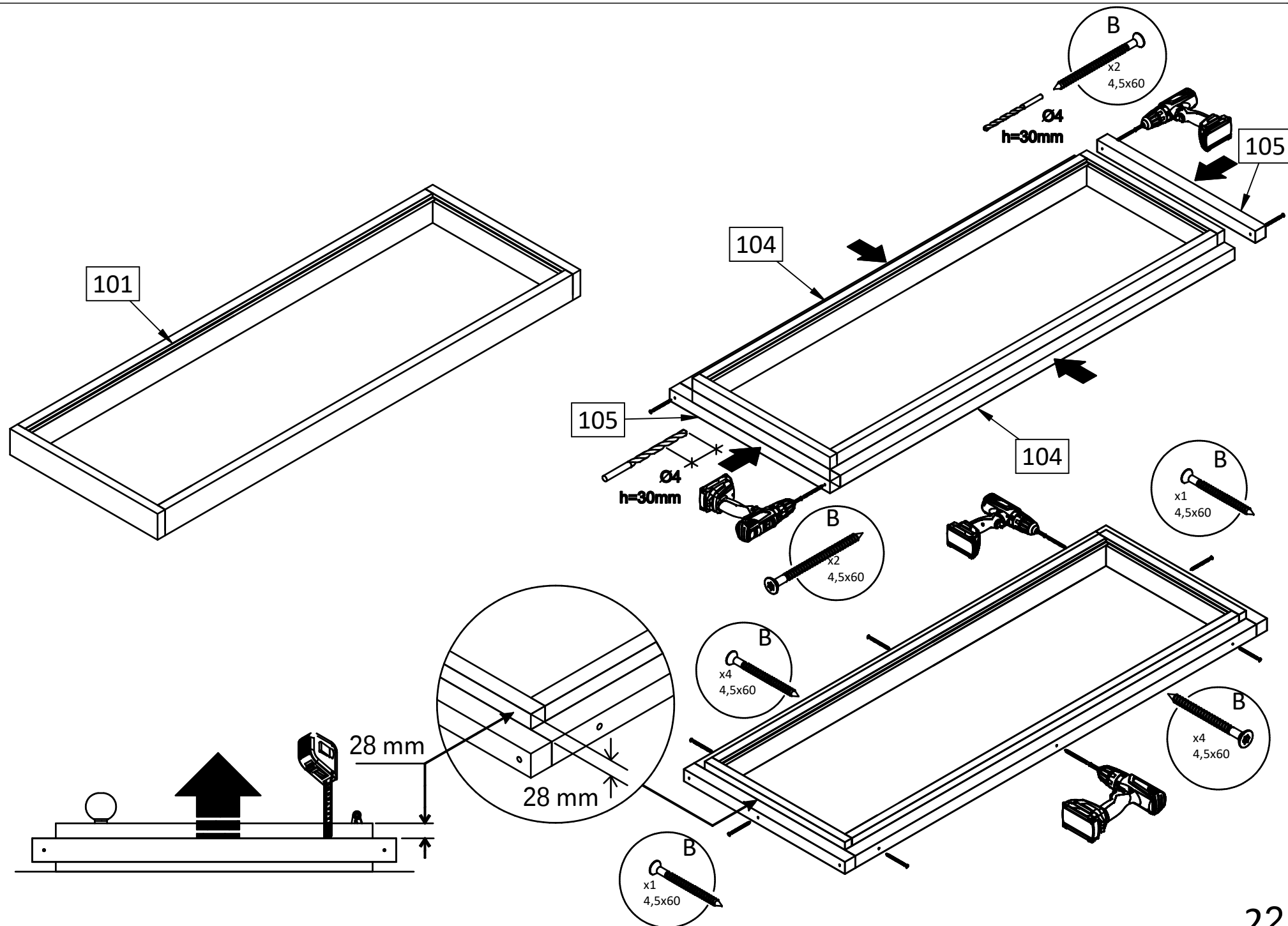
Use a spirit level
Benutzen Sie eine
Wasserwaage

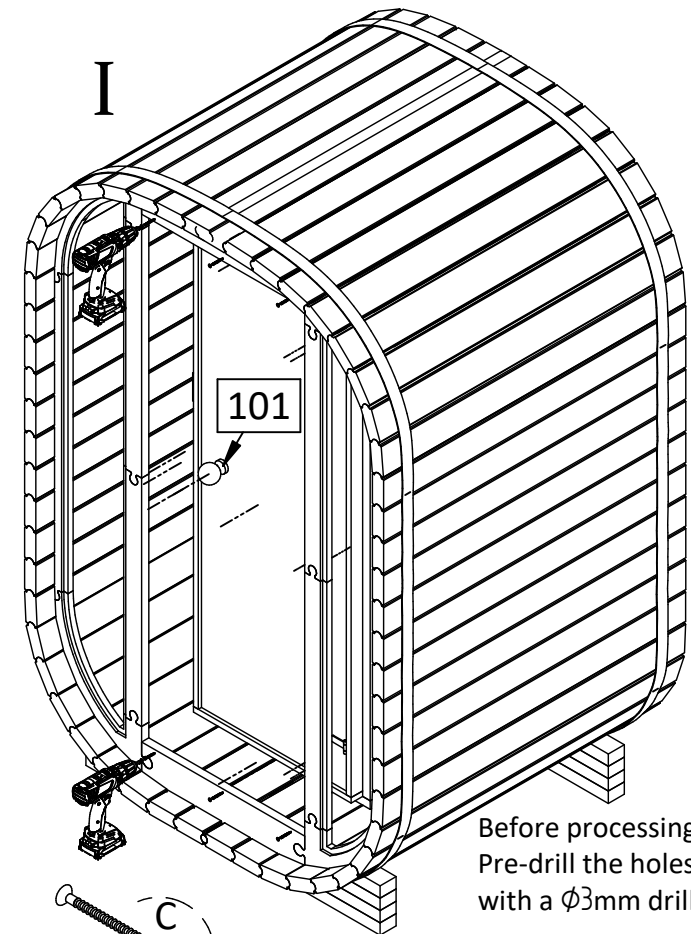




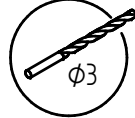
Use a spirit level
Benutzen Sie eine
Wasserwaage



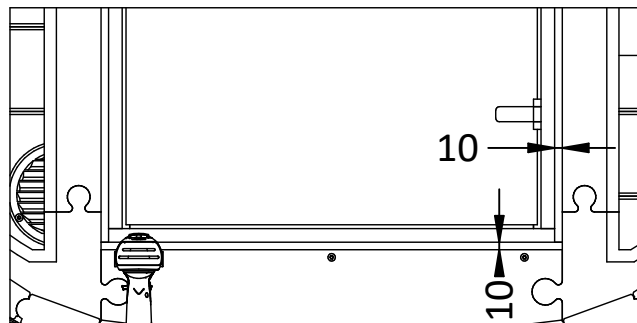




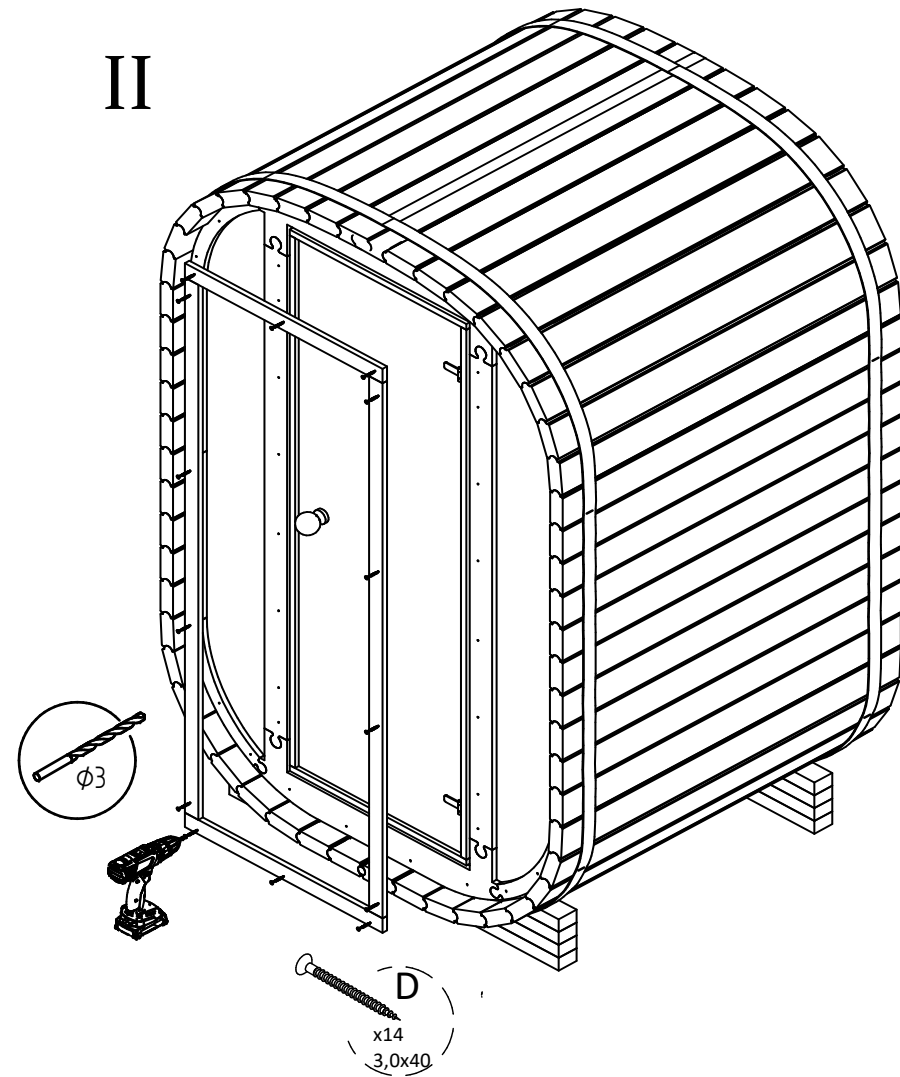
Before processing the screws.
Pre-drill the holes
with a $\phi 3$ mm drill bit.

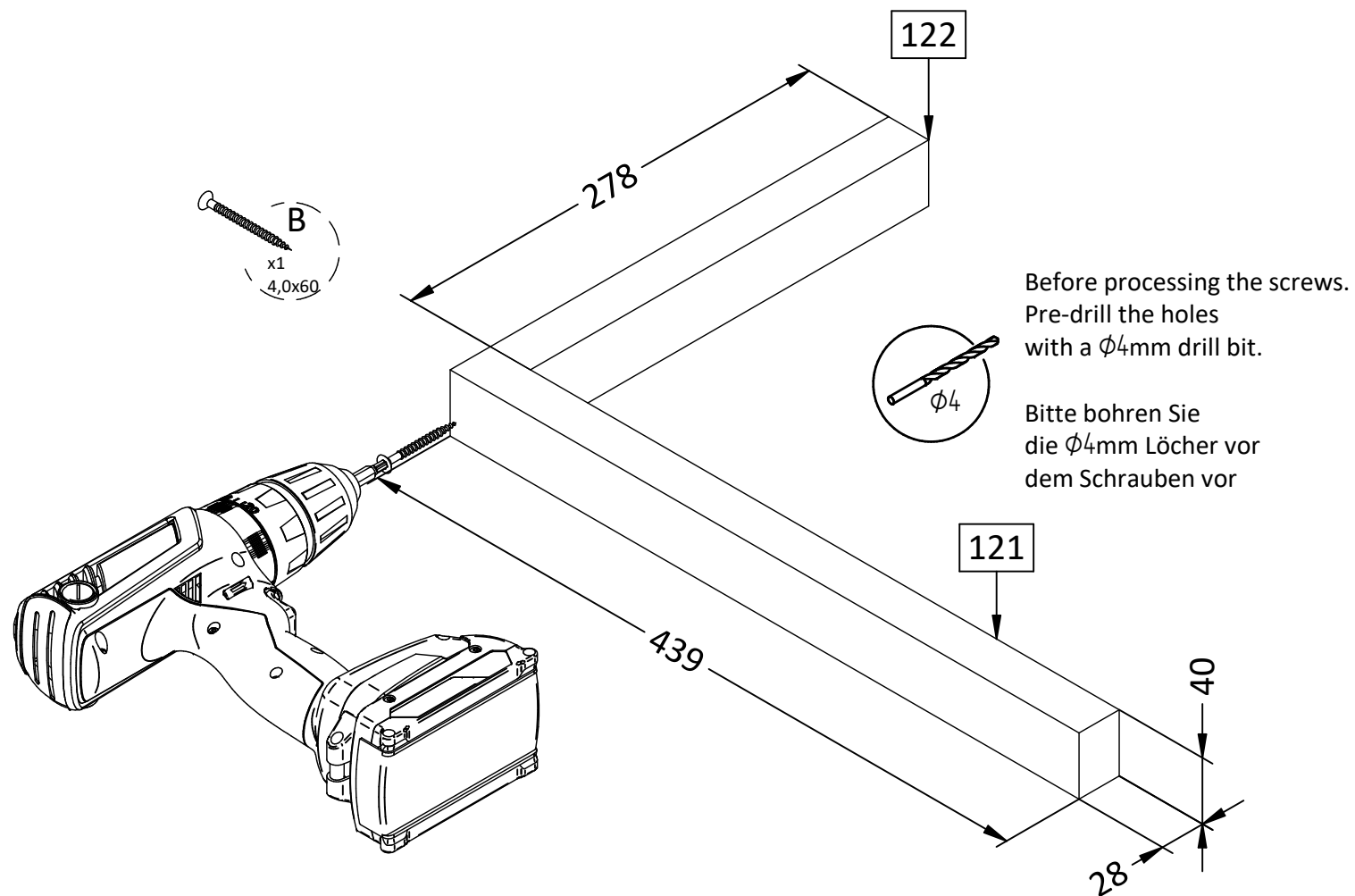


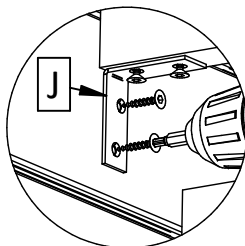
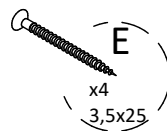
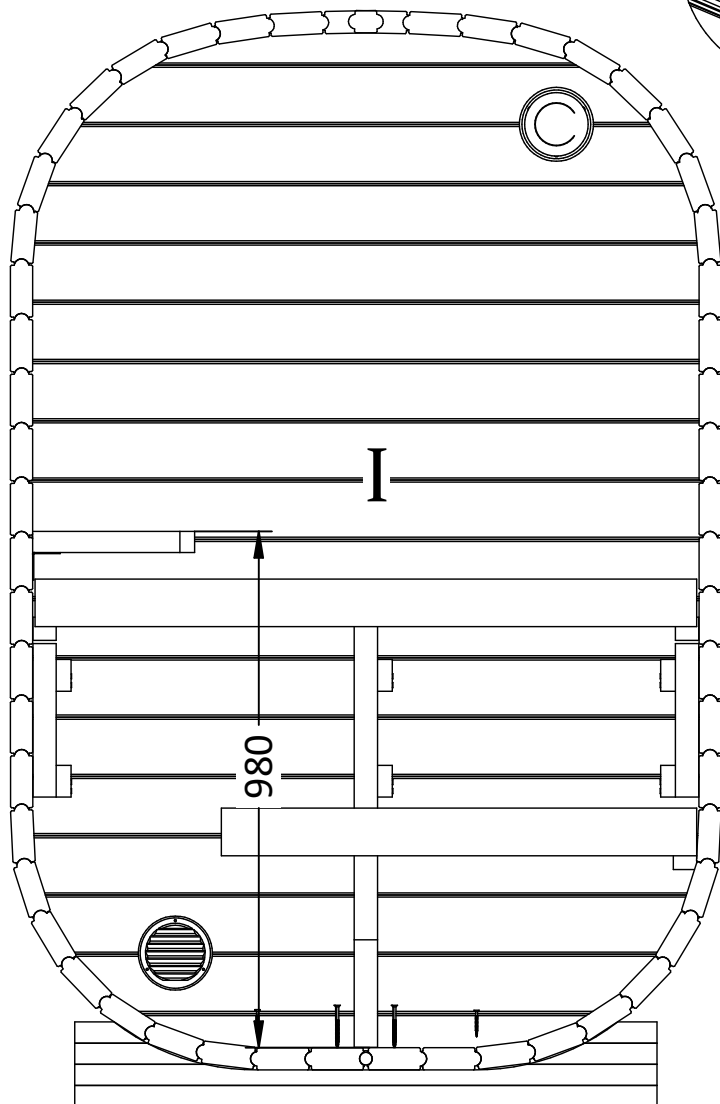
Bitte bohren Sie
die $\phi 3$ mm Löcher vor
dem Schrauben vor



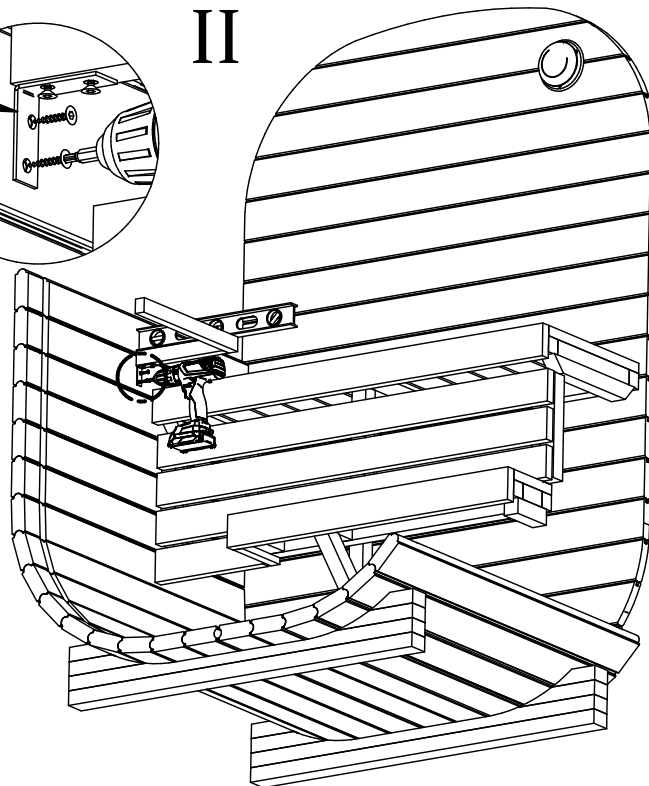
II



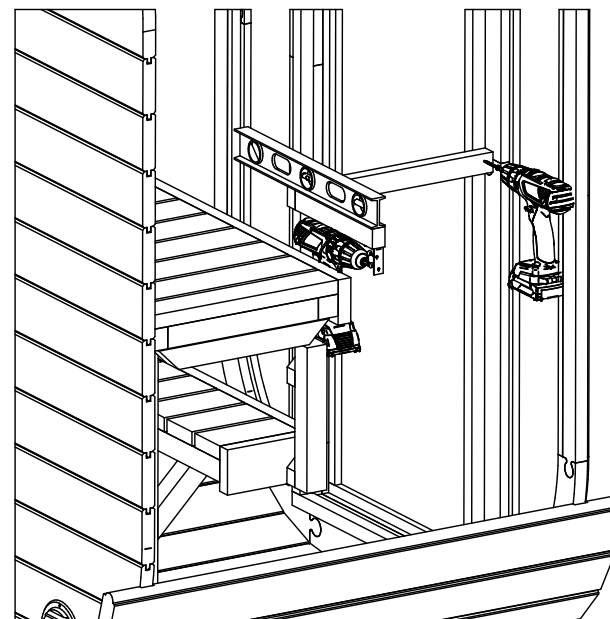
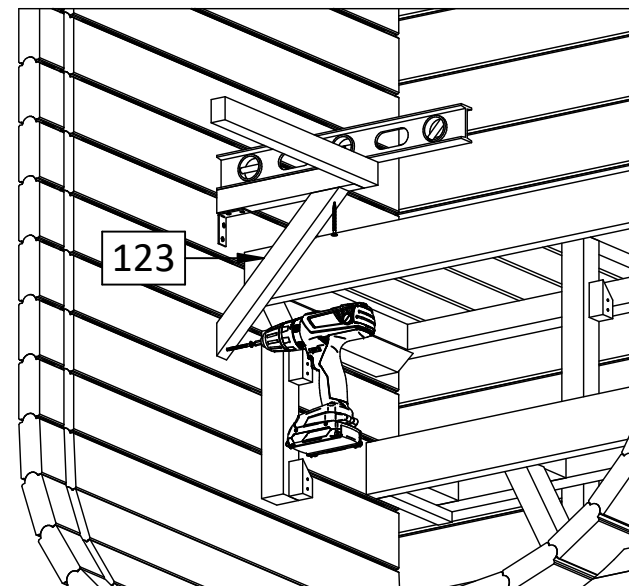
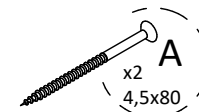




II



IV

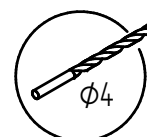
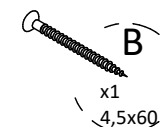


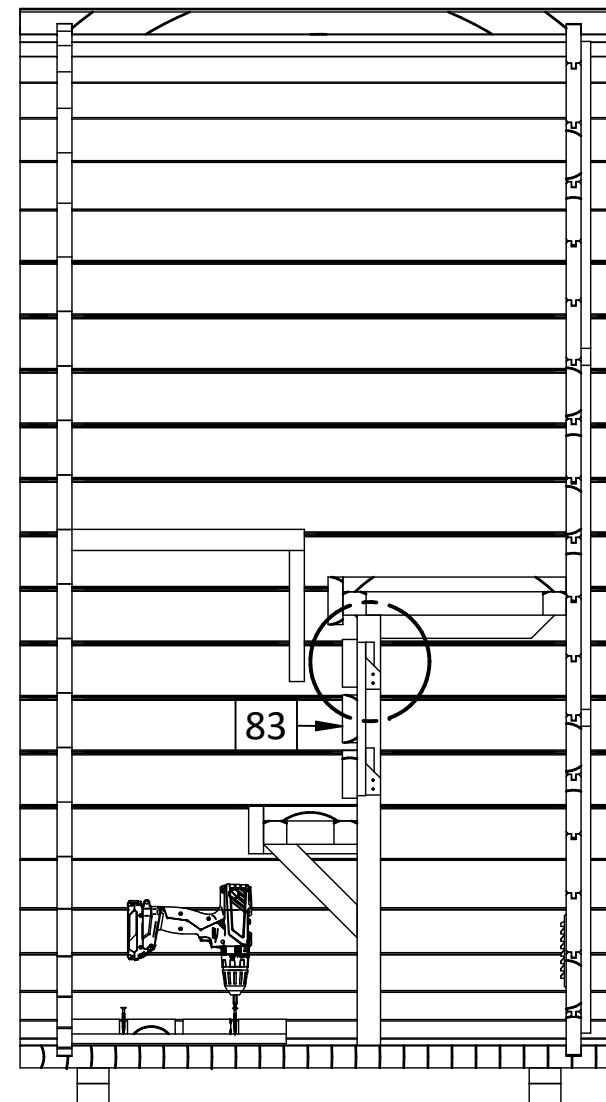
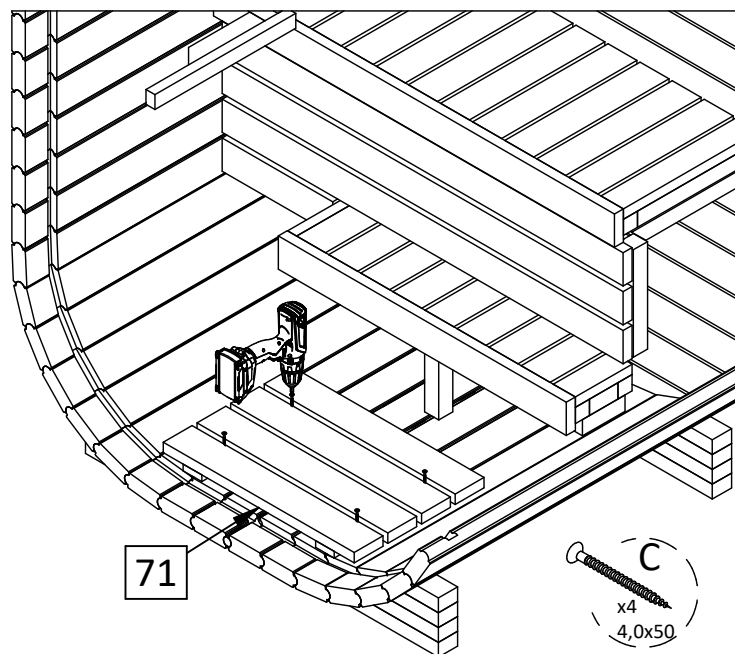
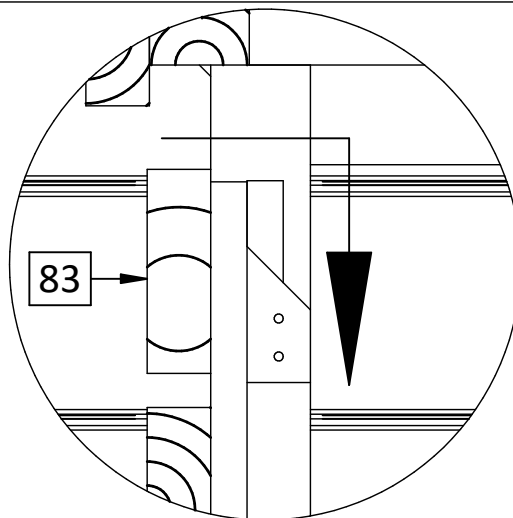
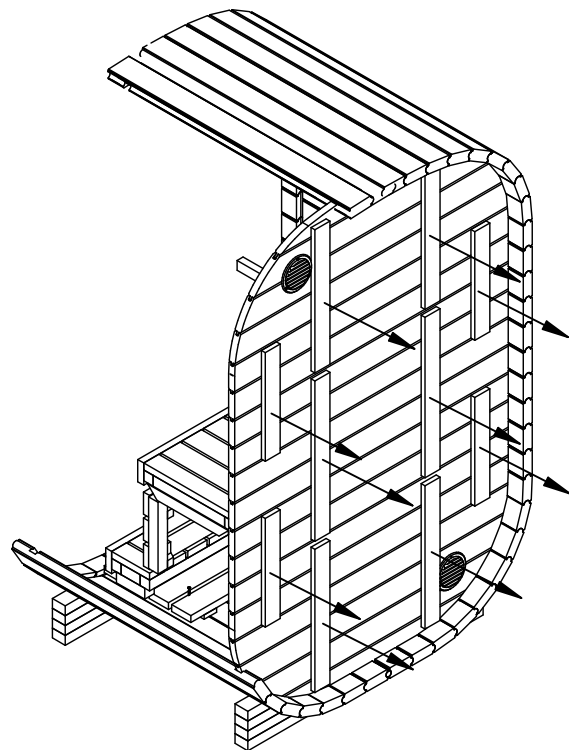
III

Use a spirit level
Benutzen Sie eine
Wasserwaage

Before processing the screws.
Pre-drill the holes
with a 4 mm drill bit.

Bitte bohren Sie
die $\phi 4$ mm Löcher vor
dem Schrauben vor

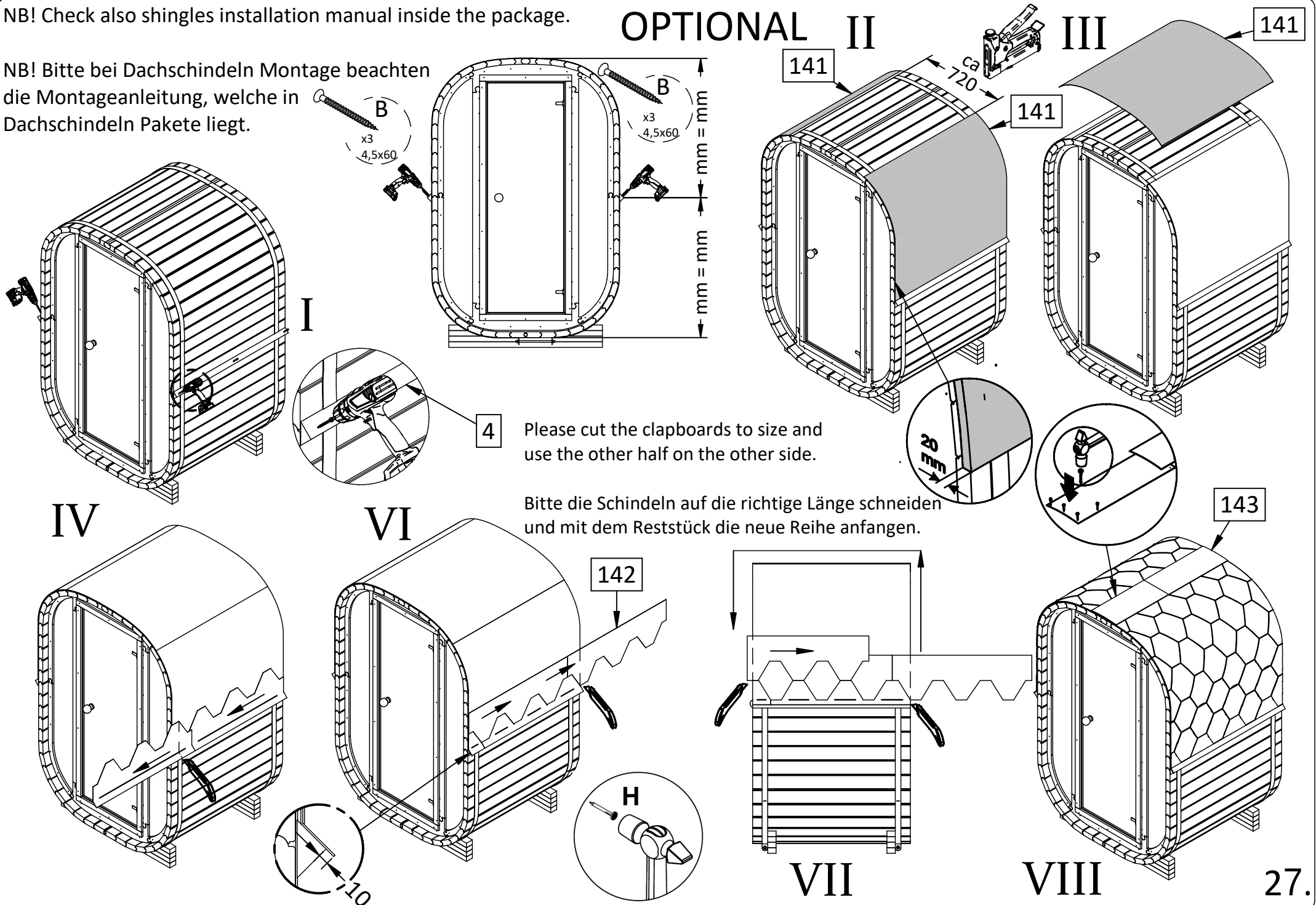




NB! Check also shingles installation manual inside the package.

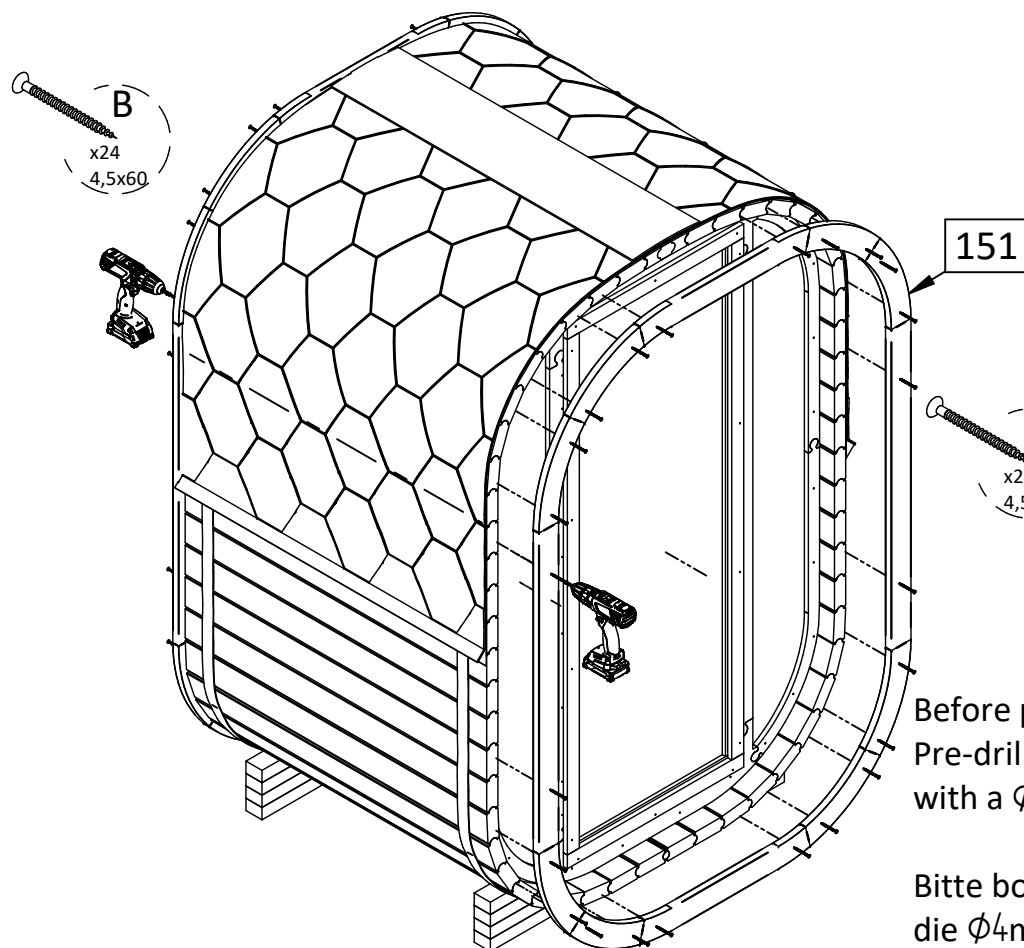
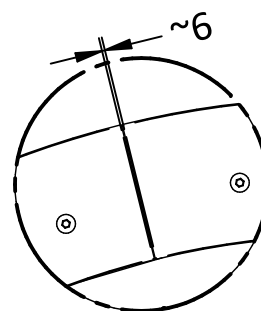
NB! Bitte bei Dachschindeln Montage beachten die Montageanleitung, welche in Dachschindeln Pakete liegt.

OPTIONAL II



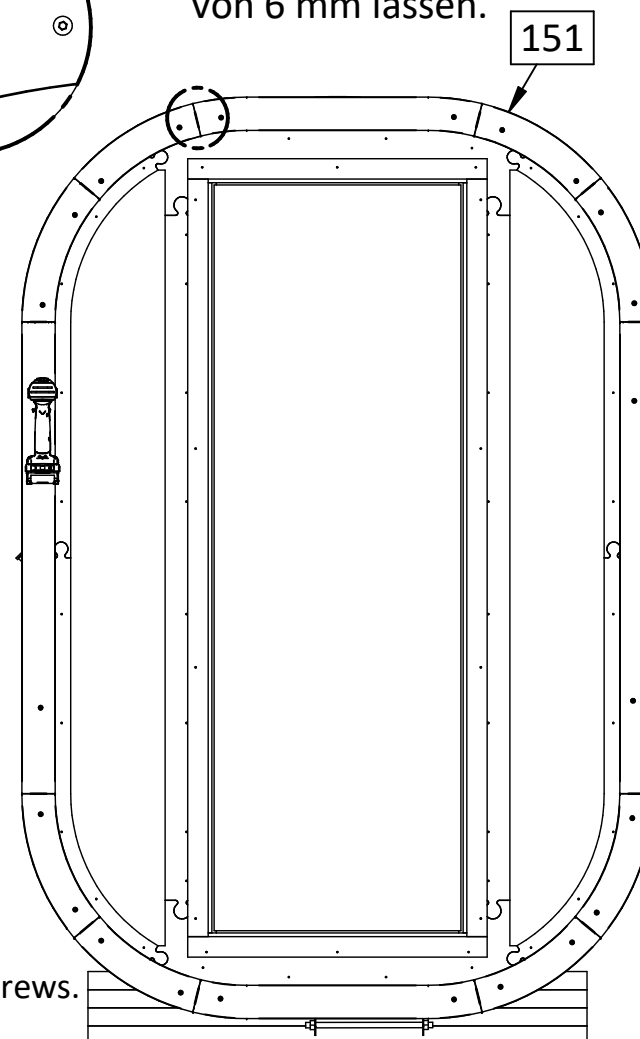
Attention! Leave a gap of 6 mm.

Achtung! Einen Zwischenraum von 6 mm lassen.



Before processing the screws.
Pre-drill the holes
with a $\phi 4$ mm drill bit.

Bitte bohren Sie
die $\phi 4$ mm Löcher vor
dem Schrauben vor



Falls nötig, schneiden Sie die Details in die passende Größe.
If necessary, cut the details to the appropriate size